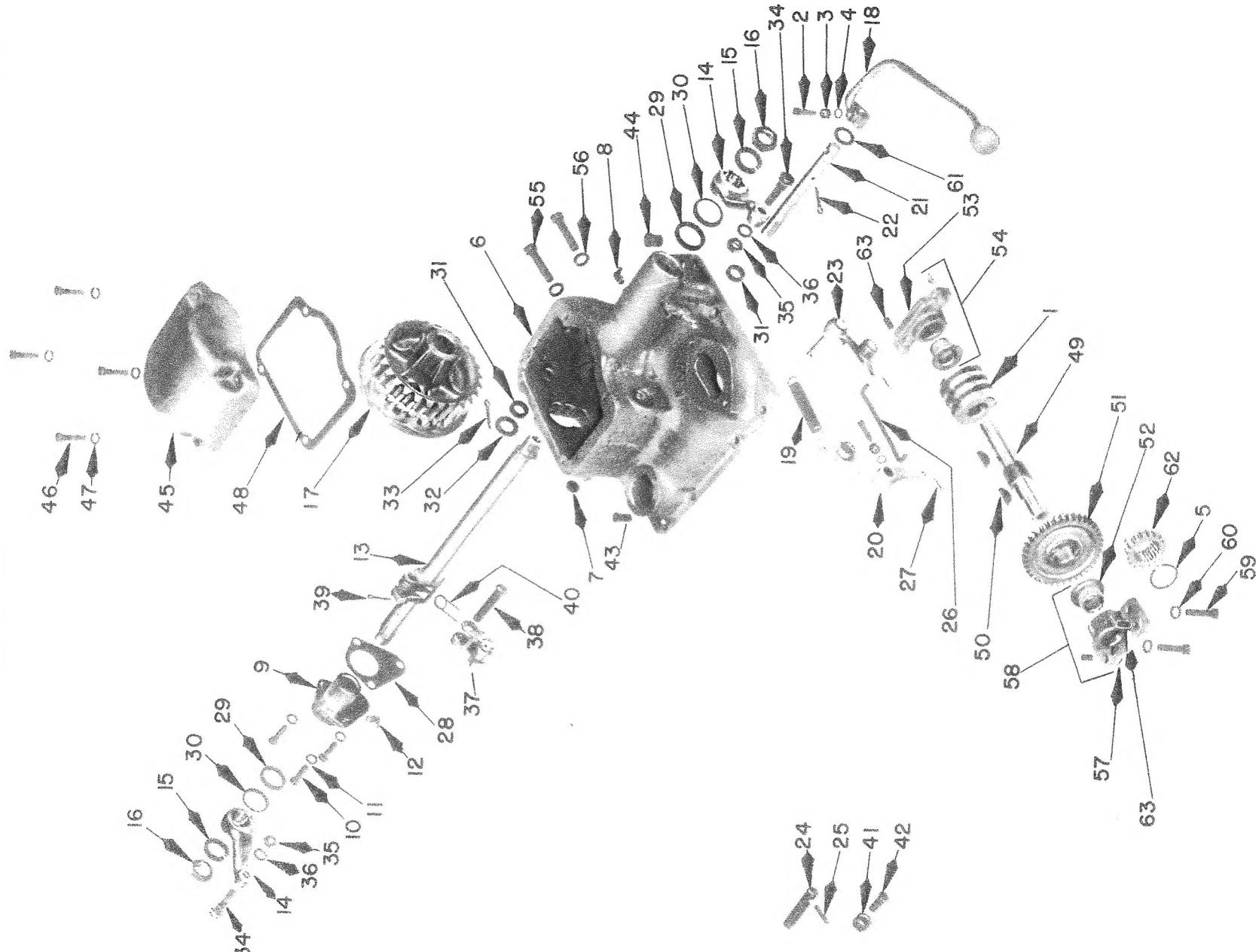


MECHANICAL POWER LIFT



SECTION X
OPTIONAL EQUIPMENT

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MECHANICAL POWER LIFT

Ref. No.	Part Number	Description	No. Reg.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1H-1050	WORM, Power Lift	1	320001-		
2	1A-1056	SET SCREW, Trip Pedal and Trip Arm 915002 Nut, 3/8 - 24 Hex	2	320001-		
3		920124 Lock Washer, 3/8 Snakeproof	2			
4			2			
5	1K-1075	SNAP RING, Transmission Input Shaft	1	320001-		
6	1K-1501-A	HOUSING 935010 Plug, 13/16 Dia Welch Expansion	1	320001-		
7		939017 Fitting, 1/8 PT x 67-1/2° Elbow Grease	1			
8			1			
9	1C-1502-A	BEARING, Shaft	1	320001-		
10		908332 Cap Screw, 3/8 - 16 x 1 Hex Hd	3			
11		920083 Lock Washer, 3/8	3			
12		939017 Fitting, 1/8 PT x 67-1/2° Elbow Grease	1			
13	1K-1503	SHAFT	1	320001-		
14	1C-1504-A	LEVER, Shaft 920093 Lock Washer, 1	2	320001-		
15		S-144 Nut, 1 - 14 Hex	2			
16			2			
17	1C-1505	GEAR, Worm	1	320001-		
18	1KA-1506-A	PEDAL, Trip	1	320001-		
19	1H-1507	SPRING	1	320001-		
20	1H-1508	ARM, Rear Trip (Order 1HS-1508)	1	320001-		
21	1H-1509-A	ARM (1H-1508) with Roller (1B-1525) and Pin (1B-1526), Rear Trip	1	320001-		
22	1K-1509-A	SHAFT*, Recr Arm 932025 Cotter Pin, 5/32 x 1	1	320001-		
23	1C-1510	ARM, Front Trip (Order 1CS-1510) S-1367 Pin, 1/4 x 1-1/8 Roll	1	320001-		
24	1C-1511	ARM, SHAFT AND ROLLER, Front	1	320001-		
25	1B-1512	SHAFT, Front Trip Arm (Order 1CS-1510)	1	320001-		
26	1K-1513	PIN, Trip Arm (1/4 x 1-3/8)	1	320001-323150		
27		LINK, Trip Arm 932008 Cotter Pin, 3/32 x 3/4	1	320001-		
28	1C-1514	GASKET, Shaft Bearing	1	320001-		
29	1C-1515	OIL SEAL, Shaft	2	320001-		
30	1C-1516	RETAINER, Shaft Oil Seal	2	320001-		
31	1B-1518	OIL SEAL, Trip Lever Shaft 920141 Washer, 11/16 Pldn 932035 Cotter Pin, 3/16 x 1-1/4	1	320001-		
32			1			
33			1			
34	1B-1519-B	BOLT, Connecting	2	320001-		
35		915238 Nut, 1/2 - 13 Hex Jam	2			
36		920085 Lock Washer, 1/2	2			
37	1BS-1520-B	CARRIER, ROLLER AND PIN	1	320001-		
38	1C-1521	PIN, Power Lift Roller Carrier 932025 Cotter Pin, 5/32 x 1	1	320001-		
39			1			
40	1B-1522	SPRING, Roller Carrier	1	320001-		
41	1B-1525	ROLLER, Trip	2	320001-		
42	1B-1526	PIN, Trip Roller	2	320001-		

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SECTION X
OPTIONAL EQUIPMENT

MECHANICAL POWER LIFT

Ref. No.	Part Number	Description	No. Ref.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
43	1B-1527	DOWEL, Housing	1	320001-		
44	1K-1527	DOWEL, Housing	1	320001-		
45	1K-1533	COVER, Housing 908334 Cap Screw, 3/8 - 16 x 1-1/2 Hex Hd	1	320001-		
46	47	920083 Lock Washer, 3/8	4			
48	1K-1534	GASKET, Housing Cover	1	320001-		
49	1K-1535	SHAFT, Worm 937026 Key, 1/4 x 1-1/8 Woodruff	1	320001-		
50		GEAR, Drive - 38 Teeth	2			
51	1K-1536	BUSHING, Worm Shaft	1	320001-		
52	1H-1537	BUSHING, Front Worm Shaft (Order 1KS-1538)	2	320001-		
53	1K-1538	BEARING with Bushing (1H-1537) and Dowel Pin (1K-1584), Front Worm Shaft	1	320001-		
54	1KS-1538	908359 Cap Screw, 1/2 - 13 x 2 Hex Hd	1	320001-		
55		920085 Lock Washer, 1/2	2			
56			2			
57	1K-1538-A	BEARING, Rear Worm Shaft (Order 1KS-1538-A)	1	320001-		
58	1KS-1538-A	BEARING with Bushing (1H-1537) and Dowel Pin (1K-1584), Rear Worm Shaft	1	320001-		
59		908346 Cap Screw, 7/16 - 14 x 1-1/2 Hex Hd	2			
60		920084 Lock Washer, 7/16	2			
61	1H-1541	WASHER, Trip Lever Shaft	1	320001-		
62	1K-1542	PINION, Drive - 18 Teeth	1	320001-		
63	1K-1584	DOWEL PIN, Worm Shaft Bearing (3/8 x 5/8)	4	320001-		

HYDRA-LECTRIC LIFT

SECTION I

The Hydra-Lectric and Hydraulic Control units are divided into Sections I, II and III.

Tractor serial numbers or unit serial numbers (identified by prefix letter K) as well as parts shown may be duplicated in all three sections.

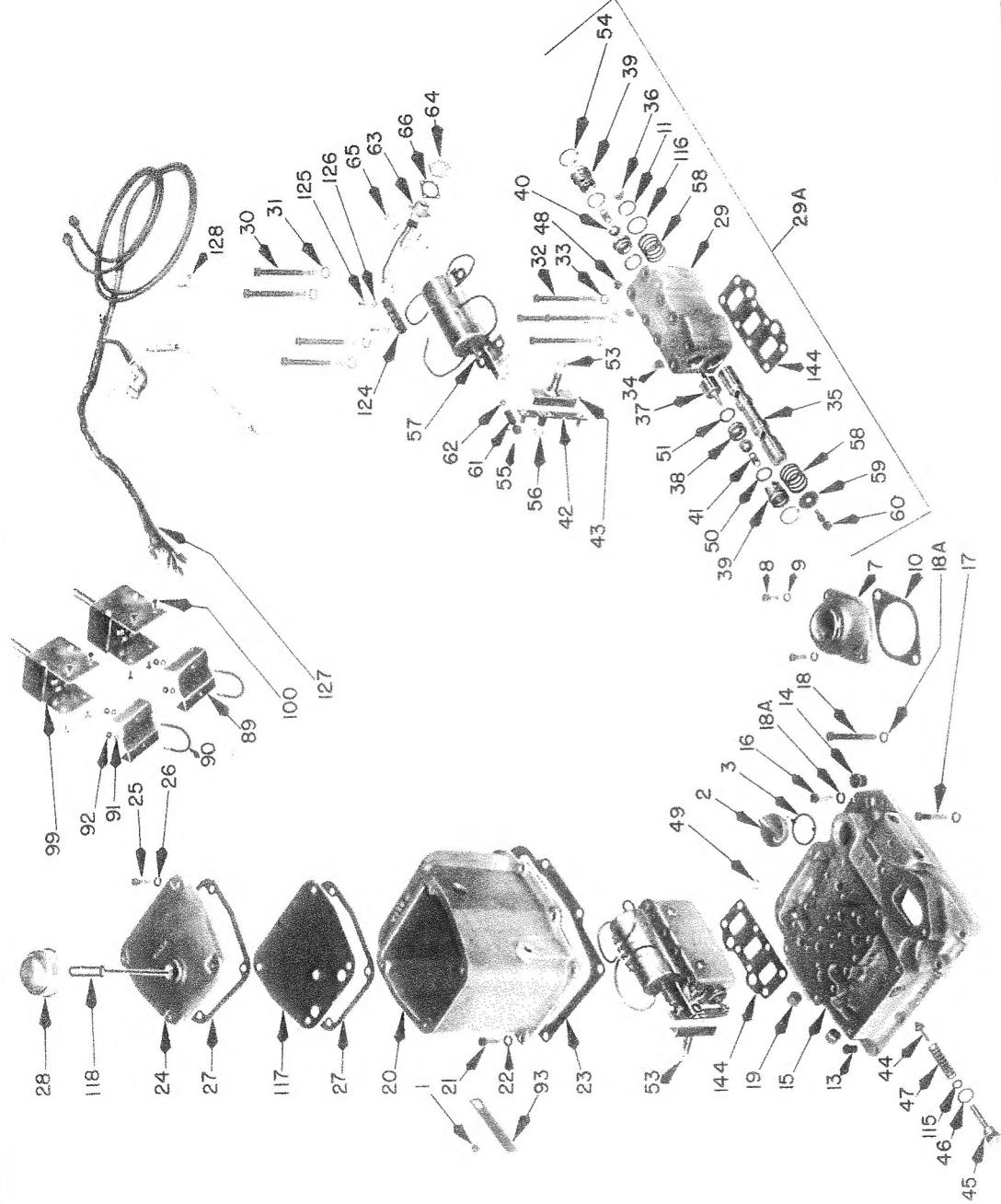
Section III covers the Hydra-Lectric and Hydraulic Control units starting with Super 77 tractors.

Check all three sections before ordering repair parts.

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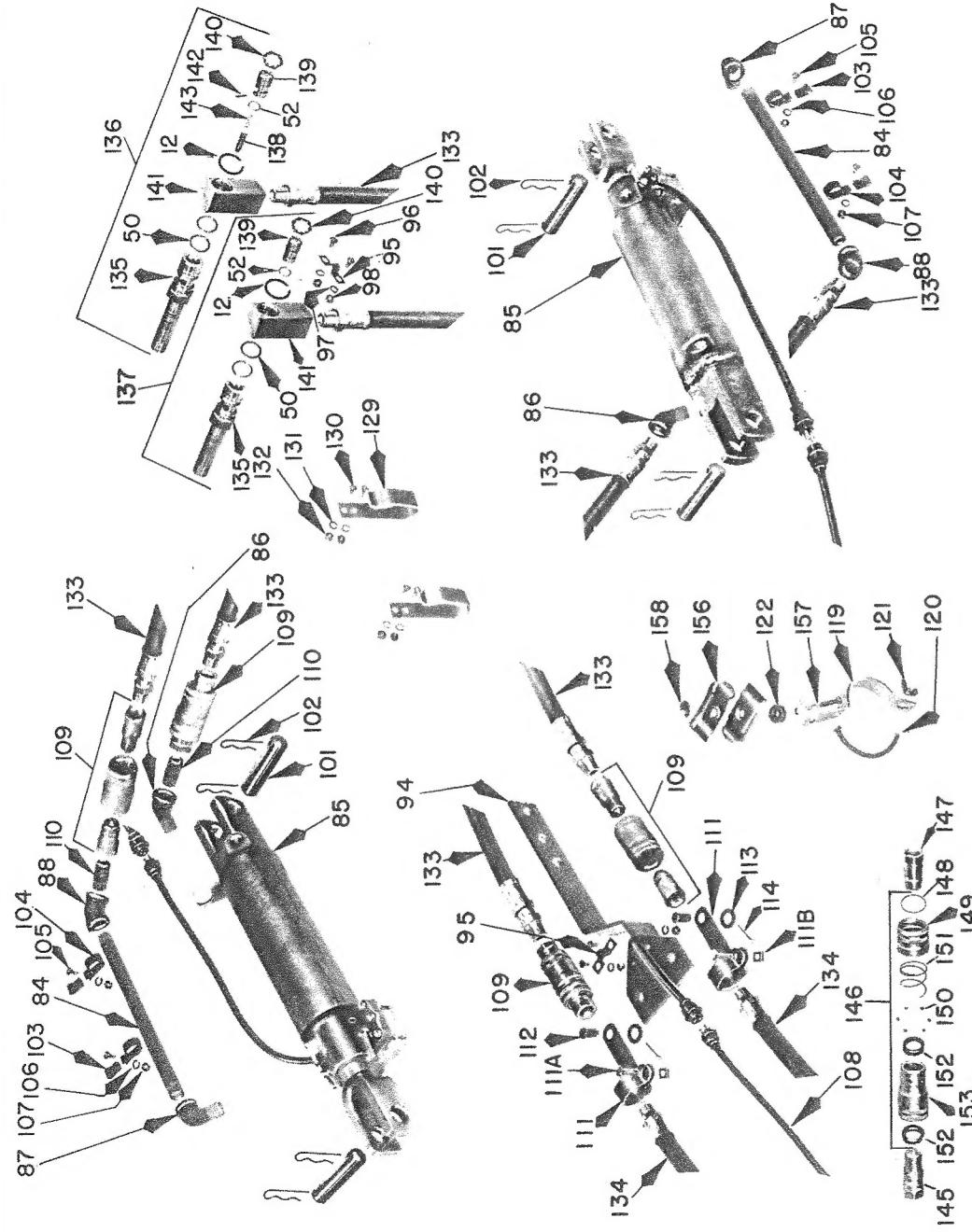
SECTION X OPTIONAL EQUIPMENT

HYDRA-ELECTRIC LIFT



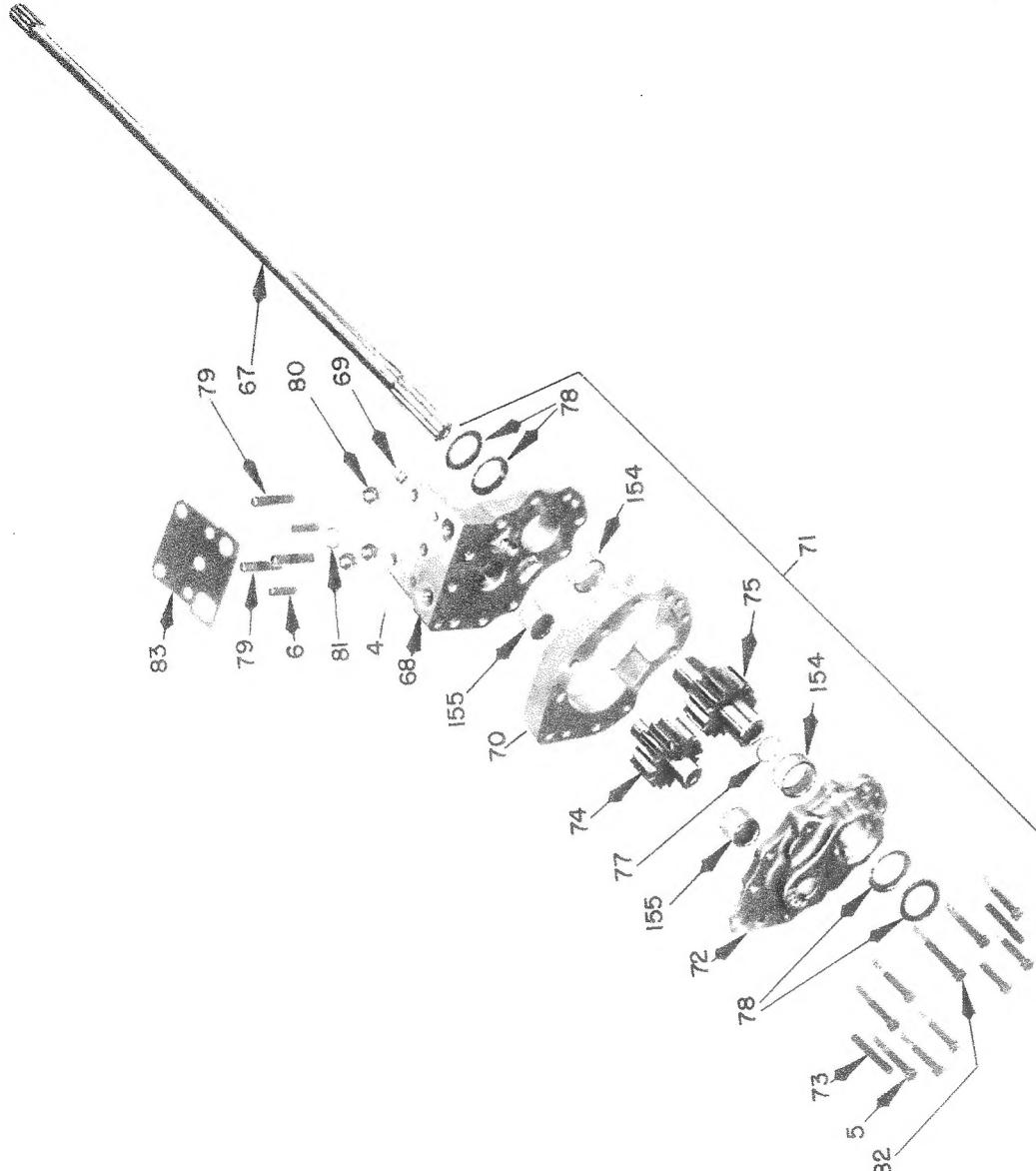
Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl.	Hydra-Electric 1 Cyl.	Unit or Tractor Serial Number
1	1H-212	PLUG, Reservoir		1	K1000-K35000
2	ICA-297	CAP, Filler	1	1	K1000-K35000
3	1C-298	GASKET, Filler Cap	1	1	K1000-K35000
	1B-398-A	STUD - 5/16 x 1-1/4 (With 1K-2004)	4	4	K4961-K7180
4	1L-577	PACKING, "O" Ring (Order 1K-2264)	1	1	K4082-K29132
5	1C-580	CAP SCREW, 3/8 x 2-3/8 Drilled Head S-2880 Wire, No. 16 Ga Annealed - 42" Long	9	9	K1000-K7124
6	1B-597	PIN, Dowel	1	1	K1000-K35000
7	1K-914-A	SOCKET, Shift Lever	1	1	K1000-K35000
8	S-3071	Cap Screw, 3/8" 16 x 1" 1/8 Hex Hd	2	2	
9	920083	Lock Washer, 3/8"	2	2	
10	1K-915-A	GASKET, Shift Lever Socket	1	1	K1000-K35000

HYDRA-ELECTRIC LIFT



Ref. No.	Part Number	Description	Hyd & Lectd 2 Cyl.	Unit or Tractor Serial Number
11	1B-1073	SNAP RING, Selector Valve Spool	2	K1000-K9494
12	1L-1080	SNAP RING, Restrictor Swivel (1 used on Orchard)	4	RC 320001-6502 Std 269001-6502
	1K-1272-C	CLIP, Control Wiring Harness	1	K1000-K35000
13	1B-1527	PIN, Dowel	1	K1000-K35000
14	1K-1527	PIN, Dowel	1	K1000-K2137
15	1K-2001	BASE, Control Mounting (Order 1KSR-2001-C)	1	
16		908332 Cap Screw, 3/8 - 16 x 1 Hex Hd	8	8
17		908335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd	2	2
18		908340 Cap Screw, 3/8 - 16 x 3 Hex Hd	1	1
18A		920063 Lock Washer, 3/8	11	11
19		S-1917 Plug, 1/2 Pipe - Cisk Hd	4	4
		S-1871 Nipple, 1/2 x 3-1/2 Steel Pipe	2	2
		S-1783 Elbow, 1/2 x 90° Malle	2	2
		S-1704 Nipple, 1/2 Close Steel Pipe	1	1
		S-2821 Elbow, 1/2 x 90° Malle Street	2	2

HYDRA-LECTRIC LIFT



Ref. No.	Part Number	Description	Hydro-Lectric 2 Cyl	Unit or Tractor Serial Number
15	1K-2001-A	BASE, Control Mounting 908332 Cap Screw, 3/8 - 16 x 1 Hex Hd 908335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd 908340 Cap Screw, 3/8 - 16 x 3 Hex Hd 920083 Lock Washer, 3/8 S-1917 Plug, 1/2 Pipe - Ctsk Hd S-2621 Elbow, 1/2 x 90° Molt Street - Orchard	1	K2138-K9494
16		MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydro-Lectric two cylinder units)	1	
17		MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydro-Lectric one cylinder units)	1	K1000-K35000
18		HOUSING, Reservoir 908332 Cap Screw, 3/8 - 16 x 1 Hex Hd 920083 Lock Washer, 3/8	1	K1000-K7180
18A			8	
19			8	
		GASKET, Reservoir Housing (1KA-2003-A will work)	1	K1000-K20451
20	1K-2002		1	
21			8	
22			8	
23	1K-2003		1	

**SECTION X
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HYDRA-ELECTRIC LIFT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
24	1K-2004	COVER, Reservoir 908316 Cap Screw, 5/16 - 18 x 7/8 Hex Hd 920082 Lock Washer, 5/16 915112 is required when 1B-398-A Stud is used in place of 908316 Cap Screw 9 15112 Nut, 5/16 - 18 Hex	1 4 4	K1000-K7180
25				
26				
27	1K-2005	GASKET, Reservoir Cover	1 2 2	K1000-K7180 K1000-K7180
28	1K-2006	BREATHER	1 1	K1000-K2137
29	1K-2007	BODY, Selector Valve (Requires 4 Mounting Cap Screws) S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd 9 20156 Lock Washer, 3/8 Internal Tooth	2 8 8	K2138-K9494
30				
31				
32				
33				
34				
29A	1KSA-2007	BODY, Selector Valve (Requires 8 Mounting Cap Screws) S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd 9 20156 Lock Washer, 3/8 Internal Tooth S-3146 Cap Screw, 5/16 - 18 x 3-3/4 Hex Hd 9 20155 Lock Washer, 5/16 Internal Tooth S-1919 Plug, 3/8 Pipe - Ctsk Hd	2 8 8 8 8 4	K1000-K2137
29A	1KSA-2007-A	VALVE Assembly, Selector (1KSA-2007-C or 1KSB-2007-C will work)	2 1	K2138-K9494
29A.	1KSB-2007-A	VALVE Assembly, Selector - LH	1 1	K2138-K9494
35	1K-2008	SPOOL, Selector Valve S-1919 Plug, 3/8 Pipe - Ctsk Hd	2 2	K1000-K9494
36				
37	1K-2009	PLUNGER, Interlock	2 1	K1000-K9494
38	1K-2010	SEAT, Interlock Valve	4 4	K1000-K9494
39	1K-2011	GUIDE, Interlock Valve S-3735 Ball, 3/4 Dia Hardened Steel	4 4	K1000-K9494
40				
41	1K-2012	SPRING, Interlock - Large	4 2	K1000-K35000
42	1KS-2015	LEVER Assembly, Solenoid	2 1	K1000-K19079
43	1KS-2018	SHAFT Assembly, Manual Valve Actuating	2 1	K1000-K35000
44	1K-2019	PLUNGER, Relief Valve	1 1	K1000-K35000
45	1K-2020	GUIDE, Relief Valve	1 1	K1000-K9494
46	1K-2021	WASHER, Relief Valve Crush	2 1	K1000-K35000
47	1K-2022	SPRING, Relief Valve	2 1	K1000-K35000
48	1KS-2024-B	VALVE Assembly, Thermal Relief	2 1	K1000-K35000
49	1K-2026	PACKING, 3/32 x 5/8 "O" Ring (Used in Base Plate)	8 4	K1000-K35000
50	1K-2027	PACKING, 1/8 x 7/8 "O" Ring (Used in Swivel Valves) (Only 2 used on Orchard)	12 6	RC 320001-6502 Sd 26900 1-6502
51	1K-2028	PACKING, 1/8 x 3/4 "O" Ring (Used in Valve Seats)	4 4	K1000-K35000
52	1K-2029	PACKING, 3/32 x 1/2 "O" Ring (Used in Swivel Valves) (Only 1 used on Orchard)	2 1	K1000-K35000
53	1K-2029-A	PACKING, 1/16 x 3/8 "O" Ring	4 2	K1000-K9494
54	1K-2030	SNAP RING, No. 112 Trunc - Internal	4 2	K1000-K35000
55	1K-2031-A	RING, External Retaining (Small)	2 1	K1000-K35000
56	1K-2031-B	RING, External Retaining (Large)	2 1	K1000-K9610
57	1KS-2032	SOLENOID Assembly, Valve Actuating (Order 1KS-2032-A)	2 1	

HYDRA-LECTRIC LIFT

Ref. No.	Part Number	Description	Hydro-Electric 2 CyL	Lectric 1 CyL	Unit or Tractor Serial Number
58	1K-2033	SPRING, Valve Centering	4	2	K1000-K9494
59	1K-2034	WASHER, Valve Spool	2	1	K1000-K9494
60	1K-2036	JOINT, Ball Socket (Threaded)	2	1	K1000-K35000
61	1K-2037	JOINT, Ball Socket (Tapped) 915667 Nut, No. 10 - 32 Mach Screw Hex	2	1	K1000-K35000
62	1KS-2038	CONNECTOR Assembly, Solenoid (6 Wires) S-886 Palmt 7/8 - 20 908953 Screw, No. 4 - 40 x 3/8 Mach	1	1	K1000-K35000
63	1KS-2038-A	CONNECTOR Assembly, Solenoid (3 Wires) (Order 1KS-2038)	1	1	
64		S-886 Palmt, 7/8 - 20 908953 Screw, No. 4 - 40 x 3/8 Mach	4	4	
65	1K-2039	GASKET, Solenoid Connector	1	1	K1000-K35000
66	1KA-2041	SHAFT, Pump Drive (Not required on tractors with Power Take-Off)	1	1	K1000-K35000
67	1K-2042	PLATE, Pump Front (Order 1K-2042-A) S-1922 Plug, 1/4 Std Hdless Slotted Steel Pipe	1	1	K1000-K4081
68	1K-2042-A	PLATE, Pump Front S-1922 Plug, 1/4 Std Hdless Slotted Steel Pipe	1	1	K4082-K35000
69	1K-2043-A	PLATE, Pump Center (Order 1KSRA-2049-B)	1	1	K1000-K7124
70	1KSB-2043-B	PUMP Assembly (Will replace any prior pump)	1	1	K1000-K35000
71	1K-2044	PLATE, Pump Rear	1	1	K1000-K35000
72	1K-2045	DOWEL, Pump Housing	2	2	K1000-K7124
73	1KS-2046	GEAR AND SHAFT Assembly, Pump Idler (Order 1KSRA-2049-B)	1	1	K1000-K1100
74	1KS-2049	GEAR AND SLEEVE Assembly, Pump (Order 1KSRA-2049-B)	1	1	K1000-K1100
75	1KSRA-2049-B	PLATE AND GEAR Package, Pump Center (Replacement) (Idler and Drive Gears)	1	1	
77	1K-2052	SNAP RING, Pump (Not required on tractors with Power Take-Off)	1	1	K1000-K35000
78	1K-2053	SEAL, Pump Oil	4	4	K1000-K35000
79	1K-2054	STUD "7/16 x 1-7/8 915058 Nut, 7/16 - 20 Castle S-2880 Wire, No. 16 Ga Annealed - 14" Long	3	3	K1000-K35000
80			1	1	
81	1K-2055	PACKING, 3/32 x 11/16 "0" Ring	1	1	K1000-K35000
82	1K-2056	CAP SCREW, 3/8 x 3 Drilled Head	1	1	K1000-K7124
83	1K-2057	GASKET, Pump Front Plate	1	1	K1000-K4081
84	1K-2058	PIPE, Cylinder (With 1KS-2061 and 1KS-2061-A)	2	1	RC 320001-6502 Std 269001-6502
85	1KS-2061	CYLINDER and Follow-Up Assembly (Order 1KS-A-2061) (Coarse Male Connector has four same size terminals) (1KS-2061-A with 1K-2222-C will work)	2	1	RC 320001-332449 Std 269001-271515
86		S-1944 Elbow, 1/2 x 45° Mall Street	2	1	
87		S-2621 Elbow, 1/2 x 90° Mall Street	2	1	
88		S-1943 Elbow, 1/2 x 45° Mall	2	1	
	1KS-A-2061	CYLINDER and Follow-Up with Fittings and Pins (1KS-A-2061-A with 1K-2222-C will work)	2	1	RC 320001-332449 Std 269001-271515
85	1KS-2061-A	CYLINDER and Follow-Up Assembly (Order 1KS-A-2061-A) (Coarse Male Connector has three large and one small terminal)	2	1	RC 332450-341083 Std 271516-272900
86		S-1944 Elbow, 1/2 x 45° Mall Street	2	1	
87		S-2621 Elbow, 1/2 x 90° Mall Street	2	1	
88		S-1943 Elbow, 1/2 x 45° Mall	2	1	

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HYDRA-LECTRIC LIFT

Ref. No.	Part Number	Description	Hydra-Lectric 2 Cyl.	Unit or Tractor Serial Number
89	1KSA-2061-A	CYLINDER and Follow-Up with Fittings and Pins	2	RC 32450-341033 Std 271516-272900
90	1K-2062	BRACKET, Hand Switch	2	RC 320001-6502 Std 269001-6502
91	1K-2063	U-BOLT, Hand Switch	2	RC 320001-6502 Std 269001-6502
92		920079 Lock Washer, No. 10 915667 Nut, No. 10 - 32 Hex	4	K1000-K23976
93	1K-2064	LEVER, Manual Valve Actuation	4	RC 320001-341033 Std 269001-272900
94	1KS-2066	BRACKET Assembly, Coupling (For Drawn Implements)	1	RC 320001-341033 Std 269001-272900
94		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd	1	
94	IMS-2066	BRACKET Assembly, Coupling - Orchard (Tractor Serial Number 269001-272980) 908384 Cap Screw, 5/8 - 11 x 1-1/2 Hex Hd	2	RC 320001-341033 Std 269001-272900
95	1K-2067	FASTENER, Cable	2	RC 320001-341033 Std 269001-272900
96		909052 Screw, 1/4 - 20 x 1/2 Mach	4	
97		920081 Lock Washer, 1/4	4	
98		915111 Nut, 1/4 - 20 Hex	4	
99	1KS-2070	SWITCH Assembly, Hand (Order 1KS-2070-A)	2	RC 320001-6502 Std 269001-6502
100		S-2564 Fastener, No. 10 - 32 x 7/16 Sems	8	RC 320001-6502 Std 269001-6502
101	1K-2071	PIN, Cylinder Mounting	4	RC 320001-6502 Std 269001-6502
102	1K-2072	CLIP, Cylinder End Pin	8	RC 320001-6502 Std 269001-6502
103	1K-2073	CLAMP, Cylinder Wire - Small	4	RC 320001-6502 Std 269001-6502
104	1K-2074	CLAMP, Cylinder Wire - Large	4	RC 320001-6502 Std 269001-6502
105		909021 Screw, No. 10 - 24 x 5/8 Mach	4	
106		920079 Lock Washer, No. 10	4	
107		915538 Nut, No. 10 - 24 Hex	4	
108	1K-2075	CABLE, Remote Cylinder (For Drawn Implements) (With 1KS-2061-A) (Cylinder End Connector has four same size terminals)	1	RC 320001-332449 Std 269001-271515
108		COUPLING, Brunitng Self-Detaching (For Drawn Implements)	4	RC 320001-341033 Std 271516-272900
109	1KS-2076	COUPLING, Brunitng Self-Detaching (For Drawn Implements) (Order 1KS-2076-A)	2	RC 320001-341033 Std 269001-272900
110	1K-2077	S-1945 Nipple, 1/2 Short Steel Pipe	4	RC 320001-341033 Std 269001-272900
109	1KS-2076-A	COUPLING, Pioneer Self-Detaching (For Drawn Implements)	2	RC 320001-341033 Std 269001-272900
110	1K-2076-B	S-1945 Nipple, 1/2 Short Steel Pipe	2	RC 320001-341033 Std 269001-272900
109		COUPLING, Pioneer Self-Detaching (For Drawn Implements)	2	RC 320001-341033 Std 269001-272900
111	1K-2077	BRACKET, Self-Detaching Coupling (With 1KS-2076 or 1KS-2076-A) S-739 Set Screw, 1/4 - 20 x 1 Mach	2	RC 320001-341033 Std 269001-272900
111A		915111 Nut, 1/4 - 20 Hex	2	
111B		BRACKET, Self-Detaching Coupling (With 1KS-2076-B)	2	RC 320001-341033 Std 269001-272900
111	1K-2077-A	(With 1KS-2076-B)		

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HYDRA-LECTRIC LIFT

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl. 2 Cyl.	Unit or Tractor Std. No.
112	1K-2078	PIN, Coupling Mounting (For Drawn Implements)	2	RC 320001-34103 Std 269001-272900
113		920011 Washer, 1/2 P1dn	2	
114		932017 Cotter Pin, 1/8 x 1	2	
115	1K-2079	SHIM, Relief Valve Adjusting	Req.	K1000-K3500
116	1K-2080	SHIM, Centering Spring Adjusting	Req.	K1000-K9494
117	1K-2081	BAFFLE, Oil	1	K1000-K7180
118	1KS-2082	GAUGE Assembly, Fluid Level	1	RC 320001-6502 Std 269001-6502
119	1K-2084	BRACKET, Hose Clamp	2	RC 320001-6502 Std 269001-6502
120	1K-2085	BOLT, Hose Clamp Bracket	2	RC 320001-6502 Std 269001-6502
121		915585 Nut, 5/16 - 18 Wing	2	
122	1K-2086	SPACER, Hose Clamp	2	RC 320001-6502 Std 269001-6502
123	1KS-2087	VALVE, Flow Control (Order 1KS-2104-A)	2	RC 320001-332450 Std 269001-271654
124	1K-2089	BLOCK, Terminal	2	K1000-K9611
125		S-2565 Screw, No. 6 - 32 x 9/16 Mach	4	
126		920077 Lock Washer, No. 6	4	
127	1KS-2091	HARNESS, Control Wiring (With 1KS-2061) (Order 1KSR-2091-B)	1	RC 320001-332449
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
	1KSR-2091-B	HARNESS Package, Hydro-Electric Control Wiring	1	
127	1KS-2091-A	HARNESS, Control Wiring (With 1KS-2061) (Order 1KSR-2091-C)	1	
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
	1KSR-2091-C	HARNESS Package, Hydro-Electric Control Wiring	1	
127	1KS-2091-B	HARNESS, Control Wiring (With 1KS-2061-A)	1	
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
	1KSR-2091-C	HARNESS, Control Wiring (With 1KS-2061-A)	1	
127	1KS-2091	HARNESS, Control Wiring (With 1KS-2061-A)	1	
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
129	1K-2092	SUPPORT, Hose (For Drawn Implements)	1	RC 320001-6502 Std 269001-6502
130		909055 Screw, 1/4 - 20 x 3/4 Mach	2	
131		920081 Lock Washer, 1/4	2	
132		915111 Nut, 1/4 - 20 Hex	2	
129	1M-2092	GUIDE, Hose "Orchard"	1	
		915005 Nut, 9/16 - 18 Hex (as spacer)	1	
		908333 Cap Screw, 8 - 16 x 1-1/4 Hex Hd	1	
133	1K-2093	HOSE Assembly - 60" Long	4	RC 320001-332450 Std 269001-271654
133	1K-2093-A	HOSE Assembly - 48" Long	4	RC 320001-6502 Std 271655-6502
134	1M-2093	HOSE Assembly - 44" Long "Orchard	2	RC 320001-6502 Std 269001-6502
134	1K-2094	HOSE Assembly - 84" Long (For Drawn Implements)	2	RC 320001-6502 Std 269001-6502
1KS-2095		WIRE, Starter Switch to Combination Switch (12" Long)	1	RC 320001-6502 Std 269001-6502
		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	

HYDRA-LECTRIC LIFT

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl.	Hydro-Electric 1 Cyl.	Unit or Tractor Ser. d. Number
135	1K-2104	BODY, Restrictor (Only 1 used on Orchard) (Order 1K-2104-A and S-20 31)	4	2	RC 332451-4502116 Std 27 1655-4502116
136	1KS-2104	SWIVEL Assembly, Restrictor (Painted Red) (Order 1KS-2104-A)	2	1	RC 332451-4502116 Std 27 1655-4502116
137	1KS-A-2104	SWIVEL Assembly, Free Flow (Painted Green) (Order 1KS-A-2104-A)	2	1	RC 332451-4502116 Std 27 1655-4502116
136	1KSB-2104	RESTRICTOR Assembly, Momentary (Painted Yellow) (Order 1KSB-2104-A)	1	1	RC 332451-4502116 Std 27 1655-4502116
138	1K-2105	PLUNGER, Restrictor	2	1	RC 332451-4502116 Std 27 1655-4502116
139	1K-2106	GUIDE, Restrictor (Only 1 used on Orchard)	4	2	RC 332451-4502116 Std 27 1655-4502116
140		S-894 Palmnut, 3/4" x 20 Reg Type	4	2	
141	1K-2107	SWIVEL, Restrictor (Only 1 used on Orchard) (Order 1KA-2107)	4	2	RC 332451-4502116 Std 27 1655-4502116
142	1K-2108	PIN, Restrictor Plunger	2	1	RC 332451-6502 Std 27 1655-6502
143	1K-2109	SPRING, Restrictor	2	1	K2138-K9494
144	1K-2110	GASKET, Selector Valve Body	2	1	
	1K-2114	PLUNGER, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	1	RC 332451-6502 Std 27 1655-6502
	1K-2115	SPRING, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	1	RC 332451-6502 Std 27 1655-6502
	1KSR-A-2202-A	CYLINDER Change-Over Package, Electromagnetic (Field change-over to Electromagnetic design)	1	1	
	1KSRB-2202-A	CYLINDER Change-Over Package, Electromagnetic (Field change-over to Electromagnetic design)	1	1	
	1KSR-2246	CONNECTOR Package, Wiring Harness (Can be used on 1KS-2091 and 1KS-2091-B)	1	1	
	1KSR-2246-A	CONNECTOR Package, Wiring Harness (Can be used on 1KS-2091-A, 1KS-2091-C and 1MS-2091)	1	1	
145	1KS-2351	PIECE Assembly, 1/2" Nose (In 1KS-2076-A)	1	1	
146	1KS-2352	COLLAR Assembly, 1/2" (In 1KS-2076-A)	1	1	
147	1KS-2353	NIPPLE Assembly, Coupler (In 1KS-2076-A)	1	1	
148	1K-2354	RING, Body Lock (In 1KS-2076-A)	1	1	
149	1K-2355	COLLAR, Long (In 1KS-2076-A)	1	1	
150		S-2430 Ball, 7/32 Dia Hardened Steel	6	6	
151	1K-2356	SPRING, Body Compression (In 1KS-2076-A)	1	1	
152	1K-2357	SEAL, Body (In 1KS-2076-A)	2	2	
153	1K-2358	BODY, Coupler (In 1KS-2076-A)	1	1	K-1000-K35000
154	1KS-5041	BEARING, Needle (Drive Sleeve) (Torrington GB-2212)	2	2	K-1000-K35000
155	1KS-5042	BEARING, Needle (Idle Shaft) (Torrington GB-1616)	2	2	K-1000-K35000
1D-7362		GROMMET, Rubber - 5/8" ID, 1-1/8" OD	2	2	
1CD-7364		GROMMET, Rubber - 3/4" ID, 1-3/8" OD	1	1	

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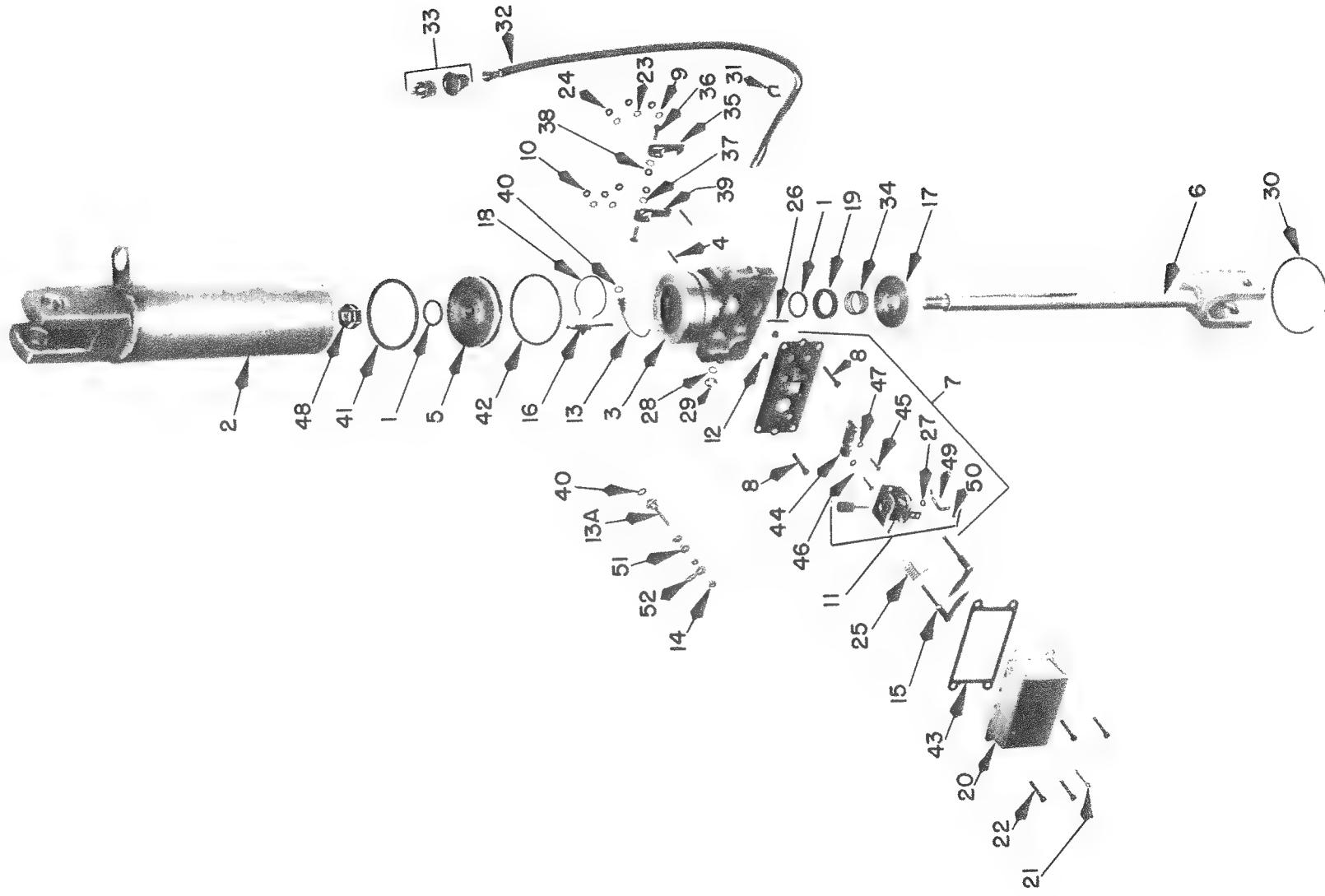
HYDRA-ELECTRIC LIFT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
	1K-7371	FUSE, 30 Ampere (1/4" x 1-7/16" Long)	1	RC 320001-6502 Std 269001-6502
156	1EP-7868	CLAMP, Hose	4	RC 320001-6502 Std 269001-6502
157		908321 Cap Screw, 5/16 - 18 x 2 Hex Hd	2	
158		915585 Nut, 5/16 - 18 Wing	2	

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HYDRA-LECTRIC CYLINDER



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HYDRA-LECTRIC CYLINDER

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl. 1 Cyl.	Tractor Serial Number
1KS-2061	CYLINDER and Follow-Up Assembly (Cable Male Connector has four same size terminals) (1KS-2061-A with 1K-2222-B will work)		2	RC 320001-332449 Std 269001-271515
1KS-2061-A	CYLINDER and Follow-Up Assembly (Cable Male Connector has three large and one small terminal)		2	RC 332450-341033 Std 271516-272900
1KSRA-2202-A	CYLINDER Change-Over Package, Electromagnetic (Field change-over to Electromagnetic design)		1	
1KSRB-2202-A	CYLINDER Change-Over Package, Electromagnetic (Field change-over to Electromagnetic design)		1	
Ref. No.	Part Number	Breakdown for One Cylinder and Follow-Up Assembly	No. Req.	
1	1K-2027	PACKING, 1/8 x 7/8 "0" Ring	2	
2	1KS-2201	BARREL Assembly, Cylinder	1	
3	1K-2202	HEAD, Cylinder S-1372 Groove-Pin, 1/8 x 1	1	
4			2	
5	1K-2203	PISTON, Cylinder	1	
6	1KS-2204	ROD Assembly, Cylinder Piston	1	
7	1KS-2205	PLATE Assembly, Cylinder Follow-Up Base S-2568 Screw, No. 10 - 32 x 1 Full Hd Mach S-289 Lock Washer, No. 10 External Tooth S-895 Nut, No. 10 - 32 Hex	1	
8			2	
9			2	
10			2	
11	1KS-2206	SOLENOID Assembly, Cylinder Follow-Up S-2569 Screw, No. 10 - 32 x 3/16 Blind Hd Mach	1	
12			2	
13	1KS-2207	STUD Assembly, Cylinder Contact (Old Style) S-897 Nut, No. 4 - 40 Hex	1	
13A			2	
14			2	
15	1KS-2208	CAM Assembly, Cylinder Follow-Up	2	
16	1KS-2209	ARM Assembly, Cylinder Contact	1	
17	1K-2210	COLLAR, Cylinder Stop	1	
18	1K-2211	SPRING, Cylinder Contact Arm Retaining	1	
19	1K-2212	SEAL, Cylinder Rod	1	
20	1KS-2213	COVER Assembly, Cylinder Follow-Up S-1471 Cotter Pin, 3/32 x 1/2	1	
21		S-2568 Screw, No. 10 - 32 x 1 Full Hd Mach	1	
22		S-289 Lock Washer, No. 10 External Tooth	4	
23		S-895 Nut, No. 10 - 32 Hex	4	
24			4	
25	1K-2214	SPRING, Cylinder Follow-Up Cam	1	
26	1K-2215	PIN, Cylinder Stop (Circuit Breaker)	1	
27	1K-2216	WASHER, Solenoid Plunger	1	
28	1K-2217	SHIM, Cylinder Contact Stud (Old Style)	1	Req.
29	1K-2218	RING, Cylinder Contact Stud Retaining (Old Style)	1	
30	1K-2219	SNAP RING, Cylinder Head	1	
31	1K-2220	CLAMP, Cylinder Cable	1	
32	1K-2221	CABLE, Cylinder	1	

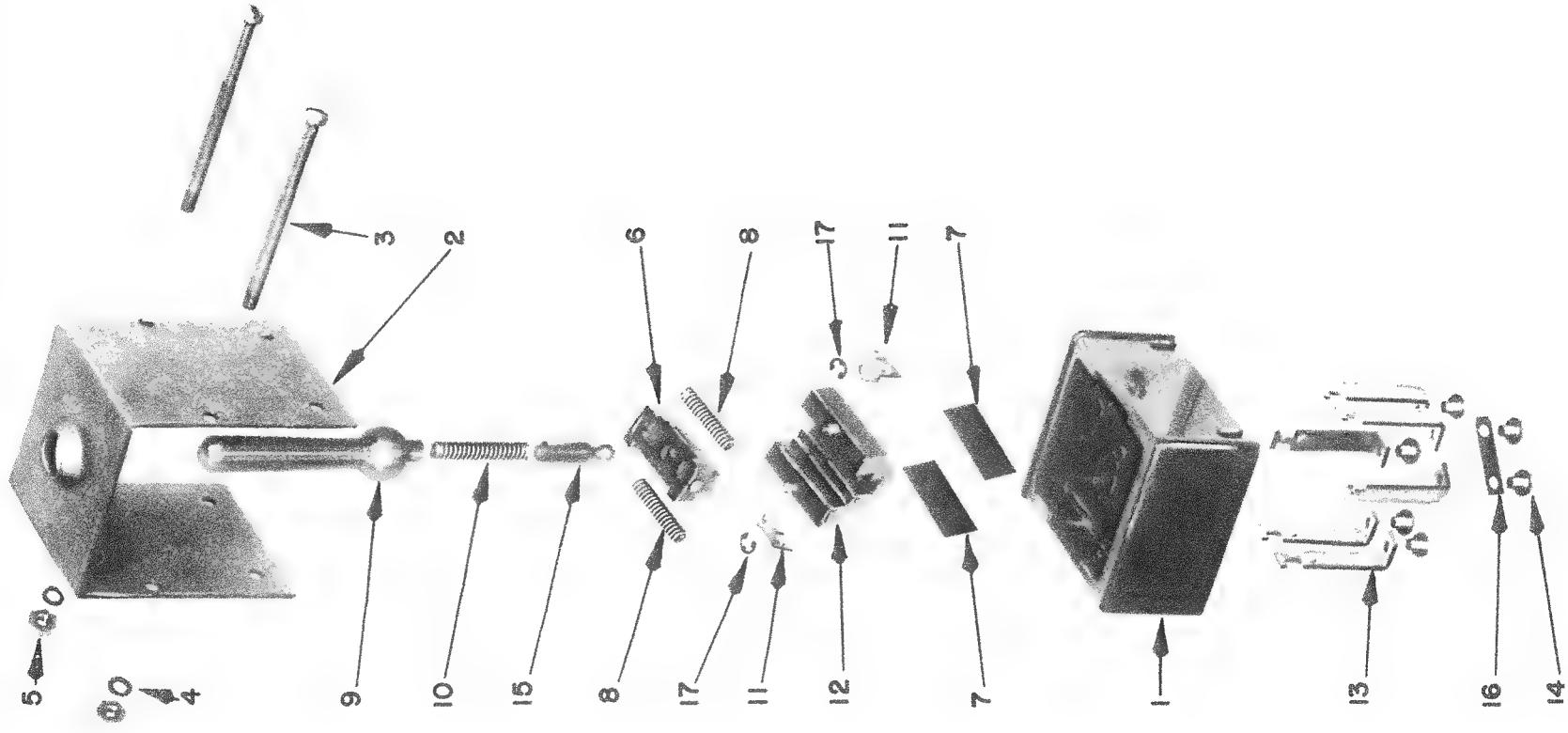
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HYDRA-LLECTRIC CYLINDER

Ref. No.	Part Number	Breakdown for One Cylinder and Follow-Up Assembly	No. Req.
			1
1K-2-221	CABLE Assembly, Cylinder (With 1KS-2061) (1KSR-2221-B will work)		1
1K-2-221-A	CABLE Assembly, Cylinder (With 1KS-2061-A) (1KSR-2221-B will work)		1
1KSR-2-221-B	CABLE Assembly, Cylinder (Will work for 1KS-2221 or 1KS-2221-A)		1
33	1K-2222-A	CONNECTOR and Nipple Assembly - Male (With 1KS-2061-A) (1K-2222-A with 1K-2222-B Required for 1KS-2061)	1
	1K-2222-B	CONNECTOR and Nipple Assembly - Female	1
34	1K-2223	SPRING, Cylinder Stop Collar	1
35	1K-2224	LEVER, Cylinder Cam - Right	1
36		S-2570 Screw, No. 10-32 x 5/8 Blind Hd Mach	1
37		S-289 Lock Washer, No. 10 External Tooth	1
38		S-895 Nut, No. 10-32 Hex	1
39	1K-2225	LEVER, Cylinder Cam - Left	1
36		S-2570 Screw, No. 10-32 x 5/8 Blind Hd Mach	1
37		S-289 Lock Washer, No. 10 External Tooth	1
38		S-895 Nut, No. 10-32 Hex	1
40	1K-2226	PACKING, 1/16 x 1/4 "O" Ring	1
41	1K-2227	PACKING, 3/16 x 2-5/8 "O" Ring	1
42	1K-2228	GASKET, 1/8 x 2-3/4 "O" Ring	1
43	1K-2229	GASKET, Follow-Up Cover	1
44	1K-2230	BLOCK Assembly, Follow-Up Contact	1
45		S-2571 Screw, No. 4-40 x 5/8 Blind Hd Mach	2
46		S-290 Lock Washer, No. 4 External Tooth	2
47		S-291 Washer, No. 4 Plain	2
48	1K-2231	LOCK NUT, Cylinder Piston	1
49	1K-2232	CONTACT Assembly, Cylinder Relay	1
50		9236 Rivet, 3/32 x 1/8 Oval Hd Tubular	1
51	1K-2233	INSULATOR, Cylinder Terminal (New Style)	2
52	1K-2234	LUG, Cylinder Terminal (New Style)	1

HYDRA-ELECTRIC HAND SWITCH



**SECTION X
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HYDRA-LLECTRIC HAND SWITCH

Ref. No.	Part Number	Description	Hydra-Lectric 2 Cyl. 1 Cyl.	Tractor Serial Number	
1KS-2070		SWITCH Assembly, Hand (Order 1KS-2070-A)	2	1	RC 320001-341033 Std 269001-272900
Ref. No.	Part Number	Breakdown for One Hand Switch Assembly			No. Req.
1	1K-2301	BLOCK, Hand Switch Base			1
2	1K-2302	PLATE, Hand Switch Cover and Mounting S-2573 Screw, No. 10 - 32 x 3 Mach			1
3		S-20079 Lock Washer, No. 10			2
4		S-895 Nut, No. 10 - 32 Hex			2
5					2
6	1K-2303	BLOCK, Hand Switch Actuating			1
7	1K-2304	BLADE, Hand Switch Sliding Block Slider			2
8	1K-2305	SPRING, Hand Switch Sliding Block			2
9	1K-2306	HANDLE, Hand Switch Actuating			1
10	1K-2307	SPRING, Hand Switch Actuating Handle			1
11	1K-2308	HOLDER, Hand Switch Contact			2
12	1K-2309	BLOCK, Hand Switch Sliding			1
13	1K-2310	TERMINAL, Hand Switch Contact			6
14		S-2572 Screw, No. 8 - 32 x 1/4 Mach			6
15	1K-2311	PIN, Hand Switch Actuating			1
16	1K-2312	BAR, Hand Switch Contact Terminal Buss			1
17	1K-2313	RING, (W-K) Type E No. 5133-15 Retaining	2		2

HYDRA-LECTRIC AND HYDRAULIC LIFT

SECTION II

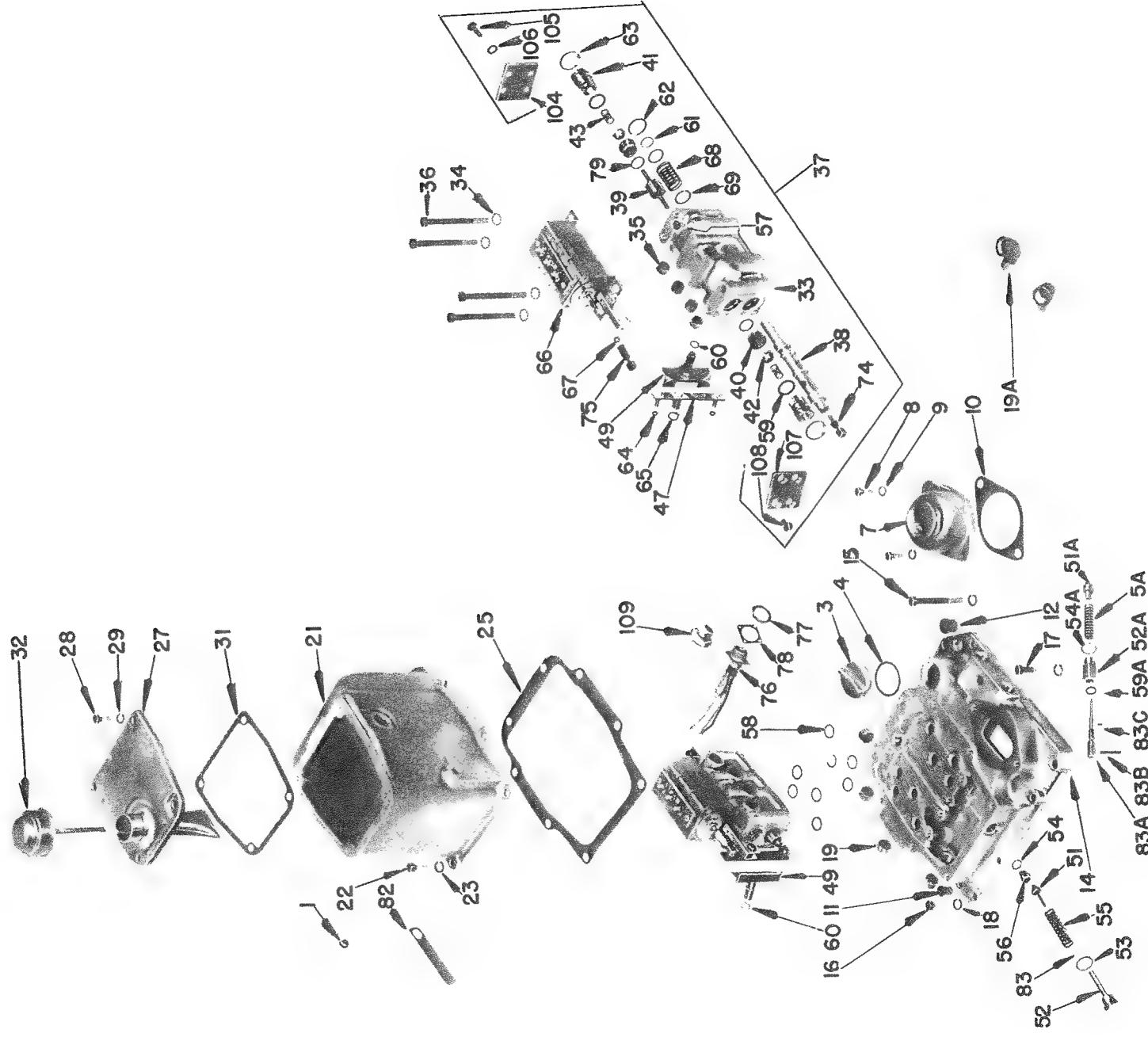
The Hydra-Lectric and Hydraulic Control units are divided into Sections I, II and III.

Tractor serial numbers or unit serial numbers (identified by prefix letter K) as well as parts shown may be duplicated in all three sections.

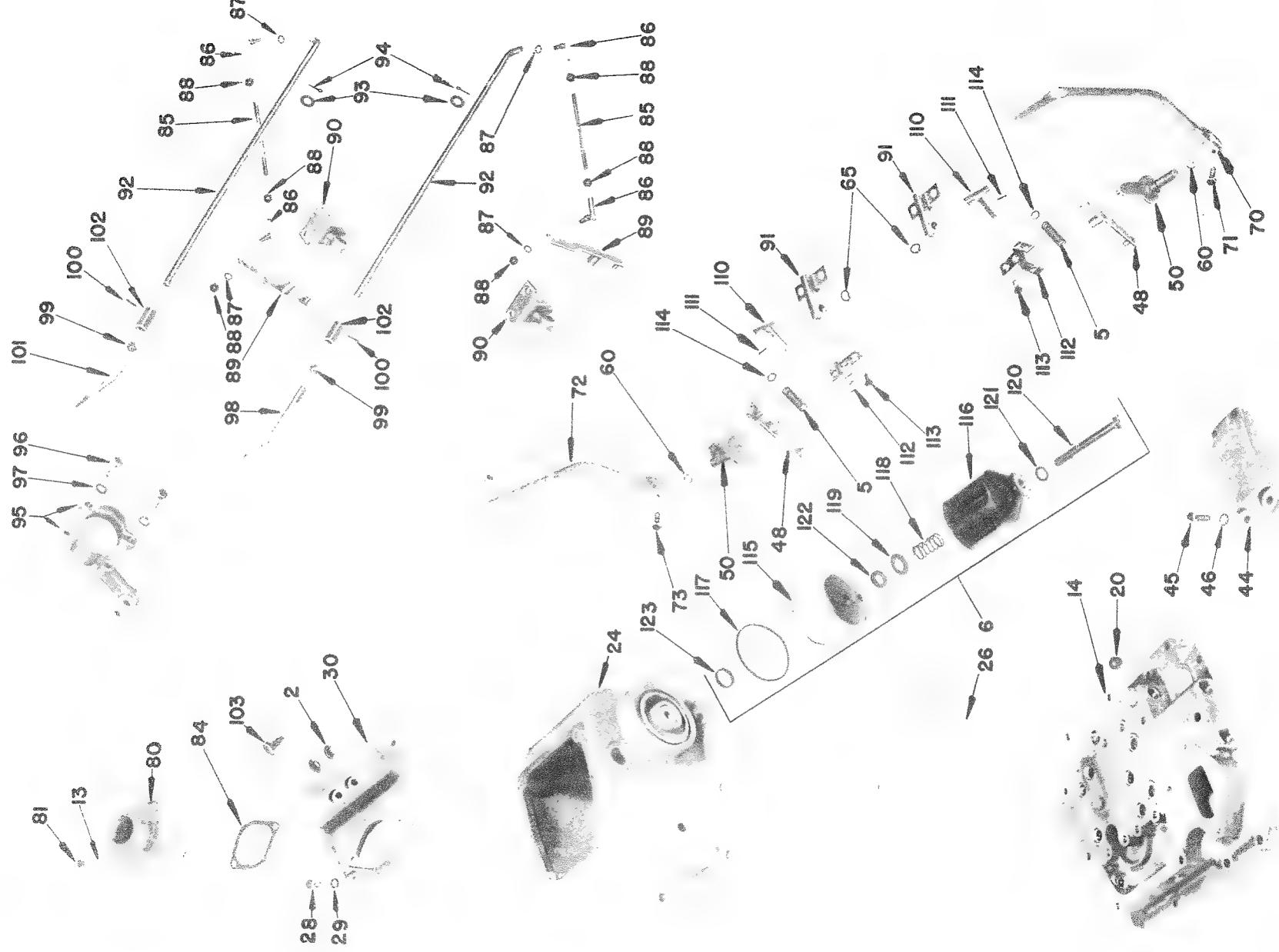
Section III covers the Hydra-Lectric and Hydraulic Control units starting with Super 77 tractors.

Check all three sections before ordering repair parts.

HYDRA-LECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE



HYDRAULIC RESERVOIR AND SELECTOR VALVE



SECTION X
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HYDRAULIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydraulic 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
1	1H-212	PLUG, Reservoir	2	2	K 1000-K 350 00
2	1B-275-A	SEAL, Control Shaft Oil	1	1	K 16 078-K 2 39 76
3	1CA-297	CAP, Filler	1	1	K 1000-K 350 00
4	1C-298	GASKET, Filler Cap	1	1	K 2 3977-K 350 00
5	1B-628	SPRING, Bearing Plate	2	1	K 1000-K 350 00
5A	1A-628-A	SPRING, Relief Valve (Special Adjustable Relief Valve)	1	1	K 2 0452-K 350 00
6	1KS-841-B	FILTER, Oil (From 8526)	1	1	K 1000-K 350 00
7	1K-914-A	SOCKET, Shift Lever	1	1	K 1000-K 350 00
8		908 338 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	2	2	
9		92008 3 Lock Washer, 3/8	2	2	
10	1K-915-A	GASKET, Shift Lever Socket	1	1	K 1000-K 350 00
11	1B-1527	PIN, Dowel	1	1	K 1000-K 350 00
12	1K-1527	PIN, Dowel	1	1	K 16 078-K 2 3976
13	1K-1746	WASHER, Breather Tube Copper	1	2	
14	1K-2001-B	BASE, Control Mounting (Die Casting) (Order 1KSFR-2001-C for repairs)	1	1	K 9495-K 20451
15		908 340 Cap Screw, 3/8 - 16 x 3 Hex Hd	1	1	
16		908 332 Cap Screw, 3/8 - 16 x 1 Hex Hd	8	8	
17		908 335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd	2	2	
18		92008 3 Lock Washer, 3/8	11	11	
19		S-1917 Plug, 1/2 Std Pipe Ctsk Hd	4	6	
19A		S-2621 Elbow, 1/2 x 90° Mst Strt - Orchard	2	2	
14	1KA-2001-B	BASE, Control Mounting (Grey Iron) (Order 1KSFR-2001-C for repairs)	1	1	K 9495-K 20451
14	1K-2001-C	BASE, Control Mounting (Die Casting) (Order 1KS-2001-C)	1	1	K 20452-K 350 00
15		908 340 Cap Screw, 3/8 - 16 x 3 Hex Hd	1	1	
16		908 332 Cap Screw, 3/8 - 16 x 1 Hex Hd	8	8	
17		908 335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd	2	2	
18		92008 3 Lock Washer, 3/8	11	11	
19		S-1917 Plug, 1/2 Std Pipe - Ctsk Hd	4	6	
19		S-1900 Plug, 1/2 Std Pipe	1	1	
19A		S-2621 Elbow, 1/2 x 90° Mst Strt - Orchard	2	2	
20		S-1919 Plug, 3/8 Pipe - Ctsk Hd	2	2	
14	1KA-2001-C	BASE, Control Mounting (Grey Iron) (To be used when 1KS-2001-C not available)	1	1	K 20452-K 350 00
1KS-2001-C		BASE (1K-2001-C) with Washer (1K-2021-A) and Seat (1K-2023-B), Control Mounting (This will work for 1K-2001-B or 1KA-2001-E)	1	1	K 2 0452-K 350 00
1KSFR-2001-C		BASE Assembly - Repdr (Will replace any prior Base except 1K-2001-A)	1	1	
1KS-C-2001-H		MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydraulic two cylinder units)	1	1	K 1000-K 350 00
1KS-C-2001-J		MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydraulic two cylinder units)	1	1	K 1000-K 350 00
1KS-D-2001-J		MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydraulic one cylinder units)	1	1	K 1000-K 350 00

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HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl., 1 Cyl.	Hydraulic 2 Cyl., 1 Cyl.	Unit Serial Number
21	1K-2002-A	HOUSING, Reservoir 908 332 Cap Screw, 3/8 - 16 x 1 Hex Hd 92008 3 Lock Washer, 3/8	1 8 8	1 8 8	K718 1-K16077
22	1K-2002-B	HOUSING, Reservoir 908 332 Cap Screw, 3/8 - 16 x 1 Hex Hd 92008 3 Lock Washer, 3/8	1 8 8	1 8 8	K16078-K20451
23	1K-2002-C	HOUSING, Reservoir (Order 1KSR-2002-C) 908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd 92008 3 Lock Washer, 3/8	1 8 8	1 8 8	K20452-K35000
24	1K-2002-D	HOUSING, Reservoir (Order 1KSR-2002-C) 908 332 Cap Screw, 3/8 - 16 x 1 Hex Hd 92008 3 Lock Washer, 3/8	1 8 8	1 8 8	K20452-K23678
24	1KSR-2002-C	HOUSING Repair Package, Reservoir	1 1	1 1	K2 3679-K35000
24	1K-2002-E	HOUSING, Reservoir (Order 1KSR-2002-C) 908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd 92008 3 Lock Washer, 3/8	1 8 8	1 8 8	K1000-K20451
25	1KA-2003	GASKET, Reservoir Housing (1 KA-2003-A will work)	1 1	1 1	K20452-K35000
26	1KA-2003-A	GASKET, Reservoir Housing	1 1	1 1	K7 18 1-K 14656
27	1KS-2004-A	COVER Assembly, Reservoir (Cast) 908316 Cap Screw, 5/16 - 18 x 7/8 Hex Hd 92008 2 Lock Washer, 5/16	1 4 4	1 4 4	K14657-K35000 K23977-K35000
28	1KS-2004-C	COVER Assembly, Reservoir (Steel) 908314 Cap Screw, 5/16 - 18 x 5/8 Hex Hd 92008 2 Lock Washer, 5/16	1 4 4	1 4 4	K14657-K35000 K23977-K35000
29	1K-2004-B	COVER, Reservoir 908316 Cap Screw, 5/16 - 18 x 7/8 Hex Hd 92008 2 Lock Washer, 5/16	1 4 4	1 4 4	K16 078-K2 3976
30	1KA-2005-A	GASKET, Reservoir Cover	1 1	1 1	K718 1-K35000
32	1K-2006-A	BREATHER	1 1	1 1	K718 1-K35000
33	1K-2007-B	BODY, Selector Valve (Die Casting) (Order 1KS-2007-C) 920156 Lock Washer, 3/8 Internal Tooth S-1919 Plug, 3/8 Ctsk Hd Pipe	2 8 8	1 4 4	K9495-K20023
34	1KA-2007-B	S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd BODY, Selector Valve (Grey Iron) (Order 1KS-2007-C) (To be used when 1K-2007-B not available)	2 8 8	1 4 4	K9495-K20023
33	1K-2007-C	BODY, Selector Valve (Die Casting) (Order 1KS-2007-C) 920156 Lock Washer, 3/8 Int Tooth S-1919 Plug, 3/8 Pipe - Ctsk Hd S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd	2 8 8	1 2 2	K20024-K35000
33	1KA-2007-C	BODY, Selector Valve (Grey Iron) (Order 1KS-2007-C) (To be used when 1K-2007-C not available)	2 8 8	1 2 2	K20024-K35000
37	1KSA-2007-B	VALVE Assembly, Selector - RH (Order 1KSA-2007-C)	2 1	2 1	K20024-K35000
37	1KSA-2007-C	VALVE Assembly, Selector - RH (Die Cast Body) (Will work for 1KSA-2007 or 1KSA-2007-B)	1 1	1 1	K20024-K35000
37	1KASA-2007-C	VALVE Assembly, Selector - RH (Grey Iron Body) (To be used when 1KSA-2007-C not available)	1 1	1 1	K20024-K35000

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HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hyd-Elec. 2 Cyl.	Hyd-Elec. 1 Cyl.	Hydraul. 2 Cyl.	Hydraul. 1 Cyl.	Unit Serial Number
37	1KSB-2007-B	VALVE Assembly, Selector - LH (Order 1KSB-2007-C)	1	1			K9495-K20023
37	1KSB-2007-C	VALVE Assembly, Selector - LH (Die Cast Body) (Will work for 1KSB-2007-B) (To be used when 1KSB-2007-C not available)	1	1	1		K20024-K35000
37	1KASB-2007-C	VALVE Assembly, Selector - LH (Grey Iron Body) (To be used when 1KSB-2007-C not available)	1	1	1		K20024-K35000
38	1KS-2008-A	SPOOL Assembly, Selector Valve	2	1	2	1	K9495-K35000
39	1K-2009-A	PLUNGER, Interlock	2	1	2	1	K9495-K35000
40	1K-2010-A	SEAT, Interlock Valve	4	2	4	2	K9495-K35000
41	1K-2011-B	GUIDE, Interlock Valve S-3735 Ball, 3/4 Dia Steel	4	2	4	2	K9495-K35000
42	1K-2012	SPRING, Interlock - Large	4	2	4	2	K1000-K35000
43	1K-2014	COVER, Base Plate Valve Port 908333 Cap Screw, 8/8 - 16 x 1-1/4 Hex Hd 920156 Lock Washer, 3/8 Int Tooth	1	1	1	1	K20452-K35000
44	1K-2015	LEVER Assembly, Solenoid	2	1	2	1	K1000-K23076
45	1K-2015-A	LEVER Assembly, Solenoid	2	1	2	1	K23977-K35000
46	1K-2018	SHAFT Assembly, Hand Actuating	2	1	2	1	K1000-K19079
47	1K-2018-A	SHAFT Assembly, Hand Actuating	2	1	2	1	K19080-K23076
48	1K-2018-B	SHAFT Assembly, Hand Actuating	2	1	2	1	K23977-K35000
49	1K-2019	PLUNGER, Relief Valve	1	1	1	1	K1000-K35000
50	1K-2019-A	PLUNGER, Relief Valve (Special Adjustable Relief Valve)	1	1	1	1	K1000-K35000
51	1K-2020	GUIDE, Relief Valve	1	1	1	1	K1000-K35000
52	1K-2020-A	NUT, Relief Valve (Special Adjustable Relief Valve)	1	1	1	1	K1000-K35000
53	1K-2021	WASHER, Relief Valve Crush	1	1	1	1	K1000-K35000
54	1K-2021-A	WASHER, Relief Valve Seat Crush (Used only with die cast bases)	1	1	1	1	K1000-K35000
54 A	1K-2021-B	WASHER, Relief Valve Crush (Special Adjustable Relief Valve)	1	1	1	1	K1000-K35000
55	1K-2022	SPRING, Relief Valve	1	1	1	1	K1000-K35000
56	1K-2023-B	SEAT, Relief Valve (Used only with die cast bases)	1	1	1	1	K9495-K35000
57	1K-2024-B	VALVE Assembly, Thermal Relief	2	1	2	1	K1000-K35000
58	1K-2026	PACKING, 3/32 x 5/8 "0" Ring (In Base Plate)	8	4	8	4	K1000-K35000
59	1K-2028	PACKING, 1/8 x 3/4 "0" Ring (With Valve Seats)	4	2	4	2	K1000-K35000
59A	1K-2029	PACKING, 3/32 x 1/2 "0" Ring (Special Adjustable Relief Valve)	1	1	1	1	K1000-K35000
60	1K-2029-A	PACKING, 1/16 x 3/8 "0" Ring	2	1	2	1	K1000-K35000
61	1K-2030-A	SNAP RING, Selector Valve Spool	2	1	2	1	K9495-K35000
62	1K-2030-B	SNAP RING, Selector Valve Body	2	1	2	1	K9495-K35000
63	1K-2030-C	SNAP RING, No. 100 Trunc Internal	4	2			K9495-K20023
64	1K-2031-A	RING, External Retaining - Small	4	2			

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SECTION X OPTIONAL EQUIPMENT

HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl.	Hydro-Electric 1 Cyl.	Hydraulic 2 Cyl.	Hydraulic 1 Cyl.	Unit Serial Number
65	IK-2031-B	RING, External Retaining - Large	2	1	2	1	K1000-K35000
66	IKS-2032-A	SOLENOID Assembly, Valve Actuating 915667 Nut, No. 10 - 32	2	1	2	1	K1000-K35000
67	IK-2033-A	SPRING, Valve Centering	2	1	2	1	K945-K35000
68	IK-2034-A	WASHER, Valve Spool	2	1	2	1	K945-K35000
69	IKS-2035-A	LEVER Assembly, Hand Actuating - Right 908465 Cap Screw, 5/16 - 24 x 7/8 Hex Hd	1	1	1	1	K23977-K35000
70	IKS-2035-B	LEVER Assembly, Hand Actuating - Left 908465 Cap Screw, 5/16 - 24 x 7/8 Hex Hd	1	1	1	1	K23977-K35000
71	IK-2036	JOINT, Ball Socket (Threaded)	2	1	2	1	K4000-K35000
72	IK-2037	JOINT, Ball Socket (Tapped)	2	1	2	1	K1000-K35000
73	IKS-2038	CONNECTOR Assembly, Solenoid (6 Wires) S-896 Ptnut, 7/8 - 20 Reg Type	1	1	1	1	K1000-K35000
74	IK-2039	GASKET, Solenoid Connector (Also used in replacement package 1KSF-2002-C)	1	1	1	1	K1000-K35000
75	IK-2045	PACKING, 3/32 x 11/16 "0" Ring (Used with 1K-2011-B Guide)	4	3	4	3	K1000-K35000
76	IK-2055	TUBE AND PLATE, Breather 908299 Cap Screw, 1/4 - 20 x 1/2 Hex Hd	1	1	1	1	K16078-K23976
77	IK-2059-A	LEVER, Manual Valve Actuation	Reg.	Req.	Reg.	Req.	K1000-K23976
78	IK-2064	SHIM, Relief Valve Adjusting	1	1	1	1	K1000-K35000
79	IK-2105-A	RESTRICTOR, Relief Valve (Special Adjustable Relief Valve)	1	1	1	1	K1000-K35000
80	IK-2122	GASKET, Breather Tube Plate	-	-	2	2	K16078-K23976
81	IK-2123	LINK, Manual Control Actuating	-	-	4	2	K16078-K23976
82	IK-2124	JOINT, Actuating Link Bell 920154 Lock Washer, 1/4 Int Tooth	-	-	4	2	K16078-K23976
83	IK-2125	LEVER Assembly, Manual Control Pivot	-	-	6	3	K16078-K23976
84	IK-2126	PIVOT Assembly, Lever	-	-	2	1	K16078-K23976
85	IK-2127-A	PIVOT Assembly, Lever	-	-	2	1	K23977-K35000
86	IK-2128-A	SHAFT, Manual Control	2	1	2	1	K16078-K23976
87	IK-2129	SUPPORT, Manual Control Shaft 908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	2	1	2	1	K16078-K23976
88	IK-2130-A	LEVER, Operating - Right 915085 Nut, 3/8 - 24 Hex Jam 932284 Groov-Pin, 1/8 x 3/4	1	1	1	1	K16078-K23976
89	IK-2131-A	LEVER, Operating - Left 915085 Nut, 3/8 - 24 Hex Jam 932284 Groov-Pin, 1/8 x 3/4	1	1	1	1	K16078-K23976
90	IK-2132-A	COUPLING, Operating Lever	2	1	2	1	K16078-K23976
91	IK-2133	PLUG, Reservoir Cover	1	1	1	1	K16078-K23976

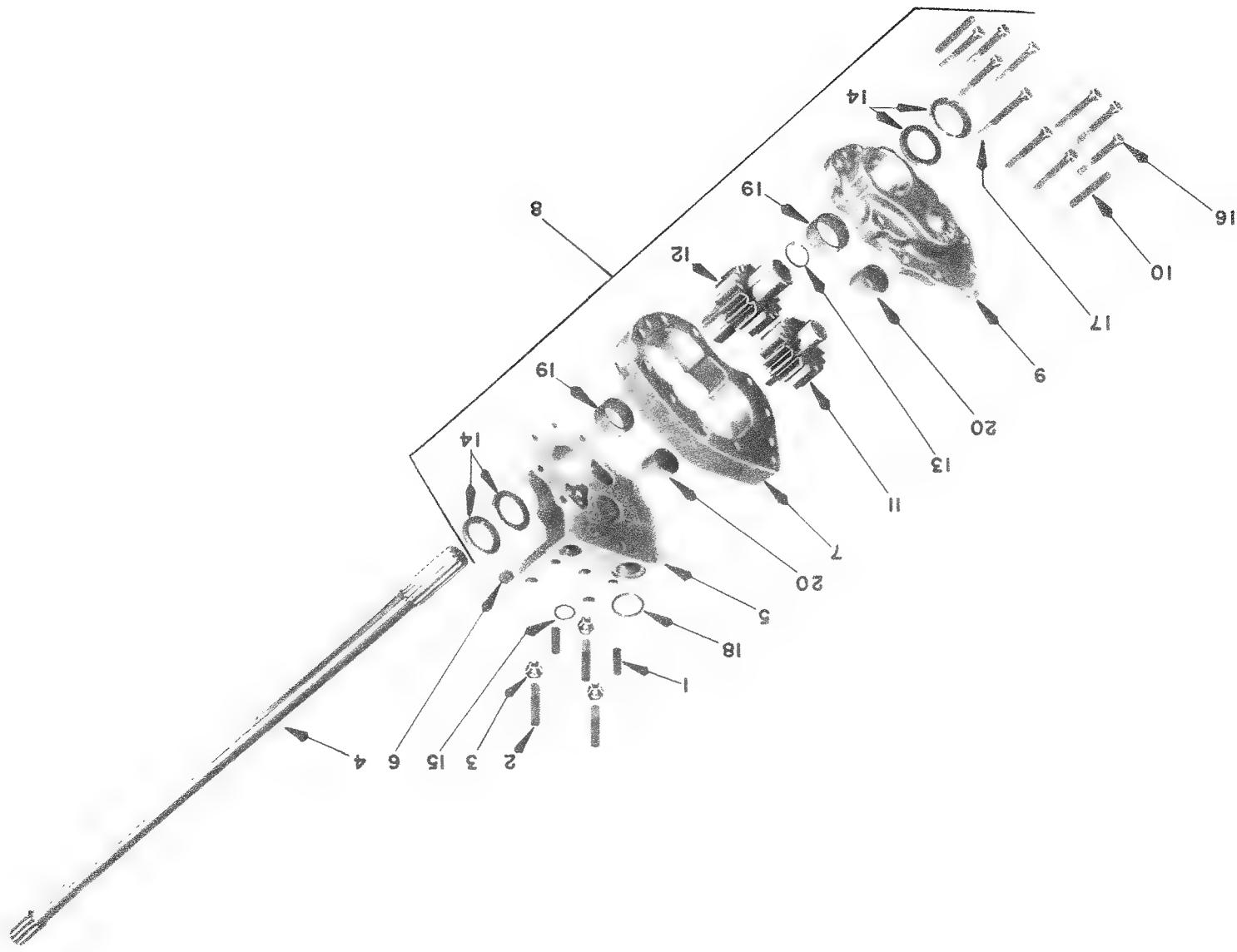
**SECTION X
OPTIONAL EQUIPMENT**

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HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl.	Hydraulic 2 Cyl.	Hydraulic 1 Cyl.	Unit Seri.d Number
104	1K-2137	PLATE, Interlock End 908300 Cap Screw, 1/4" - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4"	2	1	2	K20024-K35000
105			8	4	8	4
106			8	4	8	4
107	1K-2137-A	PLATE, Interlock End (Unit K20024-K23976 weight 908820 required) 908820 Screw, 1/4" - 20 x 5/8 Mach	2	1	2	K20024-K35000
108			4	2	4	2
109	1KR-2138	PLUG, Reservoir (Used in replacement package 1KSR-2002-C)			1	1
110	1KAS-2141	PLATE Assembly, Bearing 932798 Groove Pin, 3/32 x 5/8 S-1383 Pin, 3/32 x 5/8 Roll	2	1	2	K23977-K35000
111			2	1	2	1
111			2	1	2	1
112	1K-2143	SUPPORT, Bearing Plate Spring 908821 Screw, 1/4" - 20 x 3/4 Mach	2	1	2	K23977-K35000
113			4	2	4	2
114	1K-2145	WASHER, Bearing Plate	2	1	2	K23977-K35000
115	1LA-5551	CARTRIDGE, Filtering	1	1	1	K20452-K35000
116	1K-5553-A	BODY, Filter	1	1	1	K20452-K35000
117	1L-5556	GASKET, Filter	1	1	1	K20452-K35000
118	1K-5361-A	SPRING, Filter	1	1	1	K20452-K35000
119	1K-5362-A	RETAINER, Filter Spring	1	1	1	K20452-K35000
120	1KA-5363-A	CAP SCREW, Filter	1	1	1	K20452-K35000
121	1K-5364	GASKET, Filter Cap Screw	1	1	1	K20452-K35000
122	1L-5365	GASKET, Filtering Cartridge - Top	1	1	1	K20452-K35000
123	1K-5366	GASKET, Filtering Cartridge - Bottom	1	1	1	K20452-K35000

HYDRA-ELECTRIC AND HYDRAULIC PUMP

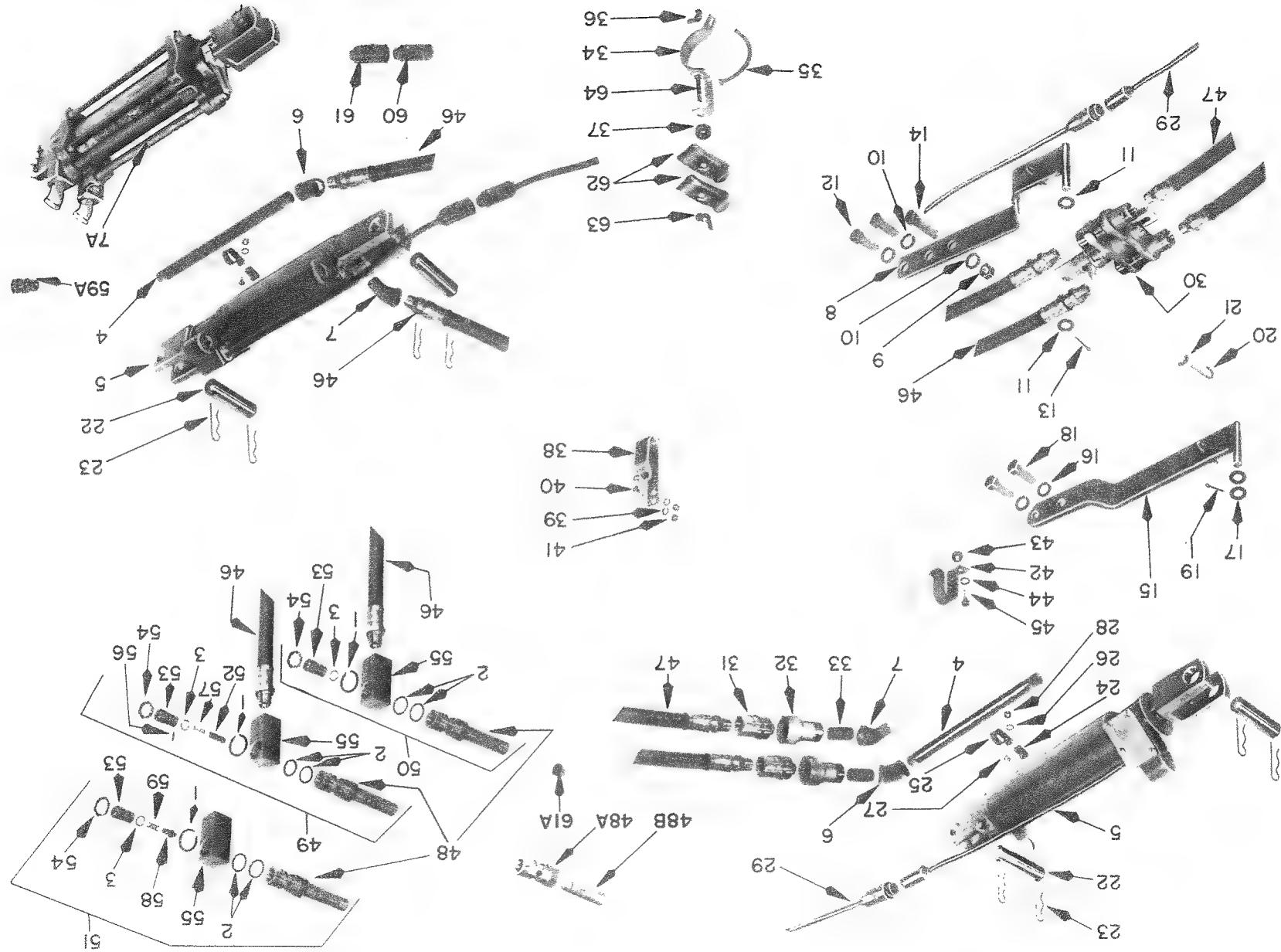


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HYDRA-ELECTRIC AND HYDRAULIC PUMP

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl.	Hydro-Electric 1 Cyl.	Hydraulic 2 Cyl.	Hydraulic 1 Cyl.	Unit Serial Number
1	1B-597	PIN, Dowel	2	2	2	2	K1000-K35000
2	IK-1115-B	STUD - 7/16 x 2-1/16 (See 1K-2054 for Stud and Nut used prior to shown unit number) 911536 Nut, 7/16 - 20 Self Locking	3	3	3	3	K28010-K35000
3			3	3	3	3	
4	1KA-2041	SHAFT, Pump Drive (Not required on tractors with Power Take-Off)	1	1	1	1	K1000-K35000
5	IK-2042-A	PLATE, Pump Front S-1922 Plug, 1/4 Std Hdless Slotted Steel	1	1	1	1	K4082-K35000
6			1	1	1	1	
7	IK-2043-B	PLATE, Pump Center	1	1	1	1	K7125-K35000
8	1KS-2043-B	PUMP Assembly (Will replace any prior Pump)	1	1	1	1	K1000 K35000
9	IK-2044	PLATE, Pump Rear	1	1	1	1	K1000-K35000
10	1K-2045-A	DOWEL, Pump Housing	2	2	2	2	K7125-K35000
11	IKS-2046-A	GEAR AND SHAFT Assembly, Pump Idler (Order IKSR-2049-B)	1	1	1	1	K1101-K19090
11	IKS-2046-B	GEAR AND SHAFT Assembly, Pump Idler (Order IKSR-2049-B)	1	1	1	1	K19091-K35000
12	IKS-2049-A	GEAR AND SLEEVE Assembly, Pump (Order IKSR-2049-B)	1	1	1	1	K1101-K19090
12	IKS-2049-B	GEAR AND SLEEVE Assembly, Pump (Order IKSR-2049-B)	1	1	1	1	K19091-K35000
13	IK-2052	SNAP RING, Pump (Not required on tractors with Power Take-Off)	1	1	1	1	K1000-K35000
14	IK-2053	SEAL, Pump Oil	4	4	4	4	K1000-K35000
			3	3	3	3	K1000-K28009
14	IK-2054	STUD - 7/16 x 1-7/8 (Used prior to 1K-1115-B) S-892 Nut, 7/16 - 20 Castle S-2880 Wire, No. 16 - 14" Long	3	3	3	3	
15	IK-2055	PACKING, 3/32 x 11/16 "0" Ring	1	1	1	1	K1000-K35000
16	IK-2056-A	CAP SCREW, 3/8 x 2-1/8 Drilled Head S-2880 Wire, 16 Ga Annealed - 42" Long	9	9	9	9	K7125-K35000
17	IK-2056-B	CAP SCREW, 3/8 x 2-3/4 Drilled Head	1	1	1	1	K7125-K35000
18	IK-2264	PACKING, 1/8 x 1-1/8 "0" Ring	1	1	1	1	K4082-K35000
19	IKS-5041	BEARING, Needle (Drive Sleeve) (Torrington GB-2212)	2	2	2	2	K1000-K35000
20	IKS-5042	BEARING, Needle (Idler Shaft) (Torrington GB-1616)	2	2	2	2	K1000-K35000



**SECTION X
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77 PARTS BOOK

HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl.	Hydro-Electric 1 Cyl.	Hydraulic 2 Cyl.	Hydraulic 1 Cyl.	Tractor Serial Number
1	1L-1030	SNAP RING, Restrictor Swivel (Only 1 used on Orchard)	4	2	4	2	RC 320001-6502 Std 269001-6502
2	1K-2027	PACKING, 1/8 x 7/8 "0" Ring (In Swivel Valves) (2 used on Orchard)	8	4	8	4	RC 320001-6502 Std 269001-6502
3	1K-2029	PACKING, 3/32 x 1/2 "0" Ring (In Swivel Valves) (1 used on Orchard)	4	2	4	2	RC 320001-6502 Std 269001-6502
4	1K-2058	PIPE, Cylinder	2	1			RC 320001-6502 Std 269001-6502
5	1KS-2061-B	CYLINDER and Follow-Up Assembly, Hydro-Electric (Order 1KSA-2061-B)	2	1			RC 341034-4503591 Std 272901-4503591
6		S-1943 Elbow, 1/2 x 45° Galv Malle' Str	2	1			
7		S-1944 Elbow, 1/2 x 45° Galv Malle' Str	2	1			
	1KSA-2061-B	CYLINDER with Fittings and Pins, Hydro-Electric (Order 1KSA-2061-B)	2	1			RC4503592-6502 Std 4503592-6502
	1KAS-2061-B	CYLINDER and Follow-Up Assembly, Hydro-Electric (Order 1KAS-2061-B)	2	1			RC4503592-6502 Std 4503592-6502
	1KASA-2061-B	CYLINDER with Fittings and Pins, Hydro-Electric	2	1			
7A	1KSA-2061-C	CYLINDER with Pins, Hydroelectric (Order 1KSA-2061-L)			2	1	RC 340547-350913 Std 272901-273774
7A	1KSA-2061-D	CYLINDER with Pins, Hydroelectric (Order 1KSA-2061-L)			2	1	RC 350914-6502 Std 273775-6502
8	1KS-2066-A	BRACKET Assembly, Coupling (For Drawn Implements)	1	1			RC 341034-6502 Std 272901-6502
9		915006 Nut, 5/8 - 18 Hex	1	1			
10		920087 Lock Washer, 5/8	3	3			
11		920011 Washer, 1/2 Plain	2	2			
12		908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd	2	2			
13		932017 Cotter Pin, 1/8 x 1	1	1			
14		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd	1	1			
15	1MS-2066-A	BRACKET Assembly, Coupling - Orchard (Tractor Serial Number 272381*)	1	1			
16		920087 Lock Washer, 5/8	2	2			
17		920011 Washer, 1/2 Plain	2	2			
18		908384 Cap Screw, 5/8 - 11 x 1-1/2 Hex Hd	2	2			
19		932017 Cotter Pin, 1/8 x 1	1	1			
20	1K-2067-A	BOLT, Cable Clamp (For Drawn Implements)	1	1			RC 341035-6502 Std 272901-6502
21		S-898 Nut, No. 10 - 32 Wing	1	1			
22	1K-2071	PIN, Cylinder Mounting (3-7/16" Long) (2 used in 1KSA-2061-B, 1KSA-2061-C and 1KSA-2061-L) (1 used in 1KSA-2061-D)	4	2	4	2	RC 320001-6502 Std 269001-6502
22	1K-2071-A	PIN, Cylinder Mounting (3-11/16" Long) (1 used in 1KSA-2061-D)			2	1	RC 350914-6502 Std 273775-6502
23	1K-2072	CLIP, Cylinder End Pin (2 used on Orchard)	8	4	8	4	RC 320001-6502 Std 269001-6502
24	1K-2073	CLAMP, Cylinder Wire - Small	2	1			RC 320001-6502 Std 269001-6502
25	1K-2074	CLAMP, Cylinder Wire - Large	2	1			RC 341034-6502 Std 272901-6502
26		920079 Lock Washer, No. 10	2	1			
27		909022 Screw, No. 10 - 24 x 3/4 Mach	2	1			
28		915538 Nut, No. 10 - 24 Hex	2	1			
29	1KS-2075-B	CABLE, Remote Cylinder (For Drawn Implements)	1	1			RC 341034-6502 Std 272901-6502

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HYDRA-LECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl., 1 Cyl.	Hydraulic 2 Cyl., 1 Cyl.	Tractor Serial Number
30	1KAS-2076-C	COUPLING Assembly, Self Sealing (For Drawn Implements)	1	1	RC 341034-6502 Std 272901-6502
31	1KS-2076-D	COUPLING, Self Sealing " Half (For Drawn Implements)	2	2	RC 341034-6502 Std 272901-6502
32	1KS-2076-E	COUPLING, Self Sealing " Half with Nut (For Drawn Implements)	2	2	RC 341034-6502 Std 272901-6502
33		S-1945 Nipple, 1/2 x 1-1/2 Galv Steel Pipe	2	2	
34	1K-2084	BRACKET, Hose Clamp	2	2	RC 320001-6502 Std 269001-6502
35	1K-2085	BOLT, Hose Clamp Bracket	2	2	RC 320001-6502 Std 269001-6502
36		915585 Nut, 5/16 - 18 Wing	2	2	RC 320001-6502 Std 269001-6502
37	1K-2086	SPACER, Hose Clamp	2	2	RC 320001-6502 Std 269001-6502
38	1K-2092	SUPPORT, Hose (For Drawn Implements)	1	1	RC 320001-6502 Std 269001-6502
39		920081 Lock Washer, 1/4	2	2	
40		909055 Screw, 1/4 - 20 x 3/4 Mach	2	2	
41		915111 Nut, 1/4 - 20 Hex	2	2	
42	1M-2092	GUIDE, Hose " Orchard	1	1	
43		915005 Nut, 9/16" 18 Hex	1	1	
44		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	1	1	
45		920083 Lock Washer, 3/8	1	1	
46	1K-2093-A	HOSE Assembly - 48" Long	4	4	RC 332451-6502 Std 271655-6502
46	1M-2093	HOSE Assembly - Orchard - 44" Long	2	2	
47	1K-2094	HOSE Assembly - 84" Long (For Drawn Implements) (Also used with Hydraulic Side Hill Hitch)	2	2	RC 320001-6502 Std 269001-6502
48	1K-2104	BODY, Restrictor (Order IK-2104-A and S-2031) (1 used on Orchard)	4	2	RC 332451-4502116 Std 271655-4502116
48A	1K-2104-A	BODY, Restrictor	4	2	RC 4502117-6502 Std 4502117-6502
48B		S-1681 Nipple, 1/2 x 3-1/2 Steel Pipe	4	2	
49	1KS-2104	SWIVEL Assembly, Restrictor (Order IK-2104-A) (Painted Red)	2	1	RC 332451-4502116 Std 271655-4502116
49	1KS-2104-A	SWIVEL Assembly, Restrictor (Painted Red)	4	2	RC 4502117-6502 Std 4502117-6502
50	1KSA-2104	SWIVEL Assembly, Free Flow (Order 1KSA-2104-A) (Painted Green)	2	1	RC 332451-4502116 Std 271655-4502116
50	1KSA-2104-A	SWIVEL Assembly, Elbow	2	1	RC 4502117-6502 Std 4502117-6502
51	1KSB-2104	SWIVEL Assembly, Momentary Restrictor (Order 1KSB-2104-A) (Painted Yellow)	1	1	RC 332451-4502116 Std 271655-4502116
51	1KSB-2104-A	SWIVEL Assembly, Momentary Restrictor (Painted Yellow)	1	1	RC 4502117-6502 Std 4502117-6502
52	1K-2105	PLUNGER, Restrictor	2	1	RC 332451-4502116 Std 271655-4502116
53	1K-2106	GUIDE, Restrictor	4	2	RC 332451-4502116 Std 271655-4502116
54		S-894 PinNut, 3/4 - 20 Reg Type S-1377 GroovePin, 1/8 x 5/8	4	2	
55	1K-2107	SWIVEL, Restrictor (Order 1KA-2107) (Only 1 used on Orchard)	4	2	RC 332451-4502116 Std 271655-4502116

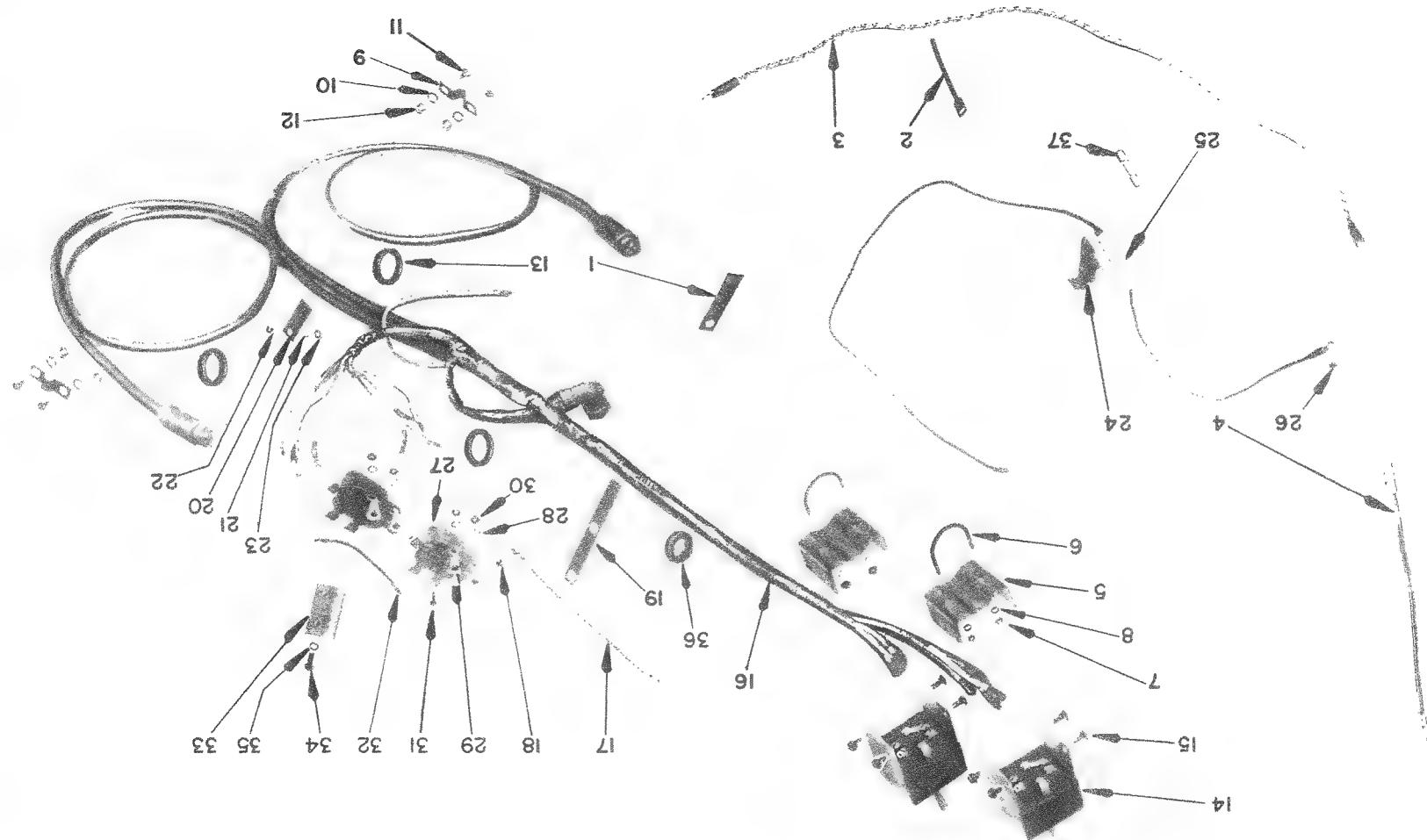
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Ref. No.	Part Number	Description	Hydra-Lectric 2 Cyl.	Hydraulic 2 Cyl.	Hydraulic 1 Cyl.	Tractor Serial Number
56	1K-2108	PIN, Restrictor Plunger	2	1	2	RC 332451-4502116 Std 271655-4502116
57	1K-2109	SPRING, Restrictor	2	1	2	RC 332451-4502116 Std 271655-4502116
58	1K-2114	PLUNGER, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	2	2	RC 332451-6502 Std 271655-6502
59	1K-2115	SPRING, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	2	2	RC 332451-6502 Std 271655-6502
59A	1K-2136	UNION, Straight Adapter (Used with 1K-2094 on Hydraulic Side Hill Hitch)	2	2	2	RC 320001-6502 Std 269001-6502
60	1K-2222-C	CONNECTOR Assembly, Female Wire	2	2	2	RC 341034-6502 Std 272901-6502
61	1K-2222-D	CONNECTOR Assembly, Male Wire	2	2	2	RC 341034-6502 Std 272901-6502
61A	1K-2282	PROTECTOR, External Thread (Used with Swivels)	4	2	4	RC 320001-6502 Std 269001-6502
62	IEP-7868	CLAMP, Hose	4	4	4	RC 320001-6502 Std 269001-6502
63	915585	Nut, 5/16" 18 Wing	2	2	2	
64	908321	Cop Screw, 5/16 - 18 x 2 Hex Hd	2	2	2	

HYDRA-ELECTRIC WIRING HARNESS



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HYDRA-ELECTRIC WIRING HARNESS

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl. 1 Cyl.	Tractor Serial Number
1	1H-1273-A	CLIP (2-1/2" long, 5/8" wide, 9/32" hole)	1	RC 344802-6502 Std 273128-6502
2	1K-1273-D	CLIP, Warp Around (Fuse to Relay Wire) (3-1/4" long, 3/16" wide, slot)	1	RC 320001-6502 Std 289001-6502
3	1KS-1356	WIRE, Fuse to Relay (29-1/2" Long)	1	RC 344802-6502 Std 273128-6502
4	1BS-1358-B	WIRE, Switch to Hydro-Electric Fuse (10" Long)	1	RC 344802-6502 Std 273128-6502
5	1K-2062	BRACKET, Hand Switch	2	RC 320001-6502 Std 289001-6502
6	1K-2063	U-BOLT, Hand Switch	2	RC 320001-6502 Std 289001-6502
7		915667 Nut, No. 10 - 32 Hex	4	
8		920079 Lock Washer, No. 10	4	
9	1K-2067	FASTENER, Cable	2	RC 320001-6502 Std 289001-6502
10		920081 Lock Washer, 1/4	4	
11		909052 Screw, 1/4 - 20 x 1/2 Mach	4	
12		915111 Nut, 1/4 - 20 Hex	4	
13	1K-2068	GROMMET, Rubber (3/8" x 1-1/2" OD)	3	RC 320001-6502 Std 289001-6502
14	1KS-2070-A	SWITCH Assembly, hand	2	RC 341034-6502 Std 272901-6502
15		S-2564 Fastener, No. 10 - 32 x 7/16 Sems	8	
16	1KS-2091-D	HARNESS, Control Wiring (Tractor Serial Number 271411-)	1	RC 341034-6502 Std 272901-6502
17	1KS-2095	WIRE, Starter Switch to Combination Switch (12" Long)	1	RC 320001-6502 Std 289001-6502
18		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
19	1K-2111	CLIP, Upper Control Wiring Harness (3-3/8" wide, 5x4" long, two 13-3/32" holes)	1	RC 320001-344801 Std 269001-273125
20	1K-2112	CLIP, Lower Control Wiring Harness (3/4" wide, 1-3/4" Long, 7/32" hole)	1	RC 320001-344801 Std 269001-273125
21		S-263 Lock Washer, No. 10	1	
22		S-756 Screw, No. 10 - 24 x 1/2 Mach	1	
23		S-833 Nut, No. 10 - 24 Hex	1	
24	1K-2113-A	CLIP, Fuse	1	RC 320001-344801 Std 289001-273125
25	1KS-2116-A	WIRE Assembly, Fuse	1	RC 320001-344801 Std 269001-273125
26		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
27	1KA-2117	RELAY	2	RC 341034-6502 Std 272901-6502
28		920152 Lock Washer, No. 10 Shakeproof	4	
29		909019 Screw, No. 10 - 24 x 1/2 Mach	4	
30		915538 Nut, No. 10 - 24 Hex	4	
31		S-2553 Screw, No. 8 - 32 x 3/8 Sems	8	
32	1K-2118	WIRE, Relay Jumper	1	RC 341034-6502 Std 272901-6502

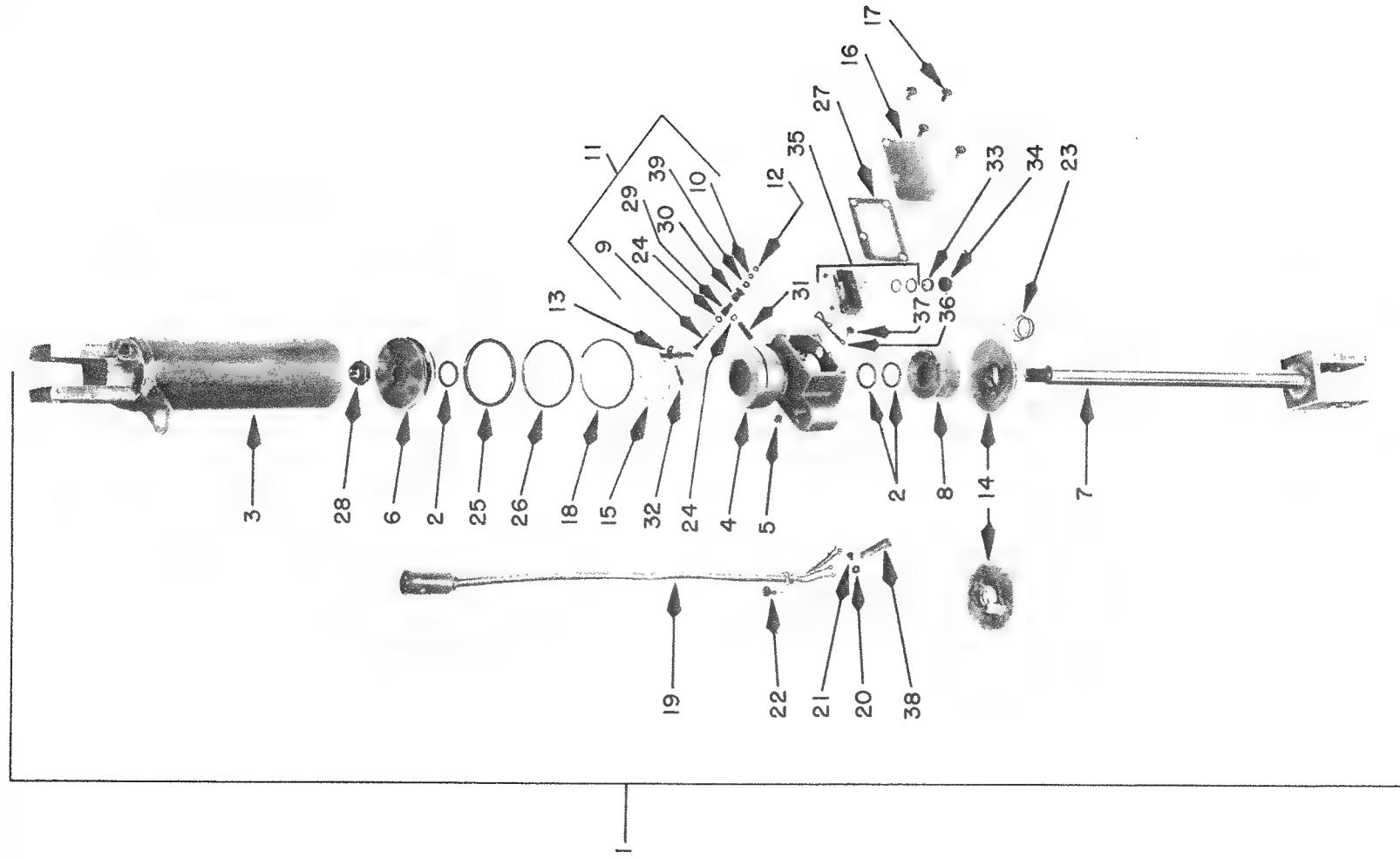
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HYDRA-ELECTRIC WIRING HARNESS

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl.	Hydra-Electric 1 Cyl.	Tractor Serial Number
33	1K-2119	BRACKET, Relay Mounting 909136 Screw, No. 10 - 32 x 1/2 Mach 920079 Lock Washer, No. 10	1	1	RC 351408-6502 Std 273840-6502
34		CONNECTOR Package, Wiring Harness (Can be used on IKS-2091-D)	2	2	
35		CONNECTOR Package, Wiring Harness (Can be used on IKS-2091-A)	2	2	
IKSR-2246		GROMMET, Rubber	1	1	RC 320001-6502 Std 265001-6502
IKSR-2246-A		FUSE (30 Ampere) {1/4" x 1-7/16" Long}	1	1	RC 320001-6502 Std 265001-6502
36	1CD-7364		1	1	
37	1K-7371		1	1	

HYDRA-ELECTRIC CYLINDER



HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl.	Tractor Serial Number
1	1KS-2061-B	CYLINDER Assembly, Magnetic Type (Has straight bracket)	2	RC 341034-4503591 Std 272901-4503591
1	1KS-2061-B	CYLINDER Assembly, Magnetic Type (Has angle bracket)	2	RC4503592-6502 Std 4503592-6502
Ref. No.	Part Number	Break-down For One Cylinder Assembly	1KS-2061-B	1KS-2061-B
2	1K-2027	PACKING, 1/8 x 7/8 "0" Ring	3	3
3	1KS-2201	BARREL Assembly, Cylinder (Has Straight Bracket)	1	
3	1KS-2201-C	BARREL Assembly, Cylinder (Has Angle Bracket)		1
4	1K-2202-A	HEAD, Cylinder S-1184 Set Screw, 1/4 - 20 x 1/4 Cup Point	1	1
5	IKSR-2202-A	HEAD Assembly, Cylinder \ (Includes Ref. No. 2, 4, 5, 8, 11, 12, 13, 14, 15, 16, 17, 19, 20, 21, 22, 23, 24, 26, 27, 31, 32, 33, 34, 35, 36, 37, 38)	1	2
6	1K-2203	PISTON, Cylinder	1	
7	1KS-2204	ROD Assembly, Cylinder Piston	1	1
8	1KS-2206-A	SOLENOID Assembly, Cylinder	1	1
9	1KS-2207-B	TERMINAL, Cylinder	1	1
10		S-897 Nut, No. 4 - 40 Hex	1	1
11	IKSA-2207-B	STUD Assembly, Cylinder	1	
12		S-897 Nut, No. 4 - 40 Hex	1	1
13	1KS-2209-A	ARM Assembly, Cylinder Contact	1	1
14	1KS-2210-C	STOP, Cylinder	1	1
15	1K-2211	SPRING, Cylinder Contact Arm Retaining	1	1
16	1K-2213-A	COVER, Cylinder	1	1
17		S-2575 Screw, 1/4 - 20 x 1/2 Mach	4	4
18	1K-2219	RING, Cylinder Head Snap	1	1
19	1KS-2221-B	CABLE Assembly, Cylinder	1	1
20		S-899 Nut, No. 6 - 32 Hex	1	1
21		S-2574 Screw, No. 6 - 32 x 3/16 Mach	1	1
22		S-2575 Screw, 1/4 - 20 x 1/2 Bind Hd Mach	1	1
23	1K-2223-A	SPRING, Cylinder Stop	1	1
24	1K-2226-A	PACKING, 1/16 x 1/8 "0" Ring	2	2
25	1K-2227	PACKING, 3/16 x 2-5/8 "0" Ring	1	1
26	1K-2228	GASKET, 1/8 x 2-3/4 "0" Ring	1	1
27	1K-2229-A	GASKET, Cylinder Cover	1	1
28	1K-2231	NUT, Cylinder Piston Lock	1	1
29	1K-2233-A	INSULATOR, Cylinder Terminal	1	1
30	1K-2236	SLEEVE, Cylinder Terminal	1	1
31	1K-2237	SHAFT, Cylinder Contact Arm Outer	1	1
32	1K-2238	SHAFT, Cylinder Contact Arm Inner	1	1
33	1K-2239	NUT, Cylinder Micro Switch	1	1

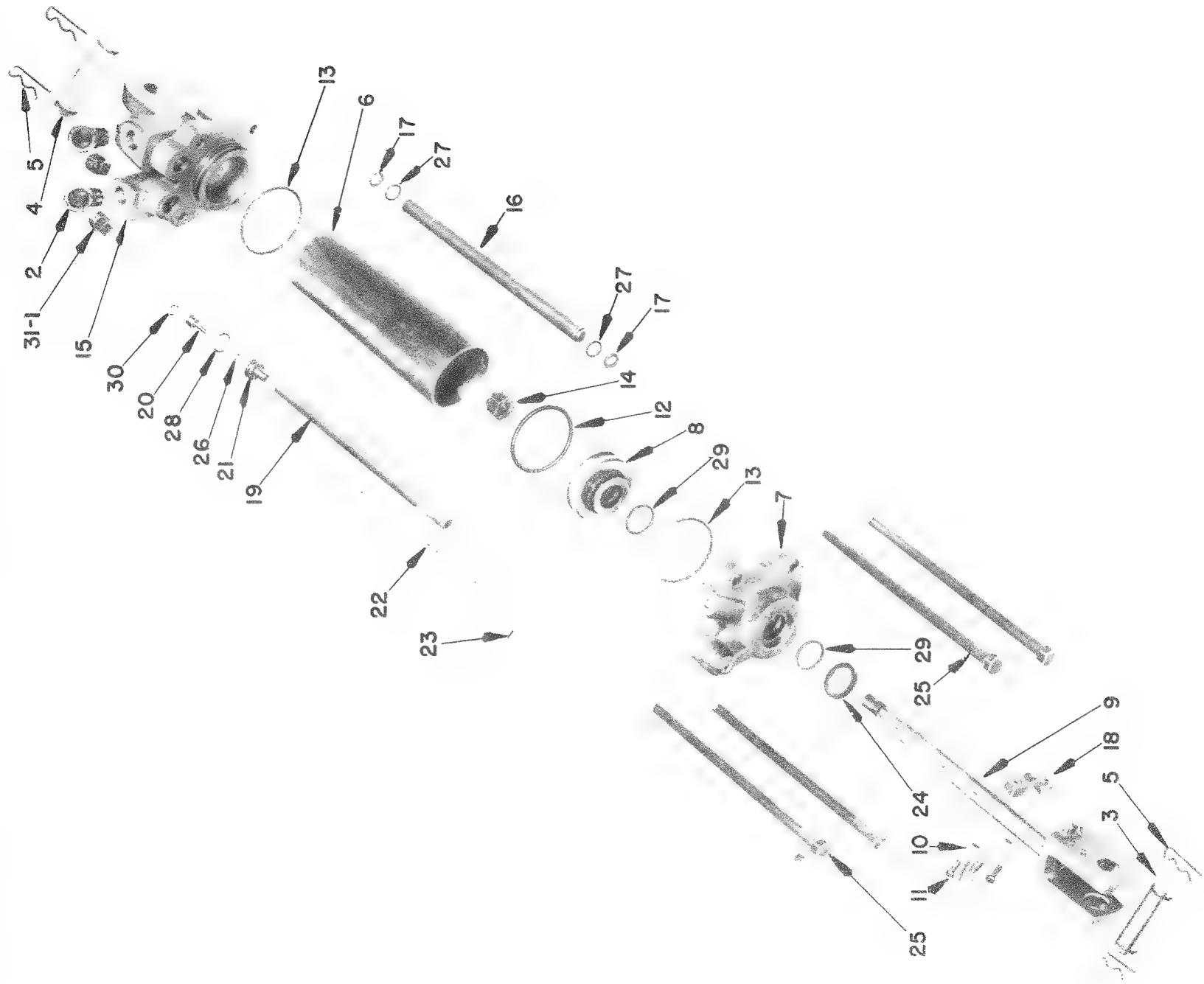
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HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Breakdown For One Cylinder Assembly	IKS-2061-B	IKAS-2061-B
34	IK-2240-A.	BOOT, Cylinder Micro Switch Nut	1	1
35	IKS-2241	SWITCH, Cylinder Micro	1	1
36	IK-2242	WIRE, Cylinder Jumper S-2587 Screw, No. 6 - 32 x 5/16 Sems	1	1
37		TUBING, Cylinder Varnished - 1-1/2" Long	1	1
38	1KA-2243		1	1
39	IK-2244	WASHER, Cylinder Stud	1	1
	IK-2247	PIN, Stud Locking Nylon	1	

HYDRAULIC CYLINDER



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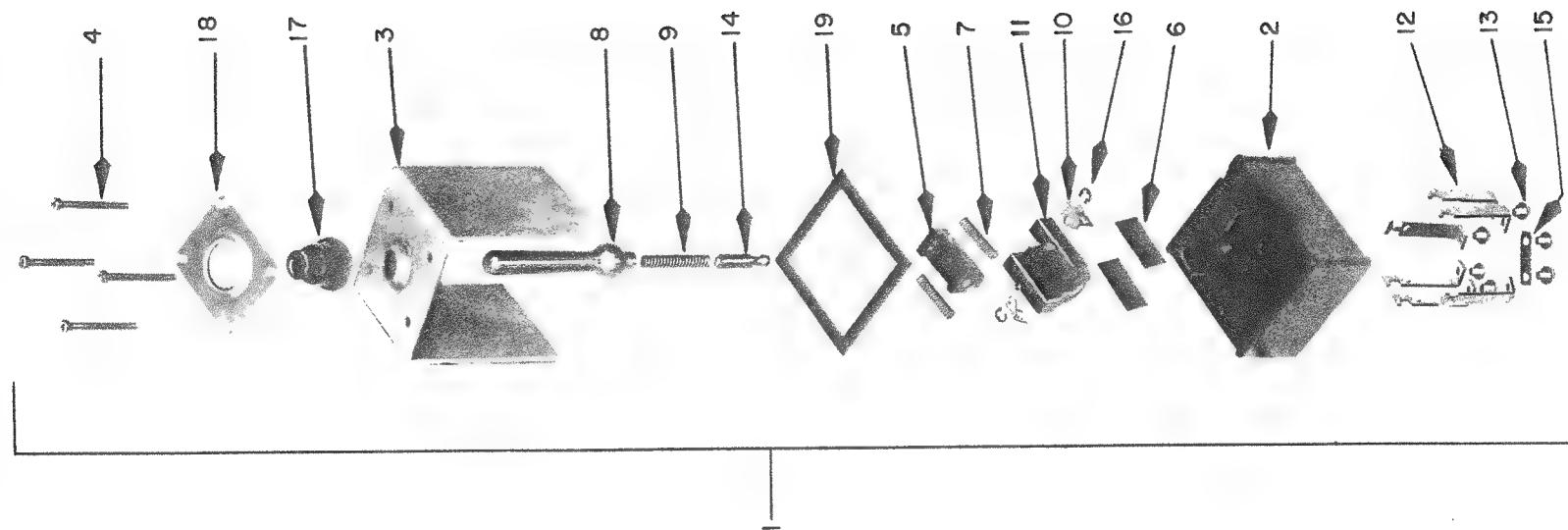
HYDRAULIC CYLINDER

Ref. No.	Part Number	Description	Hydraulic 2 Cy., 1 Cy.,	Tractor Serial Number
IKSA-2061-C	CYLINDER Assembly, Hydraulic (Can be identified by cylinder including 2 IK-2071 Mounting Pins 3-7/16" Long)		2 1	RC 340547-350913 Std 272801-273774
IKSA-2061-D	CYLINDER Assembly, Hydraulic (Can be identified by cylinder including 1 IK-2071 Mounting Pin 3-7/16" Long and 1 IK-2071-A Mounting Pin 3-11/16" Long)		2 1	RC 350914-6502 Std 273775-6502
Ref. No.	Part Number	Breakdown For One Cylinder Assembly	IKSA-2061-C	IKSA-2061-D
1	S-1900	PLUG, 1/2 Sid Pipe (Order IK-2283)	2	2
2	S-1944	ELBOW, 1/2 x 45° Malle Street	2	2
30	IK-2029-A	PACKING, 1/16 x 3/8 "0" Ring (Replaces IK-2265)	1	1
28	IK-2055	PACKING, 3/32 x 11/16 "0" Ring (Replaces IK-2263)	1	1
3	IK-2071	PIN, Cylinder Mounting (3-7/16" Long)	2	1
4	IK-2071-A	PIN, Cylinder Mounting (3-11/16" Long)	1	1
5	IK-2072	CLIP, Cylinder Mounting Pin	4	4
6	IK-2201-A	BARREL (10-3/32" Long) (Order IKSA-2061-L)	1	1
6	IK-2201-B	BARREL (10-1/4" Long) (Order IKSA-2061-L)	1	1
7	IK-2202-B	HEAD	1	1
7	IKS-2202-C	HEAD	1	1
8	IK-2203-B	PISTON	1	1
9	IKS-2204-A	ROD Assembly, Piston (18" Overall Length)	1	1
9	IKS-2204-B	ROD Assembly, Piston (17-1/4" Overall Length)	1	1
10	IK-2210-B	STOP S-2578 Screw, 1/4 - 20 x 1 Mach	1	1
11	IK-2227	PACKING, 3/16 x 2-5/8 "0" Ring	2	2
12	IK-2228	PACKING, 1/8 x 2-3/4 "0" Ring	1	1
13	IK-2231-A	NUT, Piston Lock	2	2
14	IK-2251	BASE	1	1
15	IKS-2251-A	BASE	1	1
16	IKS-2252	TUBE Assembly 920083 Lock Washer, 3/8	1	1
17			2	2
18	IK-2253	CAP, Stop	1	1
19	IK-2254	TUBE 920083 Lock Washer, 3/8	1	1
19	IK-2254-A	TUBE	1	1
20	IK-2255	POPPET	1	1
21	IKS-2256	RETAINER AND BUSHING Assembly, Poppet	1	1
22	IK-2258-A	ROD, Stop S-1378 Pin, 3/32 x 3/8 Roll	1	1
23	IKS-2258-A	ROD Assembly, Stop (Includes IK-2258-A and S-1378)	1	1
24	IK-2259	WIPER, Piston Rod	1	1

HYDRAULIC CYLINDER

Ref. No.	Part Number	Breakdown For One Cylinder Assembly	IKSA-2061-C	IKSA-2061-D
25	IK-2260-A	BOLT, Barrel (12" Long)	4	4
26	IK-2261	PACKING, 1/16 x 3/16 "0" Ring	1	1
27	IK-2262	PACKING, 3/32 x 9/16 "0" Ring	2	2
28	IK-2263	PACKING, 3/32 x 11/16 "0" Ring (Order IK-2055)	1	1
29	IK-2264	PACKING, 1/8 x 11/8 "0" Ring	2	2
30	IK-2265	PACKING, 1/16 x 3/8 "0" Ring (Order IK-2029-A)	1	1
31	IK-2283	PROTECTOR, Internal Thread {This replaces S-1900 Plug}	2	2

HYDRA-ELECTRIC HAND SWITCH



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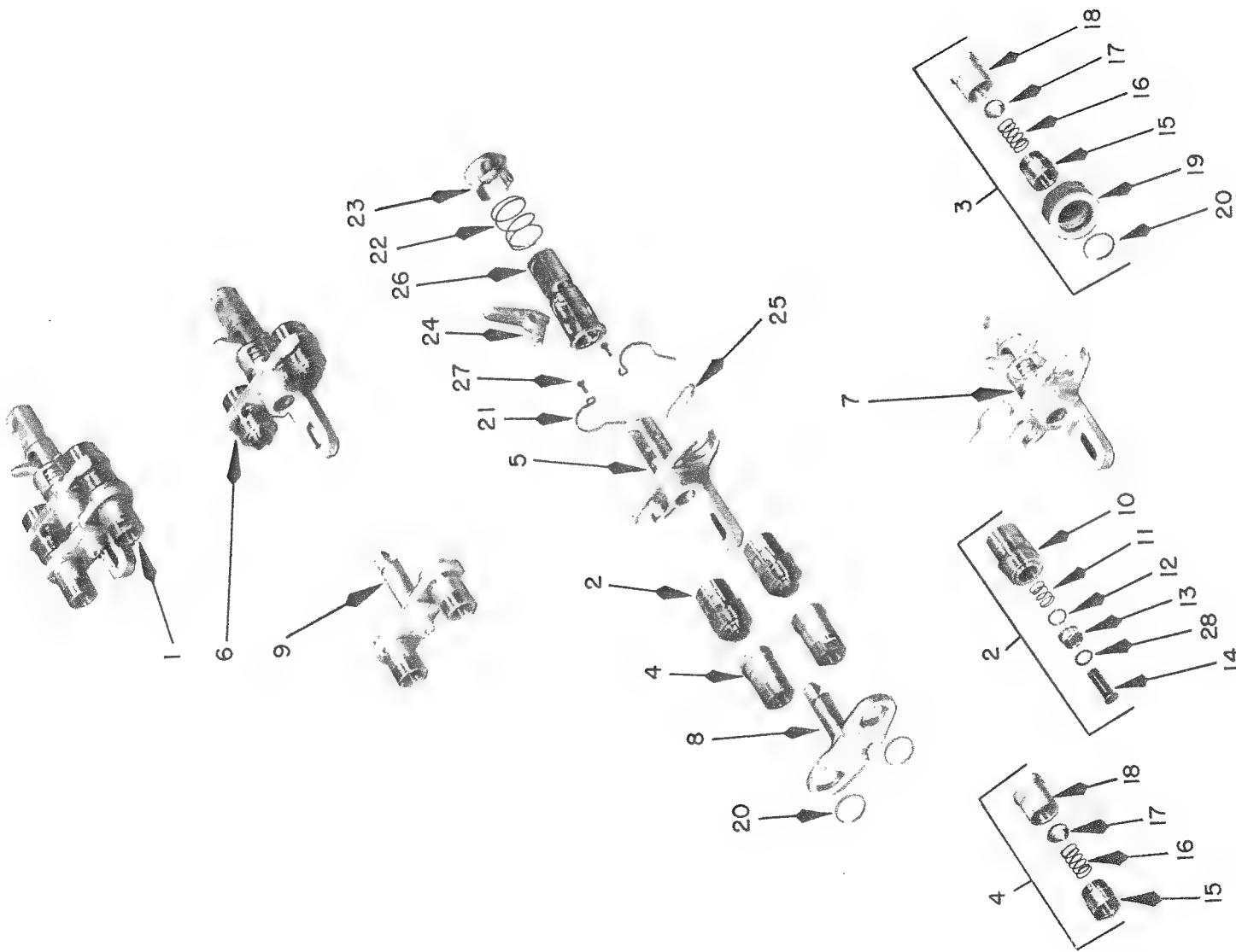
HYDRA-ELECTRIC HAND SWITCH

Ref. No.	Part Number	Description	Hydra-Electric 2 CyL. 1 CyL.	Tractor Serial Number
1	IKS-2070-A	SWITCH Assembly, Hand	2	RC 341034-6502 Std 272901-6502
Ref. No.	Part Number	Breakdown For One Hand Switch Assembly		No. Req.
2	IK-2301-A	BLOCK With Inserts, Hand Switch Base (Order IKS-2301-A)		1
	IKS-2301-A	BLOCK Assembly, Hand Switch Base (Includes Ref. No. 2, 12, 13 and 15)		1
3	IK-2302-A	PLATE, Hand Switch Cover and Mounting S-2576 Screw, No. 8 - 32 x 1-3/8 Mach		1
4	IK-2303	BLOCK, Hand Switch Actuating		4
5	IK-2304	BLADE, Hand Switch Pivot		1
6	IK-2305	SPRING, Hand Switch Slider		2
7	IK-2306	HANDLE, Hand Switch Actuating		2
8	IK-2307	SPRING, Hand Switch Handle Actuating		1
9	IK-2308	HOLDER, Hand Switch Contact		1
10	IK-2309	BLOCK, Hand Switch Sliding		2
11	IK-2310	TERMINAL, Hand Switch Contact S-2572 Screw, No. 8 - 32 x 1/4 Mach		1
12	IK-2311	PIN, Hand Switch Actuating		1
13	IK-2312	BAR, Hand Switch Contact Terminal Buss (Order IKS-2301-A)		6
14	IK-2313	RING, Retaining (W-K) Type E No. 5133-15		6
15	IK-2314	NIPPLE, Rubber - Cole Hersee 1134-22		2
16	IK-2315	PLATE, Hand Switch Nipple		1
17	IK-2316	GASKET, Hand Switch Cover And Mounting Plate		1

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HYDRA-LECTRIC AND HYDRAULIC BREAKAWAY COUPLING



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HYDRA-ELECTRIC AND HYDRAULIC BREAKAWAY COUPLING

Ref No.	Part Number	Description	Drawn Implement
1	IKAS-2076-C	COUPLING Assembly, Breakaway	1
	IKSR-2076-C	REPAIR Package, Breakaway Coupling	1
2	IKS-2076-D	COUPLING HALF, Self Sealing ~ Threaded (2 Included in IKAS-2076-C)	4
3	IKS-2076-E	COUPLING HALF With Nut, Self Sealing	2
4	IKSA-2076-E	COUPLING HALF, Self Sealing ~ Less Nut and Snap Ring	2
5	IK-2361	FRAME, Breakaway ~ Latch Half (Order 1KSB-2361)	1
6	IKS-2361	FRAME, Latch and Couplings Sub Assembly, Breakaway	1
7	IKSA-2361	FRAME And Latch Sub Assembly, Breakaway	1
8	1KSB-2361	FRAME And Hinge Snap Ring Assembly, Breakaway (Includes Ref No. 5, 21 and 27)	1
9	1KA-2362	FRAME, Breakaway	1
10	1K-2363	FRAME Sub Assembly, Breakaway	1
11	1K-2364	BODY, Self Sealing Coupling ~ Threaded	4
12	1K-2365	SPRING, Self Sealing Coupling (In IKS-2076-D)	4
13	1KA-2366	RING, Self Sealing Coupling 1/0"	4
14	1K-2367	SLEEVE, Self Sealing Coupling (Includes 1K-2381 Washer)	4
15	1K-2368	VALVE, Self Sealing Coupling Tubular	4
16	1K-2369	ADAPTER, Self Sealing Coupling	4
17	1K-2370	SPRING, Self Sealing Coupling (In 1KSA-2076-E)	4
18	1K-2371	VALVE, Self Sealing Coupling Poppet	4
19	1K-2372	BODY, Self Sealing Coupling	4
20	1K-2373	NUT, Self Sealing Coupling Union	2
21	1K-2374	SNAP RING, Self Sealing Coupling	4
22	1K-2375	SNAP RING, Hinge	2
23	1K-2376	SPRING, Breakaway	1
24	1K-2377	COVER, Breakaway Spring	1
25	1K-2378	LATCH, Breakaway	1
26	1K-2379	PIN, Breakaway Latch	1
27	1K-2380	BAR, Breakaway Draw	1
28	1K-2381	PIN, Hinge	2
	1K-2382	WASHER, Self Sealing Coupling Rubber	4
		CAP, Coupling Dust	Req.

HYDRA-LECTRIC AND HYDRAULIC LIFT

SECTION III

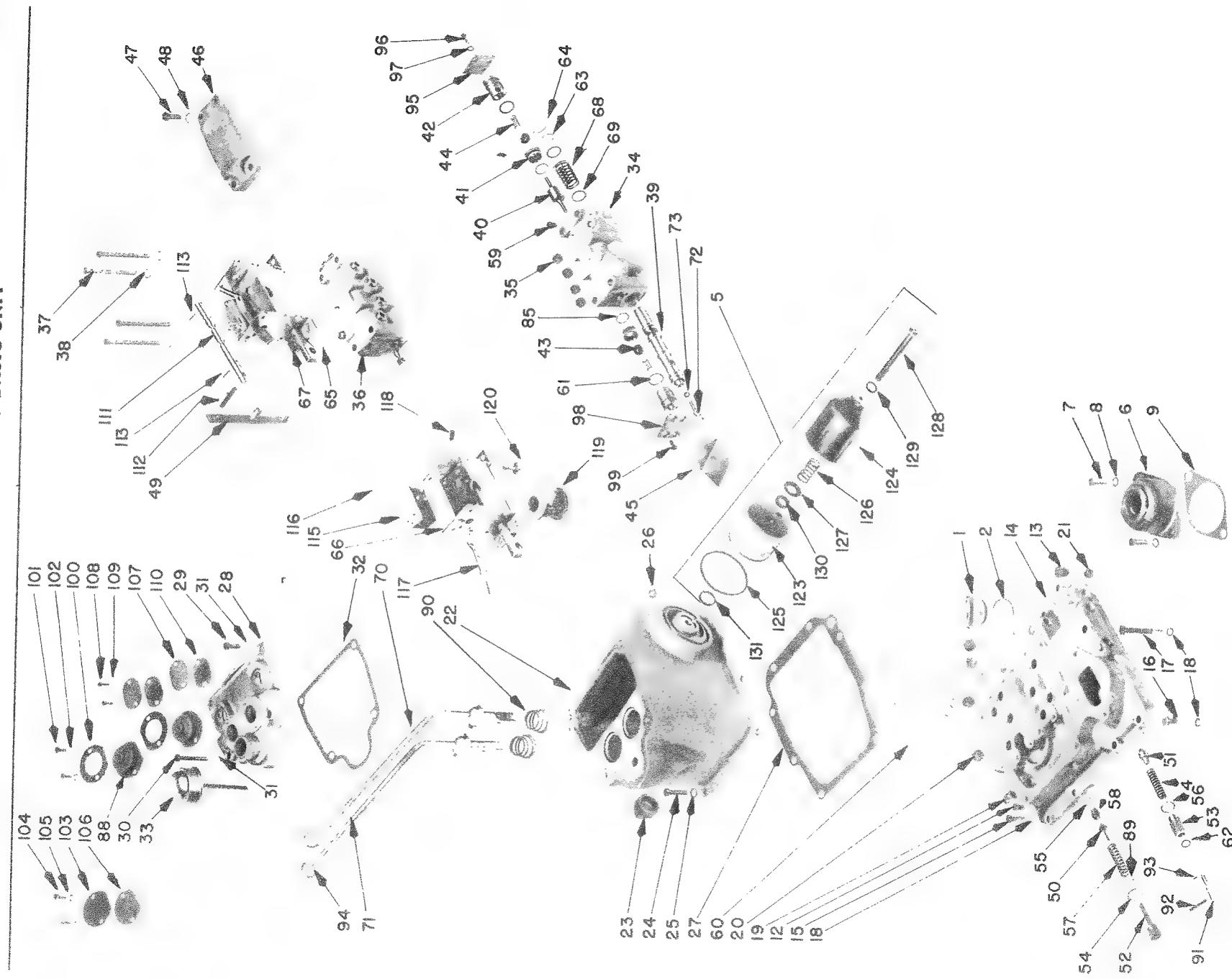
The Hydra-Lectric and Hydraulic Control units are divided into Sections I, II and III.

Tractor serial numbers or unit serial numbers (identified by prefix letter K) as well as parts shown may be duplicated in all three sections.

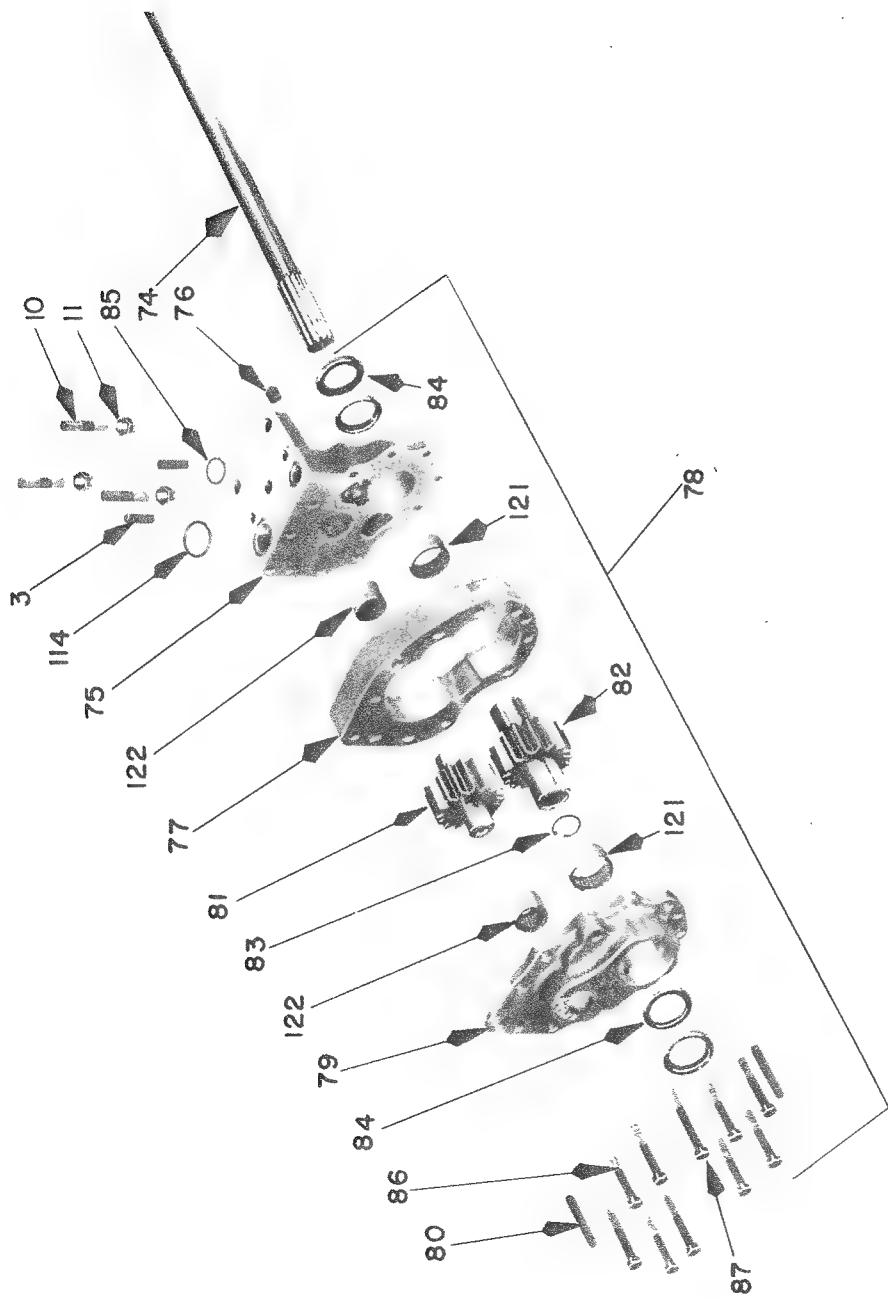
Section III covers the Hydra-Lectric and Hydraulic Control units starting with Super 77 tractors.

Check all three sections before ordering repair parts.

HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT



HYDRA-LECTRIC AND HYDRAULIC BASIC UNIT



Ref. No.	Part Number	Description	Hydra-Lectric 2 Cyl.	Hydra-Lectric 1 Cyl.	Hydraulic 2 Cyl.	Hydraulic 1 Cyl.	Unit Serial Number
1	1CA-297	CAP, Filter	1	1	1	1	K35001-
2	1C-298	GASKET, Filler Cap	1	1	1	1	K35001-
3	1B-597	PIN, Pump To Base Plate Dowel (3/8 x 1-1/8)	2	2	2	2	K35001-
4	1A-628-A	SPRING, Special Adjustable Relief Valve	1	1	1	1	K35001-
5	IK-841-B	FILTER, Oil	1	1	1	1	K35001-
6	IK-914-A	SOCKET, Shift Lever 908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd 920083 Lock Washer, 3/8	1	1	1	1	K35001-
7			2	2	2	2	
8			2	2	2	2	
9	IK-915-A	GASKET, Shift Lever Socket	1	1	1	1	K35001-
10	IK-1115-B	STUD, Pump To Base Plate (7/16 x 2 1/16) 915636 Nut, 7/16 - 20 Self Locking	3	3	3	3	K35001-
11			3	3	3	3	
12	1B-1527	PIN, Base Plate To Rear Main Frame Dowel (15/32 x 13/16)	1	1	1	1	K35001-

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Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
13	IK-1527	PIN, Base Plate To Rear Main Frame Dowel (11/16 x 3/4)	1	1	1 K35001*
14	IK-2001-C	BASE, Control Mounting (Order 1KS-2001-C)	1	1	1 K35001*
15		908332 Cap Screw, 3/8" 16 x 1 Hex Hd	8	8	8
16		908335 Cap Screw, 3/8" 16 x 1-3/4 Hex Hd	2	2	2
17		908340 Cap Screw, 3/8" 16 x 3 Hex Hd	1	1	1
18		920083 Lock Washer, 3/8"	11	11	11
	1KS-2001-C	BASE And Relief Valve Assembly, Control Mounting	1	1	K35001*
19		S-1902 Plug, 1/2" Std Pipe (Sq. Hd.)	1	1	1
20		S-1917 Plug, 1/2" Std Pipe (Ctsk. Hd.)	4	4	4
21		S-1919 Plug, 3/8" Std Pipe (Ctsk. Hd.)	1	1	1
	IK-2002-F	HOUSING, Reservoir	1	1	K35001*
22		S-1930 Plug, 1-1/4" Pipe (Sq. Hd.)	1	1	1
23		908333 Cap Screw, 3/8" 16 x 1-1/4 Hex Hd	8	8	8
24		908333 Cap Screw, 3/8" 16 x 2-1/4 Hex Hd	8	8	8
25		920083 Lock Washer, 3/8"	1	1	1
26		S-1919 Plug, 3/8" Std Pipe (Ctsk. Hd.)	1	1	1
	IK-A-2003-A	GASKET, Reservoir Housing	1	1	K35001*
28	IK-2004-D	COVER, Reservoir Housing	1	1	1 K35001*
29		908317 Cap Screw, 5/16" 18 x 1 Hex Hd	2	2	2
30		908322 Cap Screw, 5/16" 18 x 2-1/4 Hex Hd	2	2	2
31		920155 Lock Washer, 5/16 Internal Tooth	4	4	4
	IK-2005-B	GASKET, Reservoir Cover	1	1	K35001*
	IK-2006-A	BREATHER	1	1	K35001*
	IK-2007-C	BODY, Selector Valve	2	1	K35001*
		S-1919 Plug, 3/8" Pipe (Ctsk. Hd.)	8	4	4
	IKSA-2007-D	VALVE Assembly, Selector - FH	1	1	K35001*
		908342 Cap Screw, 3/8" 16 x 4 Hex Hd	4	4	4
		920156 Lock Washer, 3/8 Internal Tooth	4	4	4
	IKSB-2007-D	VALVE Assembly, Selector - LH	1	1	K35001*
		908342 Cap Screw, 3/8" 16 x 4 Hex Hd	4	4	4
		920156 Lock Washer, 3/8 Internal Tooth	4	4	4
	IKS-2008-D	SPOOL Assembly, Selector Valve	2	1	K35001*
	IK-2009-A	PLUNGER, Interlock	2	1	K35001*
	IK-2010-A	SEAT, Interlock Valve	4	2	K35001-
	IK-2011-B	GUIDE, Interlock Valve	4	2	K35001*
		S-3735 Ball, 3/4 Dia	4	2	2
	IK-2012	SPRING, Interlock	4	2	K35001-
	IK-2013	PLATE, Valve Splash	1	1	K35001-
	IK-2014	COVER, Base Plate Valve Port	1	1	K35001*
		908333 Cap Screw, 3/8" 16 x 1-1/4 Hex Hd	4	4	4
		920156 Lock Washer, 3/8 Internal Tooth	4	4	4
	IKS-2015-C	LEVER Assembly, Valve Spool	2	1	K35001-
	IK-2019	PLUNGER, Relief Valve	1	1	K35001-
	IK-2019-A	PLUNGER, Special Adjustable Relief Valve	1	1	K35001-
	IK-2020	GUIDE, Relief Valve	1	1	K35001-
	IK-2020-A	NUT, Special Adjustable Relief Valve	1	1	K35001-
	IK-2021	WASHER, Relief Valve Crush	Req.	Req.	K35001-
	IK-2021-A	WASHER, Relief Valve Seat Crush	1	1	K35001-
	IK-2021-B	WASHER, Special Adjustable Relief Valve Crush	1	1	K35001-

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HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl. 1 Cyl.	Hydro-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
57	IK-2022	SPRING, Relief Valve	1	1	1	K 35001-
58	IK-2023-B	SEAT, Relief Valve	1	1	1	K 35001-
59	IK-2024-B	VALVE Assembly, Thermal Relief	2	1	2	K 35001-
60	IK-2026	PACKING, 3/32 x 5/8 "0" Ring (In Base Plate)	8	4	8	K 35001-
61	IK-2028	PACKING, 1/8 x 3/4 "0" Ring	4	2	4	K 35001-
62	IK-2029	PACKING, Special Adjustable Relief Valve "0" Ring (3/32 x 1/2 ID)	1	1	1	K 35001-
63	IK-2030-A	SNAP RING, Selector Valve Spool (Small)	2	1	2	K 35001-
64	IK-2030-B	SNAP RING, Selector Valve Body (Large)	2	1	2	K 35001-
65	IK-2031-B	RING, External Retaining	2	1	2	K 35001-
66	IKS-2032-D	FRAME And Top Plate Assembly, Solenoid And Switch - RH (Included in IKSA-2032-D)	1	1	1	K 35001-
66	IKS-2032-E	FRAME And Top Plate Assembly, Solenoid And Switch - LH (Included in IKSA-2032-E)	1	1	1	K 35001-
67	IKSA-2032-D	SOLENOID And Switch Assembly - RH (For breakdown see parts starting with IKS-2317-A)	1	1	1	K 35001-
67	IKSA-2032-E	SOLENOID And Switch Assembly - LH (For breakdown see parts starting with IKS-2317-A)	1	1	1	K 35001-
68	IK-2033-B	SPRING, Control Valve Centering	2	1	2	K 35001-
69	IK-2034-A	WASHER, Valve Spool	4	2	4	K 35001-
70	IK-2035-D	LEVER, Control Operating - LH	1	1	1	K 35001-
71	IK-2035-E	LEVER, Control Operating - LH	1	1	1	K 35001-
72	IK-2036-A	JOINT, Ball Socket - Threaded	2	1	2	K 35001-
73		915083 Nut, 1/4 - 28 Hex Jam	2	1	2	
74	IKA-2041	SHAFT, Pump Drive (Not required on tractors with Power Take-Off)	1	1	1	K 35001-
75	IK-2042-A	PLATE, Pump Front	1	1	1	K 35001-
76		S-1922 Plug, 1/4 Hdless Pipe	1	1	1	
77	IK-2043-B	PLATE, Pump Center	1	1	1	K 35001-
78	IKSB-2043-B	PUMP Assembly	1	1	1	K 35001-
79	IK-2044	PLATE, Pump Rear	1	1	1	K 35001-
80	IK-2045-A	DOWEL, Pump Housing	2	2	2	K 35001-
81	IKS-2046-B	GEAR And Shaft Assembly, Pump Idler	1	1	1	K 35001-
82	IKS-2049-B	GEAR And Sleeve Assembly, Pump Drive	1	1	1	K 35001-
83	IK-2052	SNAP RING, Pump (Not required on tractors with Power Take-Off)	1	1	1	K 35001-
84	IK-2053	SEAL, Pump Oil	4	4	4	K 35001-
85	IK-2055	PACKING, 3/32 x 11/16 "0" Ring	5	3	5	K 35001-
86	IK-2056-A	CAP SCREW, 3/8 x 2-1/8 Dilled Head	9	9	9	K 35001-
87	IK-2056-B	CAP SCREW, 3/8 x 2-3/4 Dilled Head	1	1	1	K 35001-
88	IK-2060-A	BOOT, Control Lever	2	1	2	K 35001-
89	IK-2079	SHIM, Relief Valve Adjusting	Req.	Req.	Req.	K 35001-

HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl. 11 Cyl.	Hydraulic 2 Cyl. 11 Cyl.	Unit Serial Number
90	IK-2088	SPRING, Control Lever	2	1	1 K35001-
91	IK-2105-A	RESTRICTOR, Special Adjustable Relief Valve S-1363 Pin, 3/16 x 1-1/2 Roll S-1378 Pin, 3/32 x 3/8 Roll	1	1	1 K35001-
92			1	1	1
93			1	1	1
94	IK-2134-A	KNOB, Control Operating Lever	2	1	1 K35001-
95	IK-2137	PLATE, Valve Interlock End - Front 908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4	2	1	1 K35001-
96	IK-2137-A	PLATE, Valve Interlock End - Rear 908820 Cap Screw, 1/4 - 20 x 5/8 Mach	2	1	1 K35001-
97			8	4	4
98	IK-2155	PLATE, Control Lever Boot Hold Down 908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4	2	1	1 K35001-
99			4	2	2
100	IK-2156-A	COVER, Control Lever Opening 908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4	1	1	1 K35001-
101			2	2	2
102	IK-2156-B	GASKET, Control Lever Opening Cover	1	1	1 K35001-
103			2	2	2
104	IK-2157-A	COVER, Wiring Harness Connector Opening S-3161 Cap Screw, No. 10 - 24 x 5/8 Hex Hd 920079 Lock Washer, No. 10	1	1	1 K35001-
105			4	4	4
106	IK-2157-B	GASKET, Wiring Harness Connector Opening Cover	1	1	1 K35001-
107			2	2	2
108	IK-2158-A	RAIL, Solenoid - RH S-1371 Pin, 5/16 x 1-3/4 Roll S-1384 Pin, 1/8 x 3/4 Roll	1	1	1 K35001-
109			2	2	2
110	IK-2158-B	RAIL, Solenoid - LH S-1371 Pin, 5/16 x 1-3/4 Roll S-1384 Pin, 1/8 x 3/4 Roll	1	1	1 K35001-
111			2	2	2
112	IK-2158-A	PACKING, 1/8 x 1-1/8 "O" Ring (Pump to Base Plate) (Included in Iksa-2032-D)	1	1	1 K35001-
113			1	1	1
114	IK-2264	SWITCH And Covers Assembly , Solenoid and Switch - RH (Included in Iksa-2032-E)	1	1	1 K35001-
115	IKS-2317-A	SWITCH And Covers Assembly , Solenoid and Switch - LH (Included in Iksa-2032-E)	1	1	1 K35001-
116			1	1	1
117	IK-2318	LEVER, Solenoid and Switch - RH (Included in Iksa-2032-D)	1	1	1 K35001-
118	IK-2319	LEVER, Solenoid And Switch - LH (Included in Iksa-2032-E)	1	1	1 K35001-
119	IKS-2320	SPRING, Solenoid and Switch Lever (Included in Iksa-2032-D and Iksa-2032-E)	2	1	1 K35001-
120	IKS-2321	COIL Assembly, Solenoid and Switch (Included in Iksa-2032-D and Iksa-2032-E)	2	1	1 K35001-
121	IKS-2322	PLUNGER, Pump Drive Sleeve Needle (Included in Iksa-2032-D and Iksa-2032-E)	2	1	1 K35001-
122	IKS-5041	BEARING, Pump Drive Sleeve Needle	2	2	2 K35001-
123	IKS-5042	BEARING, Pump Idler Shaft Needle	2	2	2 K35001-
124	ILA-5351	CARTRIDGE, Oil Filtering	1	1	1 K35001-
125	IK-5353-A	BODY, Oil Filter	1	1	1 K35001-
	IL-5356	GASKET, Oil Filter	1	1	1 K35001-

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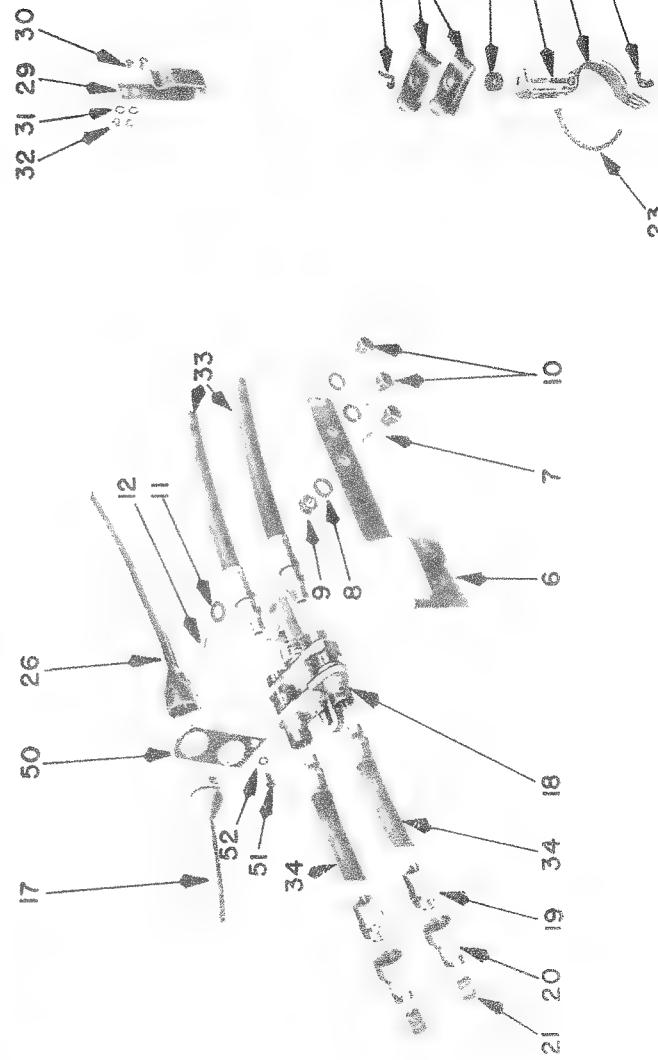
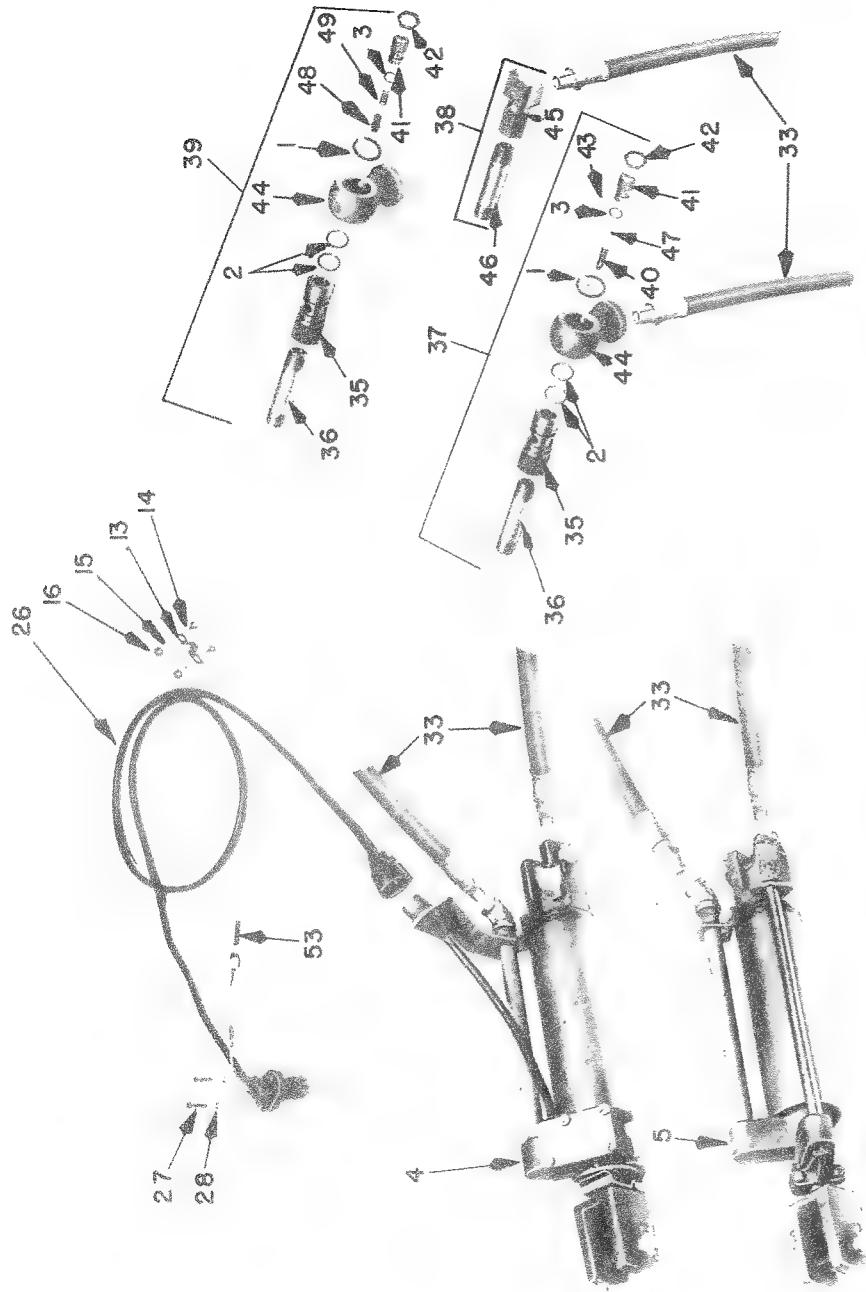
HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl.	Hydra-Electric 1 Cyl.	Hydraulic 2 Cyl.	Hydraulic 1 Cyl.	Unit Serial Number
126	1K-5361-A	SPRING, Oil Filter	1	1	1	1	K35001-
127	1K-5362-A	RETAINER, Oil Filter Spring	1	1	1	1	K35001-
128	1KA-5363-A	CAP SCREW, Oil Filter	1	1	1	1	K35001-
129	1K-5364	GASKET, Oil Filter Cap Screw	1	1	1	1	K35001-
130	1L-5365	GASKET, Oil Filtering Cartridge - Top	1	1	1	1	K35001-
131	1K-5366	GASKET, Oil Filtering Cartridge - Bottom	1	1	1	1	K35001-

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SECTION X OPTIONAL EQUIPMENT

HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS



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HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

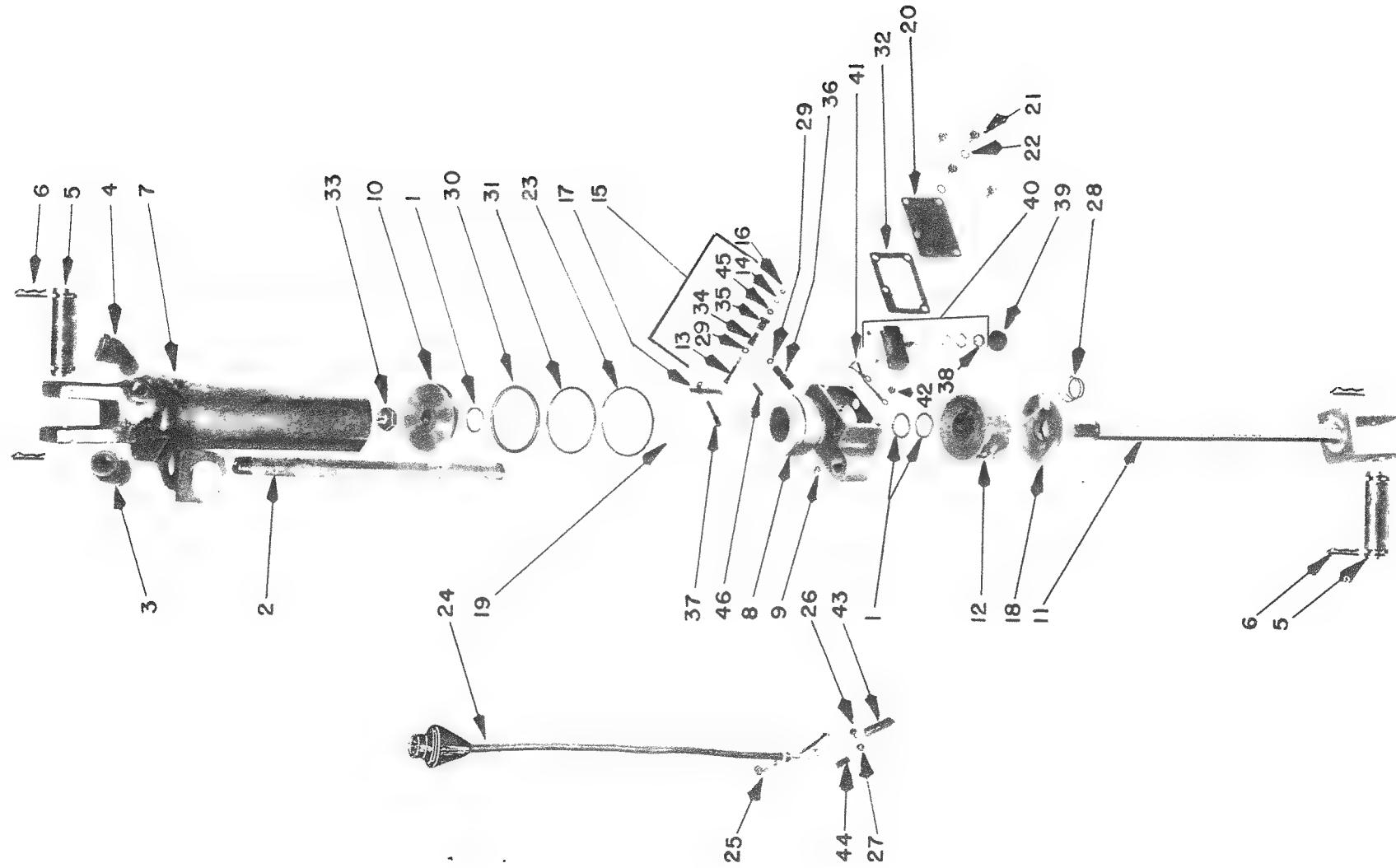
Ref. No.	Part Number	Description	Hydra-Electric		Hydraulic		Tractor Serial Number
			2 Cyl.	1 Cyl.	2 Cyl.	1 Cyl.	
1	IL-1080	SNAP RING, Restrictor Swivel	2	1	2	1	6503-
2	IK-2027	PACKING, 1/8 x 7/8 "0" Ring	4	2	4	2	6503-
3	IK-2029	PACKING, 3/32 x 1/2 "0" Ring	2	1	2	1	6503-
4	IKSA-2061-K	CYLINDER, Pins And Fittings, Hydra-Electric	2	1	2	1	6503-
5	IKSA-2061-L	CYLINDER, Pins and Fittings, Hydraulic			2	1	6503-
6	IKS-2066-B	BRACKET Assembly, Remote Coupling (For Drawn Implements)		1	1	1	6503-
7		90835 Cap Screw, 5/16 - 18 x 2 Hex Hd	1		1	1	
8		920087 Lock Washer, 5/8	3		3	3	
9		915006 Nut, 5/8 - 18 Hex	1		1	1	
10		90835 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd	2		2	2	
11		920011 Washer, 1/2 Plain	2		1	1	
12		932017 Cotter Pin, 1/8 x 1	1		1	1	
13	IK-2067	FASTENER, Hydra-Electric Wiring Harness	2	1	2	1	6503-
14		909052 Screw, 1/4 - 20 x 1/2 Mach	4	2	4	2	
15		920081 Lock Washer, 1/4	4	2	4	2	
16		915111 Nut, 1/4 - 20 Hex	4	2	4	2	
17	IKS-2075-D	CABLE, Remote Control Cylinder (For Drawn Implements)	1		1	1	6503-
18	IKAS-2076-C	COUPLING Assembly, Breakaway (For Drawn Implements)	1		1	1	6503-
19	IKS-2076-D	COUPLING HALF, Self Sealing = Threaded (For Drawn Implements)	2		2	2	6503-
20	IKS-2076-E	COUPLING HALF With Nut, Self Sealing (For Drawn Implements)	2		2	2	6503-
21		S1945 Nipple, 1/2 x 1-1/2 Pipe	2		2	2	
22	IK-2084	BRACKET, Hose Clamp	2	1	2	1	6503-
23	IK-2085	BOLT, Hose Clamp Bracket	2	1	2	1	6503-
24		915585 Nut, 5/16 - 16 Wing	2	1	2	1	
25	IK-2086	SPACER, Hose Clamp	2	1	2	1	6503-
26	IKS-2091-G	HARNESS, Hydra-Electric Wiring	2	1	2	1	6503-
27		S-3159 Cap Screw, No. 10 - 24 x 7/8 Hex Socket Hd	4	2	4	2	
28		920079 Lock Washer, No. 10	4	2	4	2	
29	IK-2092	SUPPORT, Remote Hose	1		1	1	6503-
30		909055 Screw, 1/4 - 20 x 3/4 Mach	2		2	2	
31		920081 Lock Washer, 1/4	2		2	2	
32		915111 Nut, 1/4 - 20 Hex	2		2	2	
33	IK-2093-A	HOSE Assembly = 48" Long	4	2	4	2	6503-
34	IK-2094	HOSE Assembly = 84" Long (For Drawn Implements)		2	2	2	6503-
35	IK-2104-A	BODY, Restrictor	2	1	2	1	6503-
36		S-1680 Nipple, 1/2 x 3-1/2 Pipe	2	1	2	1	
37	IKS-2104-A	SWIVEL Assembly, Restrictor	2	1	2	1	6503-
38	IKSA-2104-A	SWIVEL Assembly, Elbow	2	1	2	1	6503-
39	IKSB-2104-A	SWIVEL Assembly, Momentary Restrictor (Painted Yellow) (For use with front end loaders with single acting cylinders)	2	1	2	1	6503-
40	IK-2105	PLUNGER, Restrictor	2	1	2	1	6503-
41	IK-2106	GUIDE, Restrictor	2	1	2	1	6503-
42		S-894 Pnut, 3/4 - 20	2	1	2	1	
43		S-1377 GroovPin, 1/8 x 5/8	2	1	2	1	

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SECTION X OPTIONAL EQUIPMENT

HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

Ref. No.	Part Number	Description	Hydro-Electric 2 Cyl.	Hydro-Electric 1 Cyl.	Hydraulic 2 Cyl.	Hydraulic 1 Cyl.	Tractor Serial Number
44	1KA-2107	SWIVEL, Restrictor	2	1	2	1	6503-
45	1K-2107-A	SWIVEL, Elbow S-1680 Nipple, 1/2" x 3-1/2" Pipe	2	1	2	1	6503-
46			2	1	2	1	
47	1K-2109	SPRING, Restrictor	2	1	2	1	6503-
48	1K-2114	PLUNGER, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	1	2	1	6503-
49	1K-2115	SPRING, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	1	2	1	6503-
50	1K-2167-B	BRACKET, Remote Cable (For drawn implements)	1				
51		908449 Cap Screw, 1/4"-28 x 5/8" Hex Hd			1		
52		920031 Lock Washer, 1/4"			1		
53	1B-7371	FUSE, Hydro-Electric	2	1	4	2	6503-
54	1EP-7868	CLAMP, Hose	4	2	1	2	6503-
55		908321 Cap Screw, 5/16" - 18 x 2 Hex Hd	2	1	2	1	
56		915585 Nut, 5/16" - 18 Wing	2	1	2	1	



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HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Description	Hyrdr-Electric 2 Cyl. 1 Cyl.	Tractor Serial Number
IKSA-2061-K	CYLINDER, PIns And Fittings Assembly, Hydr-Electric		2	1
Ref. No.	Part Number	Breakdown For One Cylinder Assembly		No. Req.
1	IK-2027	PACKING, 1/8 x 7/8 "0" Ring		3
2	IK-2038	PIPE E		1
3	IKS-2061-K	CYLINDER Assembly (Order 1 KSA-2061-K) S-1943 Elbow, 1/2 x 45° Mfll S-1944 Elbow, 1/2 x 45° Mfll Street		1
4	IK-2071	PIN, Mounting		1
5	IK-2072	CLIP, Mounting Pin		2
6	IKS-2201-G	BARREL Assembly		4
7	IK-2202-A	HEAD S-1184 Set Screw, 1/4 - 20 x 1/4 Cup Pt Socket Hd		1
8	IK-2203	PISTON		1
9	IKS-2204	ROD Assembly, Piston		1
10	IKS-2206-A	SOLENOID Assembly		1
11	IKS-2207-B	TERMINAL S-897 Nut, No. 4 - 40 Mach Screw Hex		1
12	IKS-2207-B	TERMINAL Assembly, Stud S-897 Nut, No. 4 - 40 Mach Screw Hex		1
13	IKS-2209-A	ARM Assembly, Contact		1
14	IKS-2210-C	STOP Assembly		1
15	IK-2211	SPRING, Contact Arm		1
16	IK-2213-A	COVER S-2575 Screw, 1/4 - 20 x 1/2 Bind Hd Mach S-292 Lock Washer, 1/4 External Tooth		1
17	IK-2219	SNAP RING, Head		4
18	IKS-2221-D	CABLE Assembly S-2575 Screw, 1/4 - 20 x 1/2 Bind Hd Mach S-2574 Screw, No. 6 - 32 x 3/16 Bind Hd Mach S-899 Nut, No. 6 - 32 Hex		1
19	IK-2223-A	SPRING, Stop		1
20	IK-2226-A	PACKING, 1/16 x 1/8 "0" Ring		2
21	IK-2227	PACKING, 3/16 x 2-5/8 "0" Ring		1
22	IK-2228	GASKET, 1/8 x 2-3/4 ID "0" Flng		1
23	IK-2229-A	GASKET, Cover		1
24	IK-2231	NUT, Piston Lock		1
25	IK-2233-A	INSULATOR, Terminal		1
26	IK-2236	SLEEVE, Terminal		1
27	IK-2237	PIVOT, Contact Arm - Outer		1
28	IK-2238	PIVOT, Contact Arm - Inner		1
29				

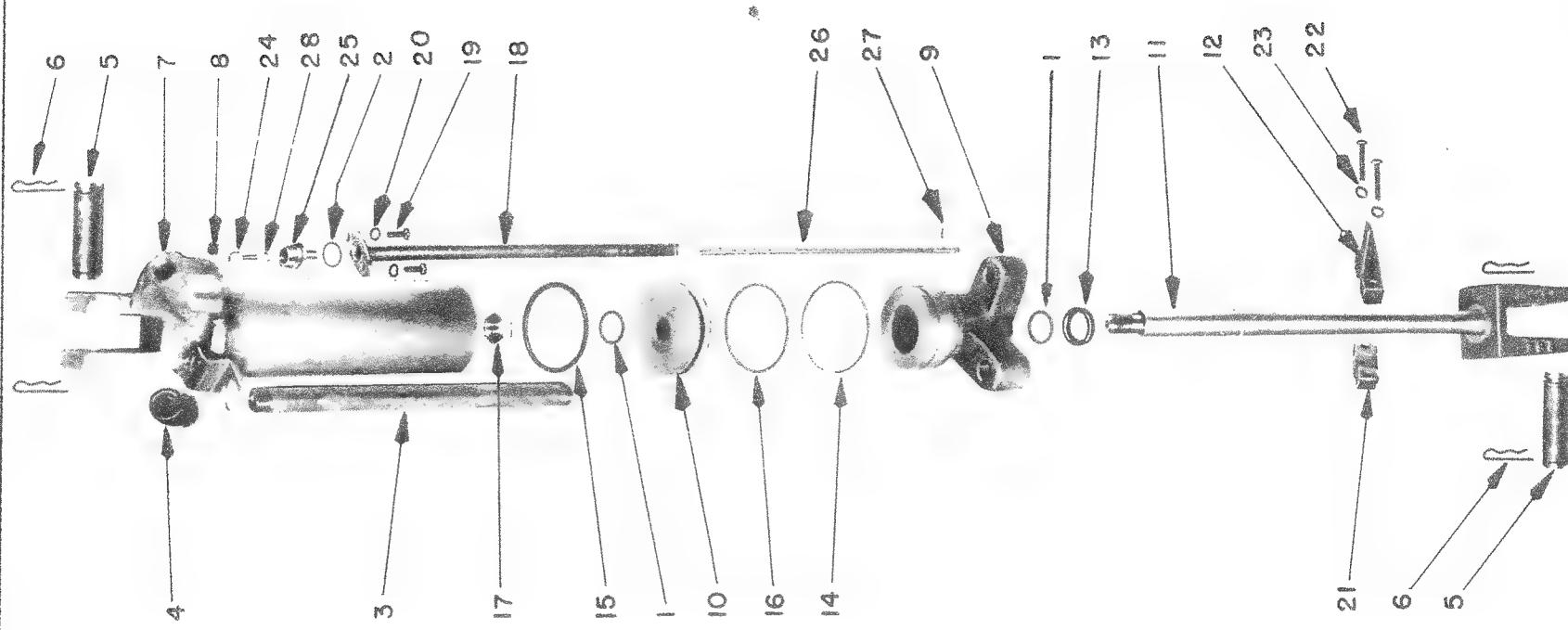
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HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Breakdown For One Cylinder Assembly	No. Req.
38	IK-2239	NUT, Micro Switch	1
39	IK-2240-A	BOOT, Micro Switch	1
40	IKSA-2241	SWITCH Assembly, Micro	1
41	IK-2242	WIRE, Jumper	1
42		S-2587 Screw, No. 6 - 32 x 5/16 Rd Slotted Hd Sems	1
43	IKA-2243	TUBING, Plastic - 1-1/2" Long	1
44	IK-2243-A	TUBING, Plastic - 5/8" Long	1
45	IK-2244	WASHER	1
46	IK-2247	PIN, Stud Locking Nylon	1

HYDRAULIC CYLINDER



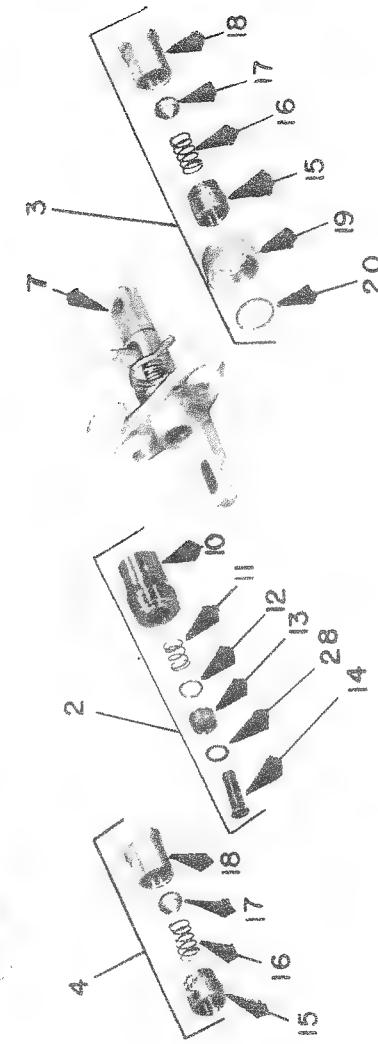
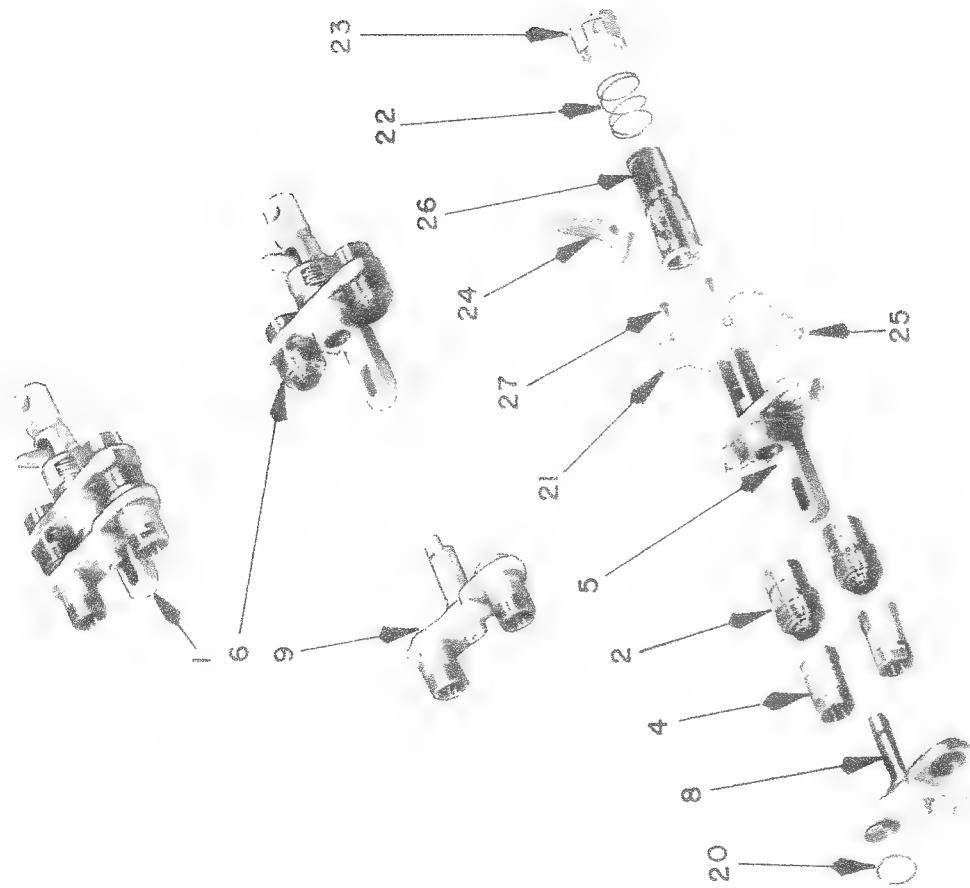
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HYDRAULIC CYLINDER

Ref. No.	Part Number	Description	Hydraulic 2 Cyl, 1 Cyl.	Time for Serial Number
1KSA-2061-L	CYLINDER, Pins And Fittings, Hydraulic			
Ref. No.	Part Number	Breakdown For One Cylinder Assembly	No. Req.	
1	1K-2027	PACKING, 1/8 x 7/8 "0" Ring		2
2	1K-2055	PACKING, 3/32 x 11/16 "0" Ring		1
3	1K-2058	PIPE		1
4	1KS-2061-L	CYLINDER Assembly (Order 1KSA-2061-L) S-1943 Elbow, 1/2 x 45°		1
5	1K-2071	PIN, Mounting		1
6	1K-2072	CLIP, Mounting Pin		2
7	1KS-2201-F	BARREL Assembly		4
8		S-1931 Plug, 1/8 Ctsk Hd Pipe		1
9	1K-2202-E	HEAD		1
10	1K-2203	PISTON		1
11	1KS-2204	ROD Assembly, Piston		1
12	1K-2210-D	STOP, Rod		1
13	1K-2212	SEAL, Piston Rod		1
14	1K-2219	SNAP RING, Head		1
15	1K-2227	PACKING, 3/16 x 2-5/8 "0" Ring		1
16	1K-2228	GASKET, 1/8 x 2-3/4 ID "0" Ring		1
17	1K-2231	NUT, Piston Lock		1
18	1KS-2252-A	TUBE Assembly, Depth Stop Push Rod		1
19		908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd		1
20		920081 Lock Washer, 1/4		2
21	1K-2253-A	CAP, Rod Stop		2
22		909059 Screw, 1/4 - 20 x 1-1/4 Hd Hd Mach		1
23		920154 Lock Washer, 1/4 Internal Tooth		2
24	1KA-2255	POPPET, Depth Stop		1
25	1KAS-2256	RETAINER Assembly, Depth Stop Push Rod		1
26	1K-2258-B	ROD, Depth Stop Push S-1378 Pin, 3/32 x 3/8 Roll		1
27		PACKING, 1/8 x 3/16 "0" Ring		1
28	1K-2261			1

SECTION X
OPTIONAL EQUIPMENT
HYDRA-L-ECTRIC AND HYDRAULIC BREAKAWAY COUPLING



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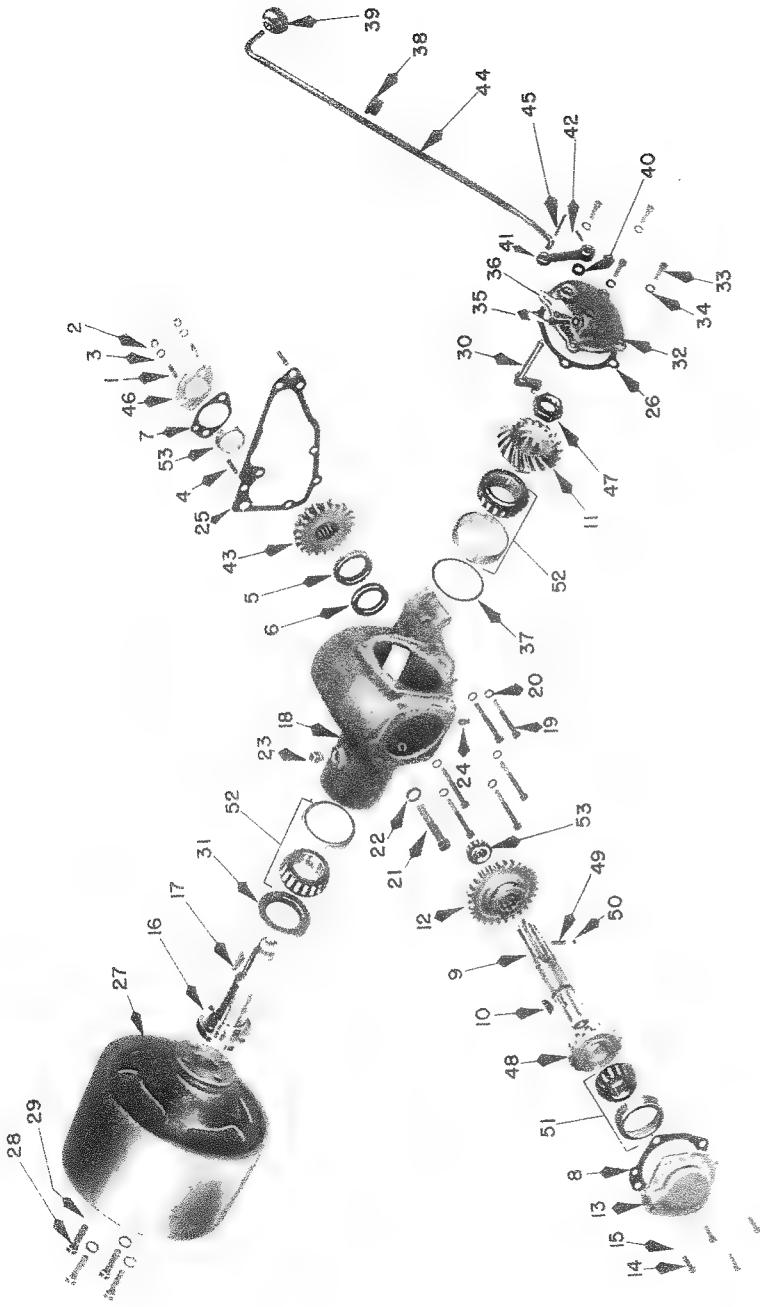
HYDRA-ELECTRIC AND HYDRAULIC BREAKAWAY COUPLING

Ref. No.	Part Number	Description	Drawn Implement
1	1KAS-2076-C	COUPLING Assembly, Breakaway	1
	1KSR-2076-C	REPAIR Package, Breakaway Coupling	1
2	1KS-2076-D	COUPLING HALF, Self Sealing - Threaded (2 included in 1KAS-2076-C)	4
3	1KS-2076-E	COUPLING HALF With Nut, Self Sealing	2
4	1KSA-2076-E	COUPLING HALF, Self Sealing - Less Nut and Snap Ring	2
5	1K-2361	FRAME, Breakaway - Latch Half (Order 1KSB-2361)	1
6	1KS-2361	FRAME, Latch And Coupling Sub Assembly, Breakaway	1
7	1KSA-2361	FRAME And Latch Sub Assembly, Breakaway	1
8	1KSB-2361	FRAME And Hinge Snap Ring Assembly, Breakaway (Includes Ref. No. 5,21 and 27)	1
9	1KA-2362	FRAME, Breakaway	1
10	1K-2363	FRAME Sub Assembly, Breakaway	1
11	1K-2364	BODY, Self Sealing Coupling - Threaded	4
12	1K-2365	SPRING, Self Sealing Coupling (In 1KS-2076-D)	4
13	1KA-2366	RING, Self Sealing Coupling "0"	4
14	1K-2367	SLEEVE, Self Sealing Coupling (Includes 1K-2381 Washer)	4
15	1K-2368	VALVE, Self Sealing Coupling Tubular	4
16	1K-2369	ADAPTER, Self Sealing Coupling	4
17	1K-2370	SPRING, Self Sealing Coupling Poppet	4
18	1K-2371	BODY, Self Sealing Coupling	4
19	1K-2372	NUT, Self Sealing Coupling Union	2
20	1K-2373	SNAP RING, Self Sealing Coupling	4
21	1K-2374	SNAP RING, Hinge	2
22	1K-2375	SPRING, Breakaway	1
23	1K-2376	COVER, Breakaway Coupling	1
24	1K-2377	LATCH, Breakaway	1
25	1K-2378	PIN, Breakaway Latch	1
26	1K-2379	HAR, Breakaway Draw	1
27	1K-2380	PIN, Hinge	2
28	1K-2381	WASHER, Self Sealing Coupling Rubber	4
	1K-2382	CAP, Coupling Dust	Req.

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BELT PULLEY



Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1A-398	STUD, Drive Bearing Cover (3/8 x 1-1/2")	2	320001-	269001-	403001-
2		915002 Nut, 3/8 - 24 Hex	2			
3		920083 Lock Washer, 3/8	2			
4	1B-597	DOWEL PIN, Carrier	2	320001-	269001-	403001-
5	1K-620	OIL SEAL, Input Shaft Front Bearing	1	320001-	269001-	403001-
6	1K-620-A	WASHER, Input Shaft Front Bearing Felt	1	320001-	269001-	403001-
7	1H-637	SHIM, Drive Rear Bearing (.007")	Req.	320001-	269001-	403001-
7	1H-638	SHIM, Drive Rear Bearing (.0156")	Req.	320001-	269001-	403001-
7	1H-639	SHIM, Drive Rear Bearing (.004")	Req.	320001-	269001-	403001-
8	1K-664	SHIM, Drive Shaft Front Bearing (.007")	Req.	320001-	269001-	403001-
8	1K-665	SHIM, Drive Shaft Front Bearing (.0149")	Req.	320001-	269001-	403001-
8	1K-666	SHIM, Drive Shaft Front Bearing (.004")	Req.	320001-	269001-	403001-
9	1K-668	SHAFT, Drive 9 3/16 Key, 1/4 x 1-1/8 Woodruff	1	320001-	269001-	403001-
10			1			
11	1K-669	GEAR, Drive Bevel (19 Teeth)	1	320001-	269001-	403001-
	IKSR-669	GEAR SET Package, Bevel Gear And Eavel Pinion Matched	1	320001-	269001-	403001-
12	1K-670	GEAR, Drive Sliding (28 Teeth)	1	320001-	269001-	403001-
13	1K-674	CAGE, Drive Shaft Front Bearing S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd 920083 Lock Washer, 3/8	4	320001-	269001-	403001-
14			4			
15						

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BELT PULLEY

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
16	IK-678-A	SHAFT, Pulley 937041 Key, 1/4 x 1-23/32 Woodruff	1	320001-	269001-	403001-
17	IK-680	CARRIER (Order 1KS-680)	1	320001-	269001-	403001-
18	1KS-680	CARRIER With Oil Seal 908340 Cap Screw, 3/8 - 16 x 3 Hex Hd 920083 Lock Washer, 3/8	1	320001-	269001-	403001-
19		S-3126 Cap Screw, 5/8 - 11 x 3-1/4 Hex Hd	6			
20		S-920087 Lock Washer, 5/8	6			
21		S-1900 Plug, 1/2 Std Pipe	1			
22		S-1904 Plug, 1/4 Std Pipe	1			
23		GASKET, Carrier	1			
24	IK-686	GASKET, Carrier Cover	1	320001-	269001-	403001-
25	IK-690	PULLEY, Belt (11-7/8" Dia., 7-1/4" Face) 908524 Cap Screw, 9/16 - 18 x 1-3/4 Hex Hd	1	320001-	269001-	403001-
26		920086 Lock Washer, 9/16	4			
27	IK-691-A	ARM, Shifter	1	320001-	269001-	403001-
28		OIL SEAL, Shaft	1	320001-	269001-	403001-
29	IKS-694-A	COVER Assembly 908332 Cap Screw, 3/8 - 16 x 1 Hex Hd 920083 Lock Washer, 3/8	1	320001-	269001-	403001-
30	IK-692	908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	4			
31	IK-693	915236 Nut, 3/8 - 16 Hex Jam	1			
32		SHIM, Shaft Bearing (.004")	Req.	320001-	269001-	403001-
33		SHIM, Shaft Bearing (.007")	Req.	320001-	269001-	403001-
34	IK-848	GROMMET, Rubber	1	320001-344801	269001-273125	403001-403240
35	IK-848-A	GROMMET, Rubber	1	344802-	273126-	403241-
36	IK-909-A	KNOB, Shifter Lever	1	320001-344801	269001-273125	403001-403240
37	IK-930	SEAL, Drive Shifter Arm	1	320001-	269001-	403001-
38	IK-931	LEVER, Shifter 932304 Grooved Pin, 3/16 x 1	1	320001-	269001-	403001-
39		FORK, Shifter Rod (Used With IK-1025)	1	320001-325600	269001-270565	403001-403185
40	IK-932	PIN, Shifter 932008 Cotter Pin, 3/32 x 3/4	1	320001-325600	269001-270565	403001-403185
41		GEAR, Drive Stationary (22 Teeth)	1	320001-	269001-	403001-
42		ROD, Pulley Shifter (Order IK-1025-B & 932019)	1	320001-325600	269001-270565	403001-403185
43	IK-1004	ROD, Shifter (Order IK-1025-B & 932019)	1	325601-331053	270568-271409	403186-403240
44	IK-1025-B	ROD, Shifter 932019 Cotter Pin, 1/8 x 1-1/2	1	331054-344801	271410-273125	403241-
45	IK-1025-C	ROD, Shifter 932017 Cotter Pin, 1/8 x 1	1	344802-	273126-	
46	IH-1029-B	COVER, Drive Bearing	1	320001-	269001-	403001-
47	IK-1038	NUT, Shaft Bevel Gear	1	320001-	269001-	403001-
48	IK-1066	PINION, Drive Bevel (15 Teeth)	1	320001-	269001-	403001-
49	IH-1574	SPRING, Drive Sliding Gear Poppet S-2454 Ball, 5/16 Dia Hardened Steel	1	320001-	269001-	403001-
50			1			

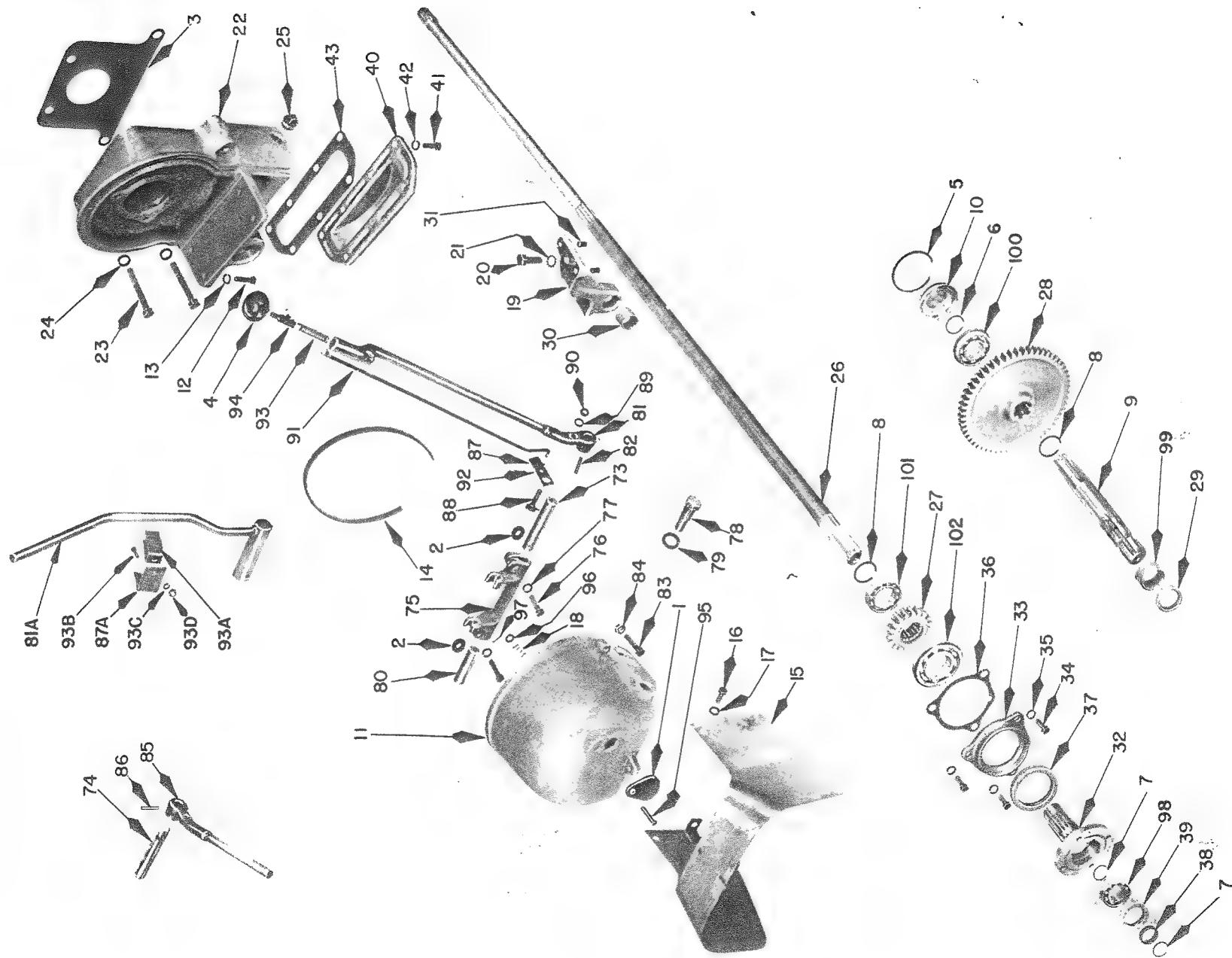
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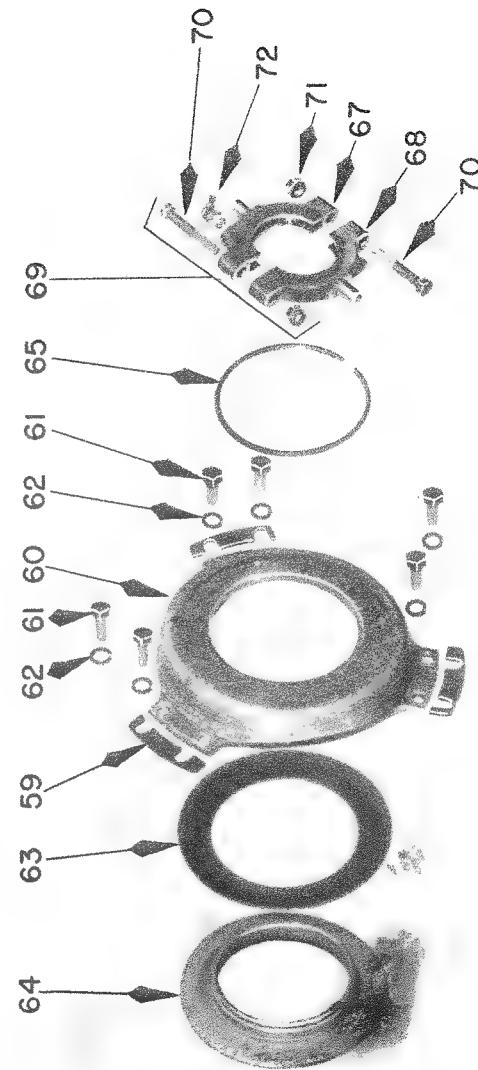
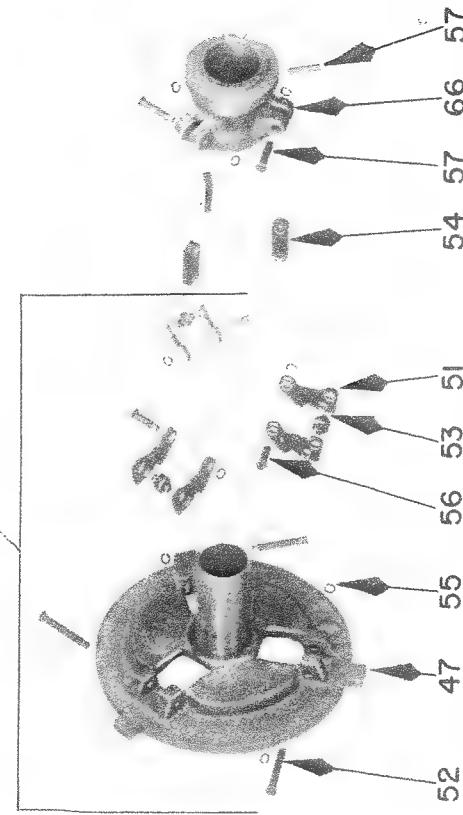
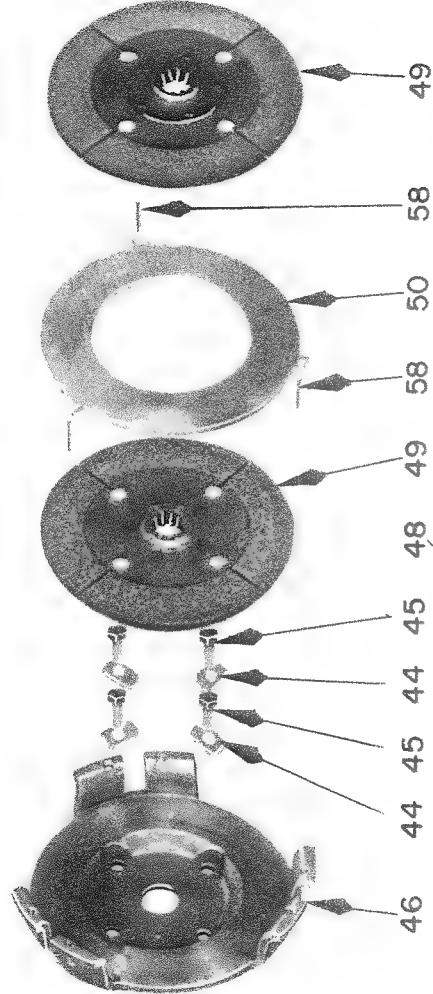
BELT PULLEY

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
51	1HS-5008-B	BEARING, Drive Shaft - Front (Timken 31594-31520)	1	320001-	269001-	403001*
52	1KS-5008	BEARING, Shaft (Timken 33890-33821)	2	320001-	269001-	403001*
53	1HS-5026	BEARING, Drive Shaft - Rear (Timken 12580-12520)	1	320001-	269001-	403001*

POWER TAKE-OFF



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Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Indus tri al Serial Number
1	1B-473-A	COVER, Grease Hole	1	320001-	269001-	403001-
2	1B-583	KEY, Clutch Release Fork (1 used Row Crop 320001-325600) (1 used Standard 269001-270565) (1 used Industrial 403001-4 03185)	2	320001-	269001-	403001-
3	1K-635-A	GASKET, Housing	1	320001-	269001-	403001-
4	1B-909-A	KNOB, Shift Lever	1	320001-	269001-	403001-
5	1B-1071	SNAP RING, Shaft Front Bearing Retainer	1	320001-	269001-	403001-
6	1L-1072	SNAP RING, Shaft Front Bearing	1	320001-	269001-	403001-
7	1B-1073	SNAP RING, Drive Shaft	2	320001-	269001-	403001-
8	1L-1075	SNAP RING, Clutch Mounting Sleeve and Power Take-Off Shaft - Rear	2	320001-	269001-	403001-
9	1K-1200	SHAFT, Power Take-Off	1	320001-	269001-	403001-
10	1K-1204	COVER, Front Bearing	1	320001-	269001-	403001-
11	1K-1205	COVER S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd 920083 Lock Washer, 3/8	1	320001-325600	269001-270565	403001-4 03185
12	1K-1205-A	COVER S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd 920083 Lock Washer, 3/8	1	325601-3502149	270566-3502149	403186-3502149
13	1K-1205-B	COVER S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd 920083 Lock Washer, 3/8	1	3502150-	3502150-	3502150-
14	1K-1206	SEAL, Cover	1	320001-	269001-	403001-
15	1K-1208	SHIELD 908330 Cap Screw, 3/8 - 16 x 3/4 Hex Hd 920083 Lock Washer, 3/8	1	320001-	269001-	403001-
16	1B-1381-A	SPRING, Grease Hole Cover	1	320001-	269001-	403001-
17	1K-1562	SUPPORT, Drive Shaft (Order 1KS-1562)	1	320001-	269001-	403001-
18	IKS-1562	SUPPORT (1K-1562) with Bushing (1K-1563) and Dowels (1K-1564), Drive Shaft 908356 Cap Screw, 1/2 - 13 x 1-1/4 Hex Hd 920158 Lock Washer, 1/2 Internal Tooth	1	320001-	269001-	403001-
19	IK-1562	SUPPORT, Drive Shaft (Order 1KS-1562)	1	320001-	269001-	403001-
20	IK-1570	HOUSING 908364 Cap Screw, 1/2 - 13 x 3-1/4 Hex Hd 920085 Lock Washer, 1/2 S-1901 Plug, 3/4 Std Pipe	1	320001-	269001-	403001-
21	IMA-1571-A	SHAFT, Drive	1	320001-	269001-	403001-
22	IK-1572	PINION (19 Teeth)	1	320001-	269001-	403001-
23	IK-1573	GEAR (57 Teeth)	1	320001-	269001-	403001-
24	IK-1582	OIL SEAL, Shaft	1	320001-	269001-	403001-
25	IK-1583	BUSHING, Drive Shaft	1	320001-	269001-	403001-
26	IK-1584	DOWEL PIN, Shaft (3/8 x 5/8)	2	320001-	269001-	403001-
27	IK-1585	SLEEVE, Clutch Mounting	1	320001-	269001-	403001-
28	IK-1586	RETAINER, Clutch Mounting Sleeve Bearing (Order 1KS-1586)	1	320001-	269001-	403001-

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Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
	IKS-1586	RETAINER With Oil Seal (IK-1588), Clutch Mounting Sleeve Bearing 903331 Cap Screw, 3/8 - 16 x 7/8 Hex Hd 920083 Lock Washer, 3/8	1 3 3	320001- 320001- 3	269001- 269001- 269001-	403001- 403001- 403001-
34	IK-1587	GASKET, Clutch Mounting Sleeve Bearing Retainer	1	320001-	269001-	403001-
35	IK-1588	OIL SEAL, Clutch Mounting Sleeve	1	320001-	269001-	403001-
36	IK-1589	SPACER, Drive Shaft Bearing	1	320001-	269001-	403001-
37	IK-1590	OIL SEAL, Drive Shaft	1	320001-	269001-	403001-
38	IK-1592	COVER, Lower	1	320001-	269001-	403001-
39	IK-1593	COVER, Lower	1	320001-	269001-	403001-
40	IK-1594	GASKET, Lower Cover	1	320001-	269001-	403001-
41	IK-1649	LOCK WASHER, Mounting Screw (Replaces 920156 Shockproof Lock Washer with IK-S-1450)	4	320001-	269001-	403001-
42	IK-1650	CLUTCH Assembly 90479 Cap Screw, 3/8 - 24 x 3/4 Hex Hd	1 4	320001- 4	269001- 269001-	403001-
43	IK-1651	HOUSING, Clutch	1	320001-	269001-	403001-
44	IKS-1655	PLATE, Clutch Pressure	1	320001-	269001-	403001-
45	IKSA-1655	PLATE With Lever, Clutch Pressure	1	320001-	269001-	403001-
46	IKS-1656	PLATE With Friction, Clutch Drive	1	320001-	269001-	403001-
47	IK-1657	PLATE, Clutch Center	2	320001-	269001-	403001-
48	IK-1659	LEVER, Clutch Pressure Plate	1	320001-	269001-	403001-
49	IK-1660	PIN, Clutch Pressure Plate Lever	3	320001-	269001-	403001-
50	IK-1661	ROLLER, Clutch Lever	3	320001-	269001-	403001-
51	IK-1662	LINK, Clutch Pressure Plate Connecting	6	320001-	269001-	403001-
52	IK-1663	RING, Clutch Pressure Plate Retaining	3	320001-	269001-	403001-
53	IK-1664	PIN, Clutch Pressure Plate Connecting Link (Short)	9	320001-	269001-	403001-
54	IK-1665-A	LINK, Clutch Connecting Link (Long)	3	320001-	269001-	403001-
55	IK-1665-A	SPRING, Clutch Pressure	3	320001-	269001-	403001-
56	IK-1666	SHIM SET, Clutch Back Plate	3	320001-	269001-	403001-
57	IK-1667	PLATE, Clutch Back (Order 1KS-1667)	1	320001-	269001-	403001-
58	IK-1667	PLATE Assembly, Clutch Back	1	320001-	269001-	403001-
59	IKSR-1666	SLEEVE (IK-1671) and Bearing (1KS-1673), Clutch Release Bearing	1	320001-	269001-	403001-
60	IK-1668-B	WASHER, Clutch Pressure	6	320001-	269001-	403001-
61	IK-1669	PLATE, Clutch Washer	1	320001-	269001-	403001-
62	IK-1670	SNAP RING, Clutch Washer Plate	1	320001-	269001-	403001-
63	IK-1671	SLEEVE, Clutch Release Bearing (Order 1KS-1673)	1	320001-	269001-	403001-
64	IK-1671	SLEEVE (IK-1671) and Bearing (1KS-1673), Clutch Release Bearing	1	320001-	269001-	403001-
65	IK-1672	BEARING, Clutch Release - RH (Order 1KS-1673)	1	320001-	269001-	403001-
66	IK-1673	BEARING, Clutch Release - LH (Order 1KS-1673)	1	320001-	269001-	403001-

POWER TAKE-OFF

Ref. No.	Part Number	Description	No. Req.	Row Crop Set d. Number	Standard Serial Number	Industrial Serial Number
69	IKS-1673	BEARING, Clutch Release 908469 Cap Screw, 5/16" - 24 x 1-3/4 Hex Hd 915364 Nut, 5/16" - 24 Elastic Stop 939017 Fitting, 1/8 PT x 67-1/2" Hydr Alenite	1	320001-	269001-	403001-
70			2			
71			2			
72			1	320001-325800	269001-270565	403001-403185
73	IK-1681	SHAFT, Clutch Release	1	325601-	270566-	403186-
73	IK-1681-B	SHAFT, Clutch Release	1			
74	IM-1681-A	SHAFT, Clutch Release - Orchard	1			
75	IK-1682	FORK, Clutch Release 908333 Cap Screw, 3/8" - 16 x 1-1/4 Hex Hd	1	320001-325800	269001-270565	403001-403185
76		920083 Lock Washer, 3/8	2			
77			2			
75	IK-1682-A	FORK, Clutch Release 908333 Cap Screw, 3/8" - 16 x 1-1/4 Hex Hd	1	325601-	270566-	403186-
76		920083 Lock Washer, 3/8	2			
77			2			
78	IK-1683	PIVOT, Clutch Release Yoke 920089 Lock Washer, 3/4	1	320001-325800	269001-270565	403001-403185
79			1			
80	IK-1683-A	PIVOT, Clutch Release Yoke	1	325601-	270566-	403186-
81	IKS-1686	LEVER With Latch, Clutch Release S-1364 PIN, 1/4 x 1-1/4 Roll	1	320001-325800	269001-270565	403001-403185
82		908333 Cap Screw, 3/8" - 16 x 1-1/4 Hex Hd	1			
83		915236 Nut, 3/8" - 16 Hex Jam	1			
84			1			
81	IKS-1686-B	LEVER Assembly, Clutch Release 932555 Groom Pin, 5/16 x 1-1/2	1	325601-	270566-	403186-
82		908336 Cap Screw, 3/8" - 16 x 2 Hex Hd	1			
83		915236 Nut, 3/8" - 16 Hex Jam	1			
84			1			
81A	ILS-1686	LEVER Assembly, Clutch Release (When Three Point Hitch is used)	1			
	IKSR-1686-B	LEVER Field Change-Over Package (Replacement package for IK-1205 Housing)	1			
85	IMS-1686-A	SHAFT Assembly, Clutch Release Lever - Orchard 932555 Groom Pin, 5/16 x 1-1/2	1			
86			1	320001-	269001-	403001-
87	IK-1687	LATCH, Clutch Lever	1			
87A	IL-1687-A	BRACKET, Clutch Release Lever (When Three Point Hitch is used)	1			
1K-1688	PIN, Clutch Lever Latch		1	320001-325800	269001-270565	403001-403185
IK-1688-A	BOLT, Clutch Lever Latch 920083 Lock Washer, 3/8	1	325601-	270566-	403186-	
89		915085 Nut, 3/8 - 24 Hex Jam	1			
90			1			
91	IK-1689	ROD, Clutch Lever 932000 Cotter Pin, 1/16 x 1/2	1	320001-325800	269001-270565	403001-403185
92			1			
91	IK-1689-A	ROD, Clutch Lever 932008 Cotter Pin, 3/32 x 3/4	1	325601-	270566-	403186-
92			2			
93	IK-1690	SPRING, Clutch Release Lever	1	320001-	269001-	403001-
93A	IL-1690	SPRING, Clutch Release Lever (When Three Point Hitch is used)	1			
93B		908300 Cap Screw, 1/4" - 20 x 5/8 Hex Hd	1			
93C		920081 Lock Washer, 1/4	1			
93D		915111 Nut, 1/4" - 20 Hex	1			
94	IK-1691	PLUNGER, Clutch Lever	1	320001-	269001-	403001-
95	IK-1692	PIN, Grease Hole Cover	1	320001-	269001-	403001-
96		920008 Cotter Pin, 3/32 x 5/8	2			
97			1			

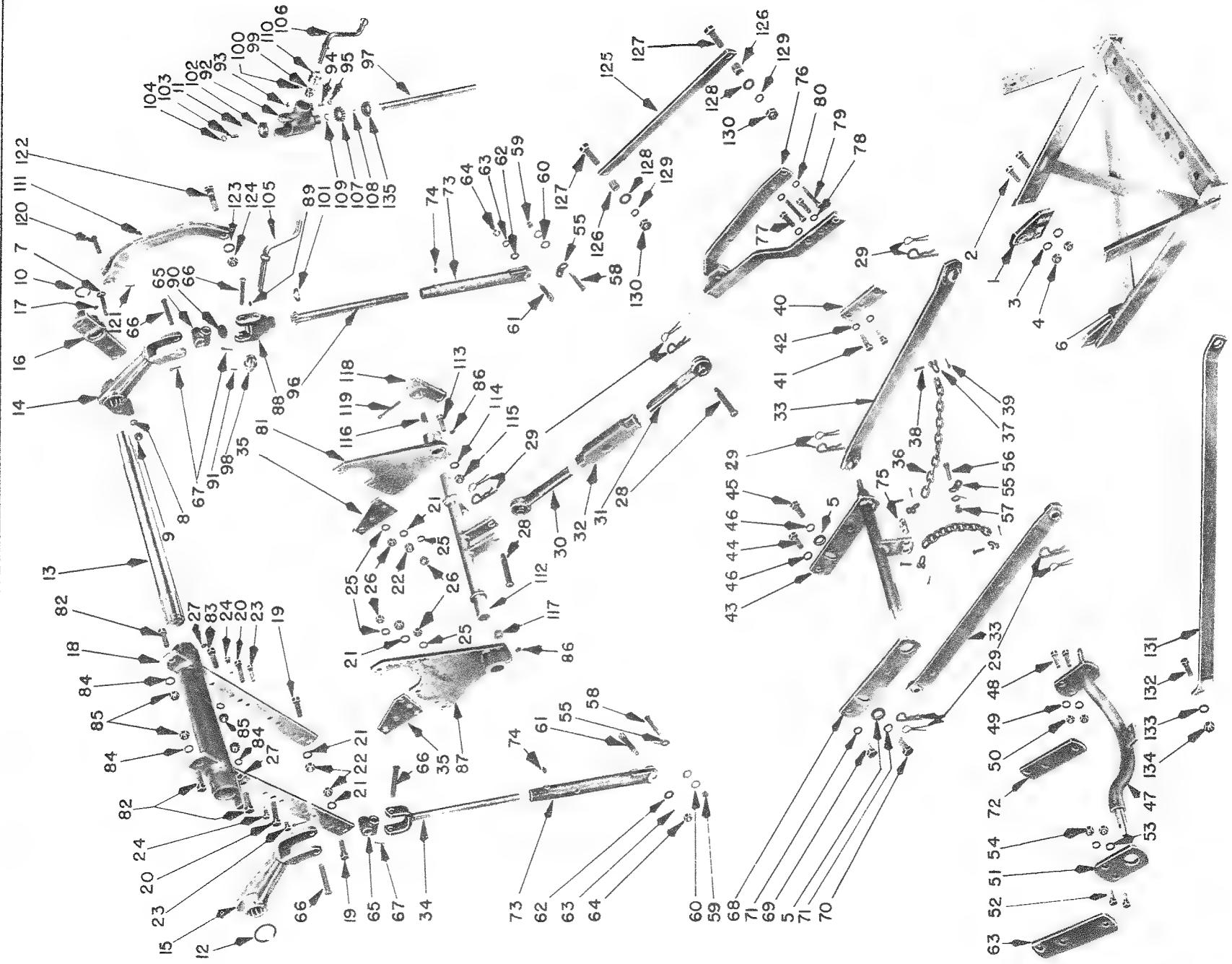
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Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
98	1CS-5010	BEARING, Drive Shaft Ball (SKF 6205-Z)	1	320001-	269001-	403001-
99	IKS-5016	BEARING, Shaft Rear (Torrington BH-2216-OH)	1	320001-	269001-	403001-
100	IKS-5026	BEARING, Shaft Front (SKF 6206NTI)	1	320001-	269001-	403001-
101	IKS-5030-A	BEARING, Clutch Mounting Sleeve Ball - Front (ND-93L07) (SKF 6007-XAFRS)	1	320001-	269001-	403001-
102	IKS-5031	BEARING, Clutch Mounting Sleeve Ball - Rear (SKF 6208ZNR)	1	320001-	269001-	403001-

THREE POINT HITCH



THREE POINT HITCH

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Std. Number	Industrial Serial Number
1	1L-785-A	BRACKET, Drawbar Support - Right 908535 Cap Screw, 5/8" x 18 x 2 Hex Hd 920087 Lock Washer, 6/8 915006 Nut, 5/8 - 18 Hex	1	320001-	269001-	
2			2			
3			2			
4			2			
5	1K-790	WASHER, Steel (With IMS-3334 and IM-3340)	2	320001-	269001-	
6	1L-S-792-B	DRAWBAR Assembly 900884 Bolt, 1/2" x 13 x 2-1/2 Mach 920085 Lock Washer, 1/2 915115 Nut, 1/2 - 13 Hex	1	320001-	269001-	
7			1			
8			1			
9			1			
10	1K-872	SPACER, Wheel Guard Support 908363 Cap Screw, 1/2" x 13 x 3 Hex Hd 920085 Lock Washer, 1/2	6	320001-		
11			10			
12	IM-872-A	SPACER, Wheel Guard Support 908357 Cap Screw, 1/2" x 13 x 1-1/2 Hex Hd 908355 Cap Screw, 1/2" x 13 x 1 Hex Hd 920085 Lock Washer, 1/2	4	269001-		
13			10			
14	1E-1074	SNAP RING, Rocker Shaft - Small	1	320001-	269001-	
15	1H-1074	SNAP RING, Leveling Gear	1	14129-	14129-	
16	1H-1142	SNAP RING, Rocker Shaft - Large	1	320001-	269001-	
17	1MA-3301	SHAFT, Rocker	1	320001-	269001-	
18	1MA-3302	ARM, Rocker - Right	1	320001-	269001-	
19	1MA-3303	ARM, Rocker - Left	1	320001-	269001-	
20	1MS-3306	ARM Assembly, Rocker Shaft Cy Under 939001 Fitting, 1/8 PT Stft Grease	1	320001-	269001-	
21			1			
22	1MS-3308	SUPPORT Assembly, Rocker 908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd 908537 Cap Screw, 5/8 - 18 x 2-1/2 Hex Hd 908539 Cap Screw, 5/8 - 18 x 3 Hex Hd 920087 Lock Washer, 5/8	1	320001-	269001-	
23			4			
24			2			
25			1			
26			4			
27			4			
28	1E-3314-A	915006 Nut, 5/8 - 18 Hex 908506 Cap Screw, 1/2" - 20 x 1-1/2 Hex Hd 908608 Cap Screw, 1/2" - 20 x 2 Hex Hd 920085 Lock Washer, 1/2 915004 Nut, 1/2 - 20 Hex 939001 Fitting, 1/8 PT Stft Grease	2	320001-	269001-	
29	1L-3318	PIN, Link (For 11/32" Hole)	6	320001-6502	269001-6502	
30	1E-3318	PIN, Link (For 15/32" Hole)	6	6503-	6503-	
31	1L-S-3320	SCREW Assembly, Upper Link - RH Thread 915244 Nut, 1-1/8 - 7 Hex Jam	1	320001-	269001-	
32	1L-S-3321	SCREW Assembly, Upper Link - LH Thread	1	320001-	269001-	
33	1E-3322	TURNBUCKLE	1	320001-	269001-	
34	1MS-3323	LINK Assembly, Lower	2	320001-	269001-	
35	1L-S-3326	LINK Assembly, Left Lifting	1	320001-	269001-	
36	1L-S-3329-B	GUSSET, Rocker Support	2	320001-	269001-	
37	1L-S-3330-A	CHAIN, Sway (1/4" Link Material)	2	320001-14128	269001-14128	
38	1L-S-3330-B	CHAIN, Sway (5/16" Link Material)	2	14129-	14129-	

THREE POINT HITCH

Ref. No.	Part Number	Description	No. Reg.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
	ILSR-3330-A	SWAY CHAIN Field Change-Over Package	1	320001-14128	269001-14128	
	ILSR-3330-B	SWAY CHAIN Field Change-Over Package	1	320001-14128	269001-14128	
37	1E-3332	CLEVIS, Sway Ch dn.	4	14129-	14129-	
	ILS-3332	SHACKLE And Pin Assembly, Sway Chain	4	320001-14128	269001-14128	
38.	1E-3333	PIN, Sway Chain Clevis	4	14129-	14129-	
39		932016 Cotter Pin, 1/8 x 3/4	4	14129-	14129-	
40	IK-3333	BRACKET, Rocker Support	2	320001-	269001-	
41		908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd	2			
42		920087 Lock Washer, 5/8	2			
43	IMS-3334	SHAFT Assembly, Lower Hitch	1	320001-	269001-	
44		908400 Cap Screw, 3/4 - 10 x 1-3/4 Hex Hd	1			
45		908401 Cap Screw, 3/4 - 10 x 2 Hex Hd	1			
46		920089 Lock Washer, 3/4	2			
47	ILS-3334-B	SHAFT Assembly, Lower Hitch	1	320001-	269001-	
48		908354 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	2			
49		920087 Lock Washer, 5/8	2			
50		915006 Nut, 5/8 - 18 Hex	2			
51	IL-3336	BRACKET, Lower Hitch	1	320001-	269001-	
52		908354 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	2			
53		920087 Lock Washer, 5/8	2			
54		915006 Nut, 5/8 - 18 Hex	2			
55	1E-3336	COUPLING, Sway Chain	4	14129-	14129-	
56		908355 Cap Screw, 5/8 - 18 x 2 Hex Hd - Row Crop	1			
57		S-2058 Nut, 5/8 - 18 Self Locking - Row Crop	1			
58	1E-3337	BOLT, Lift Link	2	14129-	14129-	
59		S-2056 Nut, 1/2 - 20 Self Locking	2			
60		920013 Washer, 5/8 Plain	4			
61	IL-3337	PIN, Lower Link	2	320001-14128	269001-14128	
62		920011 Washer, 1/2 Plain	2			
63		920085 Lock Washer, 1/2	2			
64		915004 Nut, 1/2 - 20 Hex	2			
65	IL-3338	KNUCKLE, Lifting Link	2	320001-	269001-	
66	ILA-3339	PIN, Lifting Link	4	320001-	269001-	
67		932017 Cotter Pin, 1/8 x 1	4			
68	IM-3340	BRACKET, Lower Hitch	1	320001-	269001-	
69		908400 Cap Screw, 3/4 - 10 x 1-3/4 Hex Hd	1			
70		908401 Cap Screw, 3/4 - 10 x 2 Hex Hd	1			
71		920089 Lock Washer, 3/4	2			
72	IL-3340-A	BRACKET, Lower Support	2	320001-	269001-	
73	1M-3341	END, Lifting Link	2			
74		939001 Fitting, 1/8 PT Strt Grease	2			
75	IL-3342	PIN, Sway Chain Anchor	1	320001-14128	1	320001-
76	1MS-3344	BRACKET, Assembly, Cylinder	1			
77		908391 Cap Screw, 5/8 - 11 x 3-1/2 Hex Hd	2			
78		920087 Lock Washer, 5/8	2			
79		908365 Cap Screw, 1/2 - 13 x 3-1/2 Hex Hd	2			
80		920085 Lock Washer, 1/2	2			

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THREE POINT HITCH

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industri al Serial Number
76	IMS-3344-B	BRACKET Assembly, Cylinder (For 100" Rear Tread)	1	320001-		
77		908391 Cap Screw, 5/8" - 11 x 3-1/2 Hex Hd	2			
78		920087 Lock Washer, 5/8	2			
79		908357 Cap Screw, 1/2" - 13 x 1-1/2 Hex Hd	2			
80		920085 Lock Washer, 1/2	2			
76	IMS-3344-A	BRACKET Assembly, Cylinder	1	269001-		
77		908391 Cap Screw, 5/8" - 11 x 3-1/2 Hex Hd	2			
78		920087 Lock Washer, 5/8	2			
79		908357 Cap Screw, 1/2" - 13 x 1-1/2 Hex Hd	2			
80		920085 Lock Washer, 1/2	2			
81	ILS-3346-A	BRACKET Assembly, Depth Control - Right	1	320001-		
82		908534 Cap Screw, 5/8" - 18 x 1-3/4 Hex Hd	1			
83		908535 Cap Screw, 5/8" - 18 x 2 Hex Hd	1			
84		920087 Lock Washer, 5/8	1			
85		915006 Nut, 5/8" - 18 Hex	2			
86		939001 Fitting, 1/8 PT Strt Grease	1			
81	ILS-3346-C	BRACKET Assembly, Depth Control - Right	1	269001-		
82		908534 Cap Screw, 5/8" - 18 x 1-3/4 Hex Hd	1			
83		908535 Cap Screw, 5/8" - 18 x 2 Hex Hd	1			
84		920087 Lock Washer, 5/8	1			
85		915006 Nut, 5/8" - 18 Hex	2			
86		939001 Fitting, 1/8 PT Strt Grease	1			
87	ILS-3346-B	BRACKET Assembly, Depth Control - Left	1	320001-		
82		908534 Cap Screw, 5/8" - 18 x 1-3/4 Hex Hd	1			
83		908535 Cap Screw, 5/8" - 18 x 2 Hex Hd	1			
84		920087 Lock Washer, 5/8	1			
85		915006 Nut, 5/8" - 18 Hex	2			
86		939001 Fitting, 1/8 PT Strt Grease	1			
87	ILS-3346-D	BRACKET Assembly, Depth Control - Left	1	269001-		
82		908534 Cap Screw, 5/8" - 18 x 1-3/4 Hex Hd	1			
83		908535 Cap Screw, 5/8" - 18 x 2 Hex Hd	1			
84		920087 Lock Washer, 5/8	1			
85		915006 Nut, 5/8" - 18 Hex	2			
86		939001 Fitting, 1/8 PT Strt Grease	1			
88	IL-3351	HOUSING, Leveling Gear	1	320001-14128		
89		939001 Fitting, 1/8 PT Strt Grease	1			
90		935026 Plng, 1-3/4 Dia Exp	1			
91		S-1376 Pln, 3/16 x 7/8 Roll	1			
92	IL-3351-A	GEAR Assembly, Leveling (Order ILS-3351-A)	1	320001-14128		
93		HOUSING, Leveling Gear	1	269001-14128		
94		93904 Fitting, 1/4" - 28 90° Elbow Grease	1			
95		S-1187 Screw, 3/8" - 18 x 1 Set	1			
		91526P Nut, 3/8" - 16 Hex Jam	1			
96	IL-3352	GEAR ASSEMBLY, Leveling	1	14129-		
97	IL-3352-A	GEAR AND SHAFT, Leveling	1	320001-14128		
98	IL-3353	SHAFT, Leveling Gear	1	14129-		
99	IL-3353-A	PINION, Leveling	1	320001-14128		
100		PINION, Leveling	1	14129-		
101	IL-3354	S-1387 Pin, 3/16 x 15/16 Roll	1	14129-		
102	IL-3354-A	WASHER, Thrust	1	320001-14128		
103		PLATE, Leveling Gear Shaft Thrst	1	14129-		
104		S-1188 Screw, 1/2" - 13 x 1 Set	1			
		915238 Nut, 1/2" - 13 Hex Jam	1			
105	IL-3355	CRANK Assembly, Leveling	1	320001-14128		
106	IL-3355-A	CRANK, Leveling	1	14129-		
107	IL-3357	GEAR, Leveling	1	14129-		
108		S-97082 Key, 1/8 x 1/2 Woodruff	1			

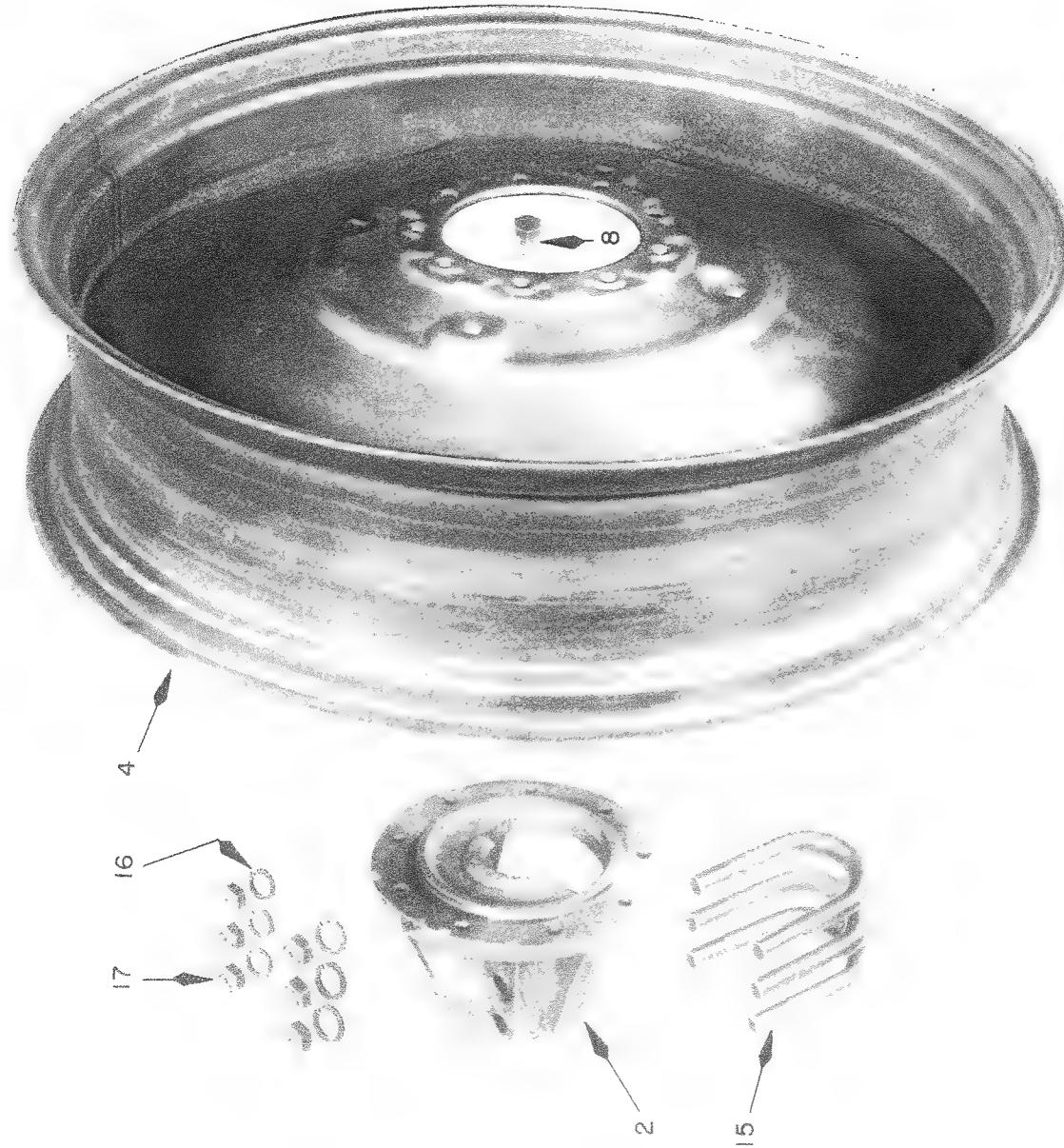
**SECTION X
OPTIONAL EQUIPMENT**

77 PARTS BOOK

THREE POINT HITCH

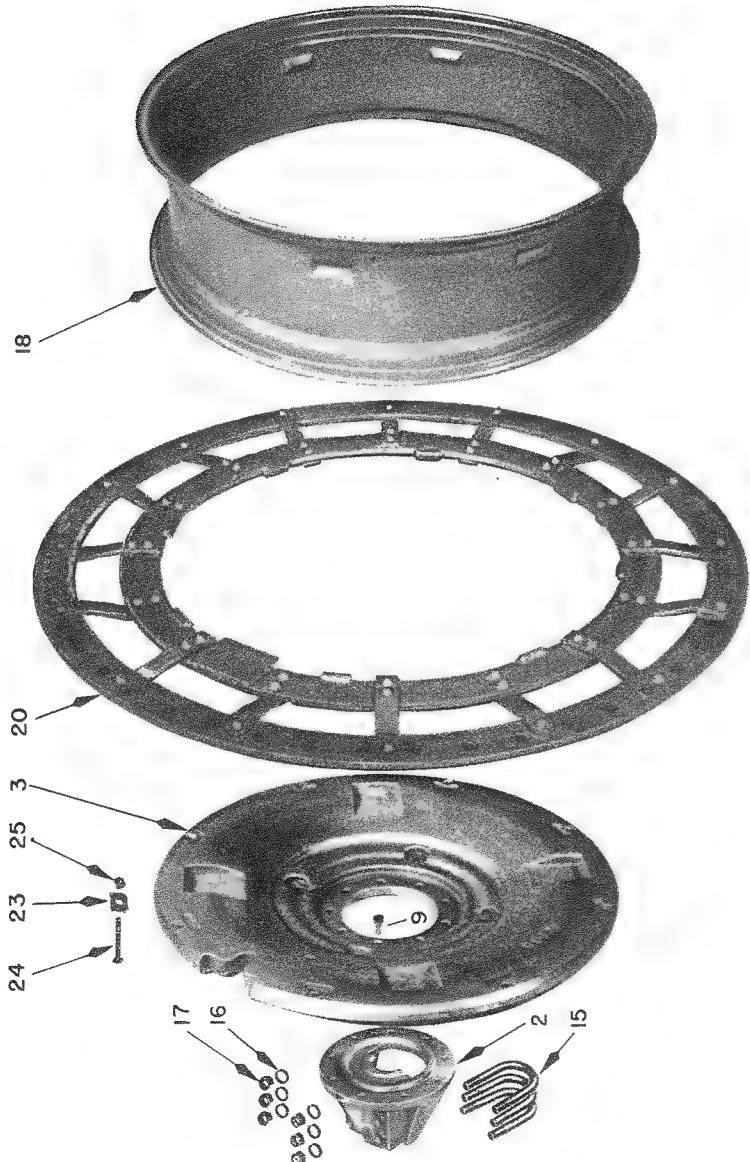
Ref. No.	Part Number	Description	No. Reg.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
109	1L-3358	WASHER, Leveling Gear Retaining	1	14129-	14129-	
110	1L-3359	BUSHING, Leveling Crank	1	14129-	14129-	
111	1L-B5-3361-B	LINK Assembly, Depth Control	1	320001-		
111	1L-S-3361-C	LINK Assembly, Depth Control	1	320001-	269001-	
112	1L-S-3363-C	SHAFT Assembly, Depth Control	1	320001-	269001-	
113		908534 Cap Screw, 5/8" - 18 x 1-3/4 Hex Hd	1			
114		920087 Lock Washer, 5/8"	1			
115		915006 Nut, 5/8" - 18 Hex	1			
116		937027 Key, 5/16 x 1-1/8 Woodruff	1			
117	1L-3365-A	STOP, Depth Control	1			
118	1L-S-3366	LEVER Assembly, Depth Control Shaft	1	320001-		
119		932061 Cotter Pin, 5/16 x 3	1			
118	1L-S-3366-A	LEVER Assembly, Depth Control Shaft	1		269001-	
119		932061 Cotter Pin, 5/16 x 3	1			
120	1L-3371	PIN, Depth Control Link	1	320001-	269001-	
121		932017 Cotter Pin, 1/8 x 1	1			
122	1L-3372	PIN, Depth Control Shaft Lever	1	320001-	269001-	
123		920089 Lock Washer, 3/4"	1			
124		915007 Nut, 3/4" - 16 Hex	1			
125	1L-3373	BAR, Hitch Support	1	320001-	269001-	
126	1L-3374	SLEEVE, Hitch Support Bar	2	320001-	269001-	
127		908537 Cap Screw, 5/8" - 18 x 2-1/2 Hex Hd	2			
128		920013 Washer, 5/8 Plain	2			
129		920087 Lock Washer, 5/8"	2			
130		915006 Nut, 5/8" - 18 Hex	2			
131	1L-A-3375	STABILIZER BAR, Hitch	1	320001-	269001-	
132		908534 Cap Screw, 5/8" - 18 x 1-3/4 Hex Hd	1			
133		920087 Lock Washer, 5/8"	1			
134		915006 Nut, 5/8" - 18 Hex	1			
135	1L-S-5035	BEARING, Leveling Gear Thrust (Tilt en T-88)	1	14129-	14129-	

REAR WHEELS



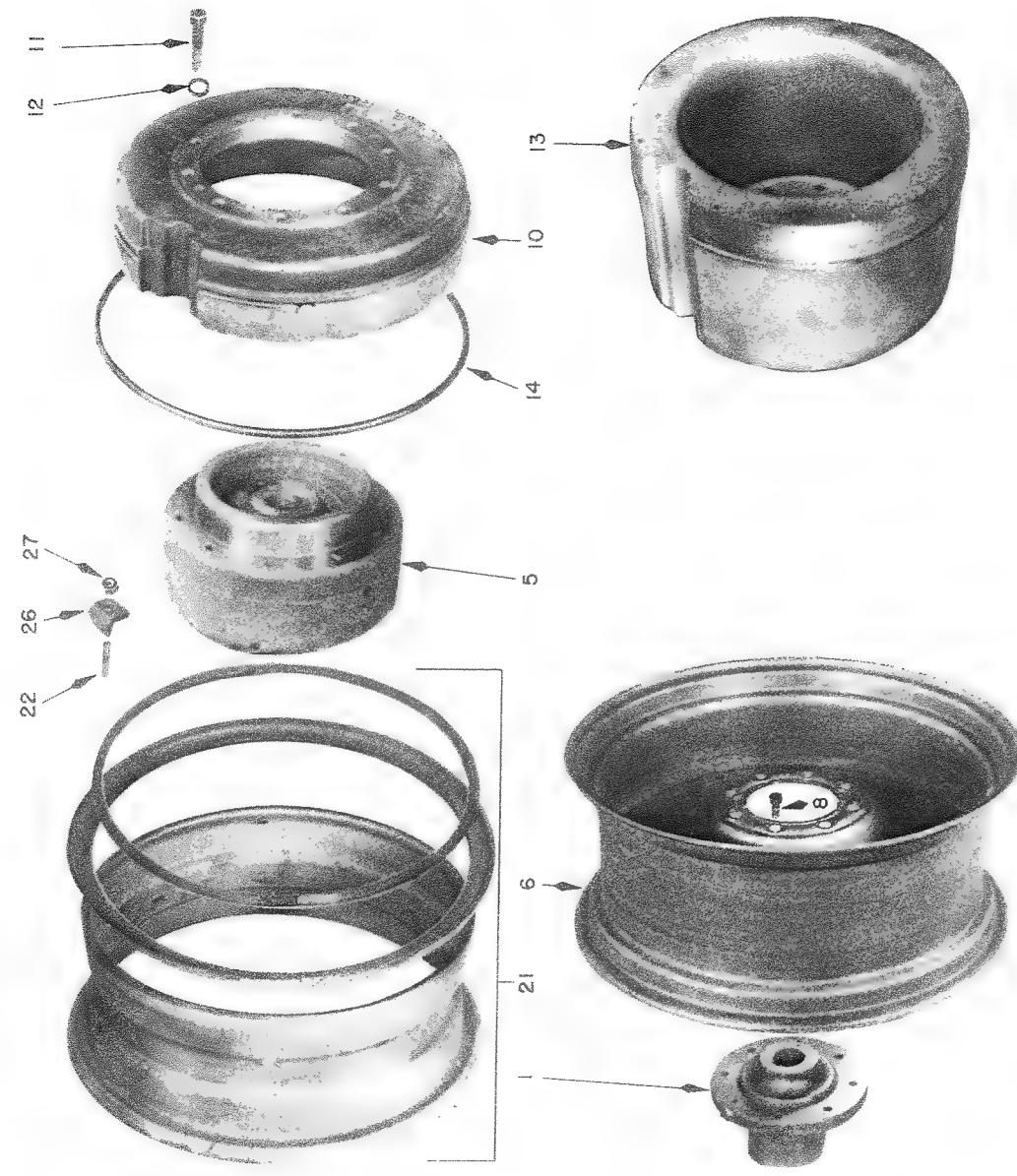
Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1F-704-F	HUB, Rear Wheel	2		269001-	
2	IM-704-B	HUB, Rear Wheel (4 used with Duals)	2	320001-6502		
2	1M-704-C	HUB, Rear Wheel (4 used with Duals)	2	6503-		
3	1KA-705	WHEEL, Rear (Heavy cast iron wheel)	2	320001-		
3	1L-705-B	WHEEL, Rear (Light cast iron wheel)	2	320001-		
4	IMS-705	DISC And Rim Assembly, Rear Wheel (10-38 TIres) (4 used with Duals)	2	320001-		

REAR WHEELS



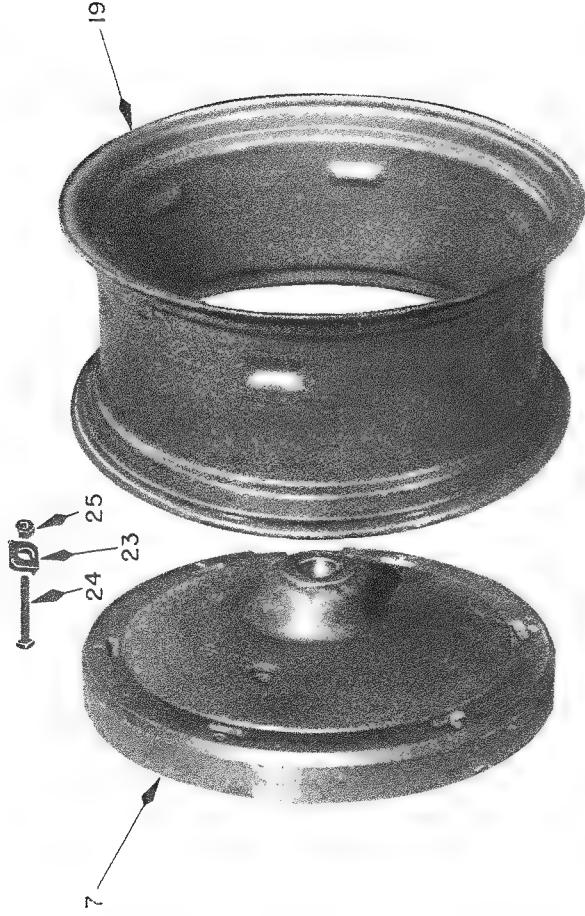
Ref. No.	Part Number	Description	No. Req	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
4	1MS-705-B	DISC And Rim Assembly, Rear Wheel (11-38 and 12-38 Tires)(4 used with Duals)	2	320001-		403001-
5	1M-705-C	WHEEL, Rear (12.00-24 Tires)	2		269001-	
6	1MS-705-D	DISC And Rim Assembly, Rear Wheel (11-26 Tires)	2		269001-	
6	1MS-705-F	DISC And Rim Assembly, Rear Wheel (11-26 and 13-26 Tires)	2			
6	1MS-705-H	DISC And Rim Assembly, Rear Wheel - Orchard (12-26, 13-26 and 14-26 Tires)	2			
7	1M-705-J	WHEEL, Rear - Orchard (13-26 and 14-26 Tires)	2			
8	1H-706-A	BOLT, Rear Wheel Hub (With Pressed Steel Wheel) (9/16 ~ 18 x 1-19/32) (16 used with Standard) (36 used with Row Crop Duals)	18	320001-	269001-	
9	1K-706	BOLT, Rear Wheel Hub (With cast iron wheel) (9/16 ~ 18 x 2-1/16)	18	320001-		
10	1K-1225	RING, Rear Wheel Rim Support	2			403001-
11		S-3118 Cap Screw, 3/4 ~ 10 x 3-1/2 Hex Hd	20			
12		S-20089 Lock Washer, 3/4	20			
		S-3119 Cap Screw, 3/4 ~ 20 x 4-3/4 when used with Duals)	20			

REAR WHEELS



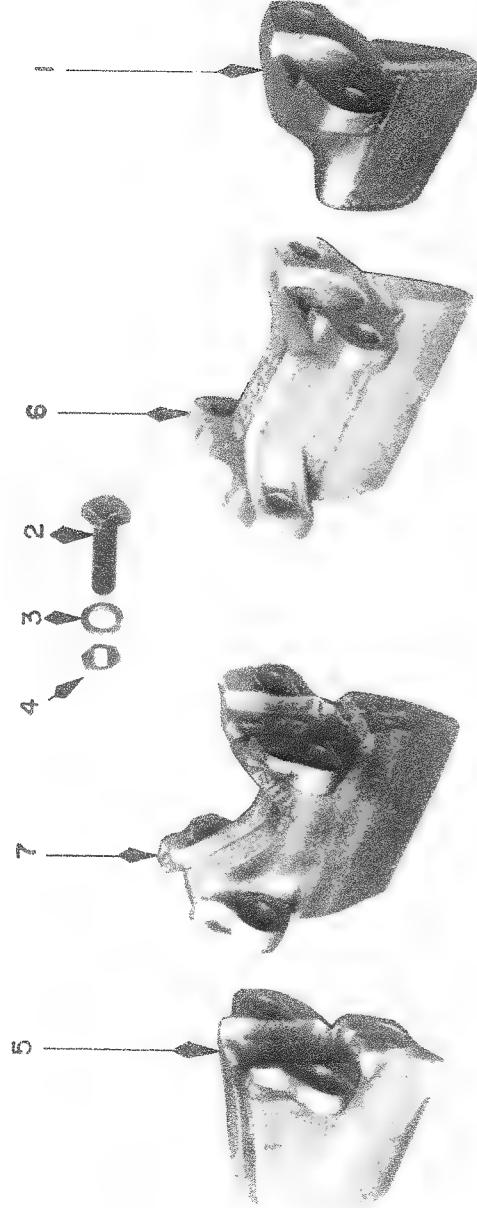
Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
13	1K-1225-A	SUPPORT, Rear Wheel Rim (Outer) (With Duals) S-3119 Cap Screw, 3/4 - 10 x 4-3/4 Hex Hd 920089 Lock Washer, 3/4	2 20 20			403001-
14	IK-1228	RING, Rear Wheel Rim Locating (4 used with Duals)	2			403001-
15	IM-1451	U-BOLT, Rear Wheel Hub (12 used with Duals) 920089 Lock Washer, 3/4	6 12			320001-6502
15	IM-1451-B	U-BOLT, Rear Wheel Hub (12 used with Duals) 920089 Lock Washer, 3/4	6			6503-
17	IK-1452	NUT, Rear Wheel U-Bolt (24 used with Duals)	12			
18	IKS-7002-A	RIM, Rear Wheel (11-38 and 12-38 Tires) (With 1KA-705 and 1L-705-B)	2			320001-
18	IMS-7002	RIM, Rear Wheel (10-38 Tires) (With 1KA-705 and 1L-705-B)	2			320001-
19	IKS-7002-E	RIM Assembly, Rear Wheel - Orchard (13-26 Tires) (With 1M-705-I)	2			

REAR WHEELS



Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
19	IKS-7002-K	RIM Assembly, Rear Wheel - Orchard (14-26 Tires) (With 1M-705-J)	2			
20	IK-7002-F	RIM, Tiptoe Rear Wheel (With 1KA-705 & 1L-705-B) (55" outside Diameter) (With 1BA-1225 Extension Rims)	2	320001-		
20	IK-7002-L	RIM, Tiptoe Rear Wheel (With 1KA-705 & 1L-705-B) (53" outside Diameter) (With 1K-1225-B Extension Rims)	2	320001-		
21	IDS-7002-C	RIM Assembly, Rear Wheel (12-00-24 Tires) (4 used with Duals)	2			403001-
21	IKS-7002-J	RIM Assembly, Rear Wheel (14-26 Tires)	2			403001-
22	ID-7006-A	STUD, Rim Clamp - Rear (32 used with Duals)	16			403001-
23	1B-7011-B	CLAMP, Rear Rim (With 1KA-705, 1L-705-B and 1M-705-J) (12 used with Orchard Wheel 1M-705-J)	16	320001-344664		
24		900887 Bolt, 1/2 - 13 x 3-1/4 Mach (With 1KA-705)	16			
24		900886 Bolt, 1/2 - 13 x 3 Mach (With 1L-705-B)	16			
24		900888 Bolt, 1/2 - 13 x 3-1/2 Mach (With 1M-705-J)	12			
25		915437 Nut, 1/2 - 13 Hex	16			
23	IK-7011-B	CLAMP, Rear Rim	16			344665-
24		S-1547 Bolt, 1/2 - 13 x 3-1/4 Mach	16			
25		915115 Nut, 1/2 - 13 Hex	16			
26	ID-7011-B	CLAMP, Rim - Rear (32 used with Duals)	16			403001-
27		915115 Nut, 1/2 - 13 Hex	16			

LUGS

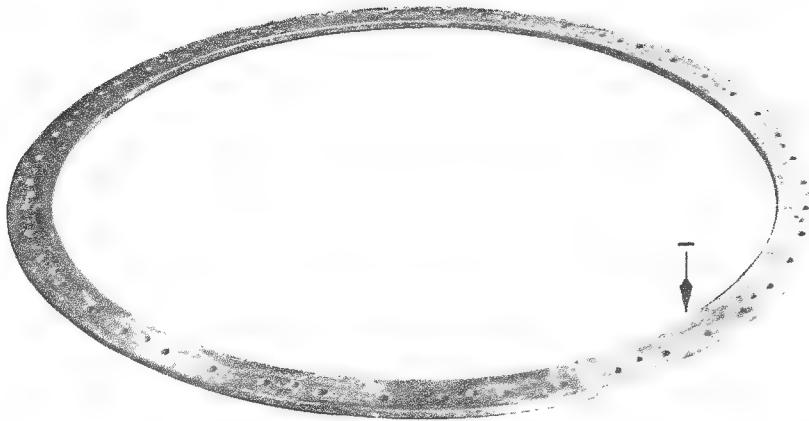


Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Indus trial Serial Number
1	1B-A-956-B	LUG, Cast Offset (With 1K-7002-F) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	48	320001-		
2	1K-956-A	LUG, Cast Offset (With 1K-7002-L) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	48	320001-		
3	1CA-956-E	LUG, Forged Offset (With 1K-7002-F or 1K-7002-L) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	48	320001-		
4	1B-1227-A	LUG, Cast Extension (With 1BA-1225) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	24	320001-		
5	1K-1227-A	LUG, Cast Extension (With 1K-1225-B) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	24	320001-		
6	1C-1227-A	LUG, Forged Extension (With 1BA-1225 or 1K-1225-B) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	24	320001-		
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SECTION X
OPTIONAL EQUIPMENT

77 PARTS BOOK

EXTENSION RIMS



Ref No.	Part Number	Description	No. Req.	Flow Crop Serial Number	Standard Serial Number	Individual Serial Number
1	1BA-1225	RIM, Extension - Tip toe (With 1K-7002-F) (55" outside Diameter)	2	320001-		
1	1K-1225-B	RIM, Extension - Tip toe (With 1K-7002-L) (53" outside Diameter)	2	320001-		

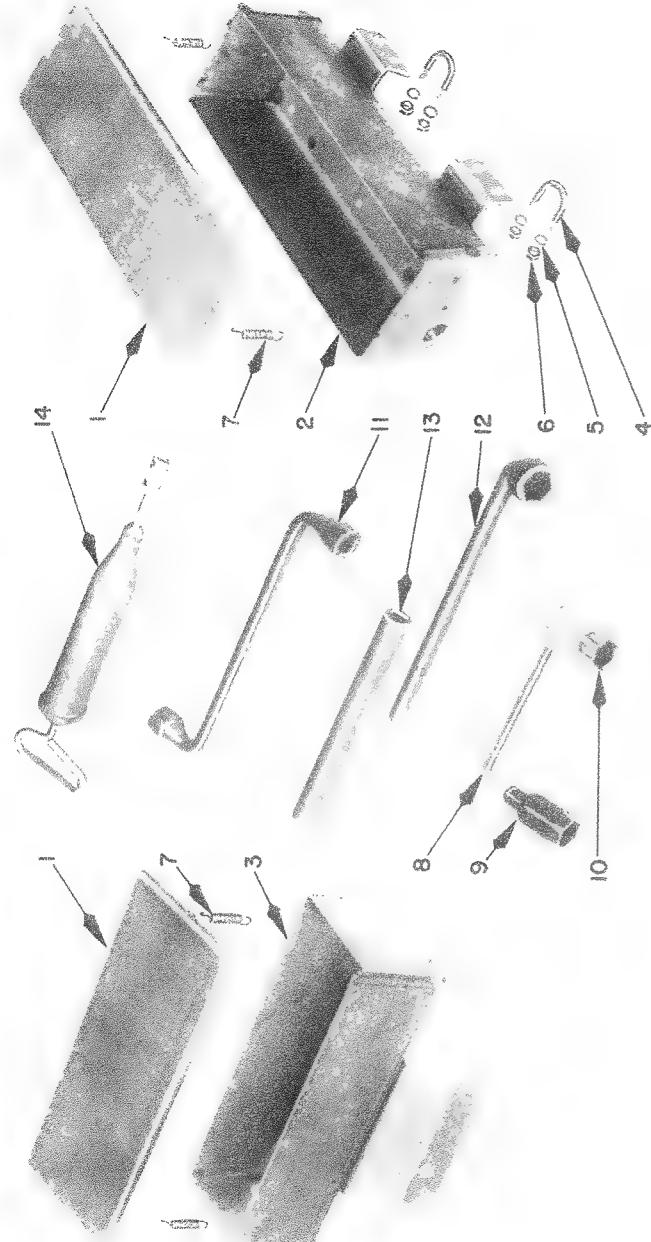
REAR WHEEL WEIGHTS

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1K-790		WASHER, Rear Wheel Weight Steel.	4			403001-
1K-1225		RING, Rear Wheel Rim Support (271 lb. per wheel) (Used as wheel weight for single rear wheels)	2			403001-
IHA-1235-B		WEIGHT, Rear Wheel (One weight per wheel) For pressed steel wheel use the following hardware material.	2	320001-		
		908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd 920013 Washer, 5/8 Plain 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex For cast iron wheel use the following hardware material.	4			
		900925 Bolt, 5/8 - 11 x 2-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	4			
IHA-1235-B		WEIGHT, Rear Wheel (Two weights per wheel) For pressed steel wheel use the following hardware material.	4	320001-		
		908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd 920013 Washer, 5/8 Plain 900929 Bolt, 5/8 - 11 x 3-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex For cast iron wheel use the following hardware material.	4			
		900925 Bolt, 5/8 - 11 x 2-1/2 Mach 900932 Bolt, 5/8 - 11 x 4-1/4 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	4			
IHA-1235-B		WEIGHT, Rear Wheel (Three weights per wheel) For pressed steel wheel use the following hardware material.	6	320001		
		908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd 920013 Washer, 5/8 Plain 900935 Bolt, 5/8 - 11 x 5 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex For cast iron wheel use the following hardware material.	4			
		900925 Bolt, 5/8 - 11 x 2-1/2 Mach 900938 Bolt, 5/8 - 11 x 6-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	4			
IJA-1235		WEIGHT, Rear Wheel (One weight per wheel) For pressed steel wheel on Standard and Orchard.	2	269001-		
		908390 Cap Screw, 5/8 - 11 x 3 Hex Hd 900935 Bolt, 5/8 - 11 x 5 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	4			
IJA-1235		WEIGHT, Rear Wheel (Three weights per wheel) For pressed steel wheel on Standard and Orchard.	4	269001-		
		908390 Cap Screw, 5/8 - 11 x 3 Hex Hd 900940 Bolt, 5/8 - 11 x 7-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	4			

REAR WHEEL WEIGHTS

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1K-1235-B	WEIGHT, Rear Wheel (One weight per wheel) S-3120 Cap Screw, 3/4 - 10 x 8-3/4 Hex Hd 920089 Lock Washer, 2/4		2 4 4			403001-
1K-1235-C	WEIGHT, Rear Wheel (One weight per wheel) For cast iron wheel on Orchard. 900938 Bolt, 6/8 - 11 x 6-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex		2 4 4 4			
1K-1235-C	WEIGHT, Rear Wheel (Two weights per wheel) For cast iron wheel on Orchard. 900942 Bolt, 5/8 - 11 x 8-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 6/8 - 11 Hex		4 4 4			
1K-1235-C	WEIGHT, Rear Wheel (Three weights per wheel) For cast iron wheel on Orchard. 900947 Bolt, 5/8 - 11 x 11 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex		6 4 4			

TOOLS AND TOOL BOX



Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industri al Serial Number
1	1K-805	COVER, Tool Box	1	320001-	269001-	403001-
2	1KS-876	BOX Assembly, Tool (Less Cover)	1	320001-325600	269001-270565	403001-403185
2	1KS-876-A	BOX Assembly, Tool (Less Cover)	1	325601-	270566-	403186-
2	1LS-876-B	BOX Assembly, Tool (Less Cover) (When Three Point Hitch is used)	1			
3	1MS-876-B	BOX Assembly, Tool (Less Cover)- Orchard	1			
4	1K-877	U-BOLT, Tool Box Support 920082 Lock Washer, 5/16 915112 Nut, 5/16 - 18 Hex	2	320001-	269001-	403001-
5		SPRING, Tool Box Cover	4	4		
6		HANDLE, Spark Plug Wrench	4			
7	1K-989-A	SPRING, Tool Box Cover	2	320001-	269001-	403001-
8	1C-989-A	HANDLE, Spark Plug Wrench	1	320001-	269001-	403001-
9	1B-989-A	WRENCH, Spark Plug ~ 1-1/32" Opening	1	320001-327900	269001-270565	403001-403185
10	1K-989	WRENCH, Spark plug ~ 29/32" Opening	1	327901-	270566-	403186-
11	1H-995	WRENCH, Wheel and Rim (49/64" and 29/32" Opening)	1	320001-	269001-	403001-
12		WRENCH, Rear Wheel	1			
13	1K-996	EXTENSION, Rear Wheel Wrench Handle	1	320001-		
14	S-1661	GUN, Almond Hydr Hand No. 6556	1	320001-	269001-	403001-

DETAILS OF ASSEMBLY

GENERAL INFORMATION

**SECTION XII
GENERAL INFORMATION**

77 PARTS BOOK

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
IMSA-180-H	HEAD With Valves Assembly	1	1MSB-204-A	SHAFT With Rocker Arms Support	6
IM-180-H	Head	6	IM-203	Shaft	1
1H-188	Guard	6	IMS-204-A	Arm	6
1M-196-B	Gasket	6	IKS-206-B	Arm	6
IM-197-C	Valve	6	IKS-206-C	Spring	4
1M-198	Valve	6	IK-210	Washer	12
1H-199	Spring	12	1H-211	Cotter Pin	4
1B-200-A	Retainer	12	1H-213		
IM-1731	Lock	24			
1MSB-181	Spacer	6	1MSC-204-A	SHAFT With Rocker Arms Support	6
IM-1732	Cell Body	6	IM-203	Shaft	1
1M-1734	Plug	6	IMS-204-A	Arm	6
1M-1735	Cap	6	IKS-206-D	Arm	6
	GASKET SET	1	IKS-206-E	Spring	4
1H-139	Gasket	1	IK-210	Washer	4
1M-166	Gasket	1	1H-211	Cotter Pin	4
1M-181-C	Gasket	1	1H-213		
1M-192	Gasket	1			
1M-181-A	Gasket	1	1MSA-204-A	SHAFT With Rocker Arms Support	6
1K-387	Gasket	1	IM-203	Shaft	1
IMA-422	Gasket	1	1MS-204-A	Arm	6
1M-426-A	Gasket	1	IKS-206-D	Spring	4
	GASKET SET	1	IKS-206-E	Washer	4
1H-139	Gasket	1	IK-210	Cotter Pin	4
1M-166	Gasket	1	1H-211		
1M-181-C	Gasket	1	1H-213		
1M-192	Gasket	1			
1K-387	Gasket	1	1MSB-204-B	SHAFT With Rocker Arms Support	6
1M-422-A	Gasket	2	IM-203-B	Shaft	1
1M-422-B	Gasket	1	1MS-204-A	Arm	6
	GASKET SET	1	IKS-206-D	Spring	4
1H-139	Gasket	1	IK-210	Washer	4
1M-166	Gasket	1	1H-211	Cotter Pin	4
1M-181-B	Gasket	1	1H-213		
1M-192	Gasket	1			
1K-387	Gasket	1	1MSA-204-B	ROCKER ARM Assembly	1
1K-422	Gasket	1	IKS-206	Screw	1
IM-422-A	Gasket	6	1B-205-A	Nut	1
1M-422-B	Gasket	3	1B-208-A	Wick	1
	GASKET SET	1	1B-213-A	Bushing	1
1H-139	Gasket	1	1H-214		
1M-166	Gasket	1			
1M-181-B	Gasket	1			
1M-192	Gasket	1			
1K-387	Gasket	1			
1K-422	Gasket	6			
IM-422-A	Gasket	3			
	SHAFT With Rocker Arms	1			
1MSA-204	Shaft	1			
IM-204	Arm	6			
IKS-206	Spring	4			
IK-210	Washer	4			
1H-211	Cotter Pin	4			
1H-213	Support	6			
IM-203					
	SHAFT With Rocker Arms	1			
1MSB-204	Shaft	1			
IM-204	Arm	6			
IKS-206	Spring	4			
IK-206-A	Washer	4			
1K-210	Cotter Pin	4			
1H-211	Support	12			
1H-213					
IM-203					
	SHAFT With Rocker Arms	1			
1MSA-204-A	Shaft	1			
IM-203	Arm	6			
IKS-204-A	Spring	4			
IKS-206-B	Washer	4			
IK-210	Cotter Pin	4			
1H-211	Support	6			
1H-213					
IM-203					
	ROCKER ARM Assembly	1			
ROCKER ARM Assembly	Screw	1			
1K-205	Nut	1			
915085	Arm	1			
	ROCKER ARM Assembly	1			
ROCKER ARM Assembly	Screw	1			
1K-205	Nut	1			
915085	Arm	1			
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ROCKER ARM Assembly	Screw	1			
1K-205	Nut	1			
915085	Arm	1			
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ROCKER ARM Assembly	Screw	1			
1K-205	Nut	1			
915085	Arm	1			
	ROCKER ARM Assembly	1			
ROCKER ARM Assembly	Screw	1			
1K-205	Nut	1			
915085	Arm	1			
	ROCKER ARM Assembly	1			
ROCKER ARM Assembly	Screw	1			
1K-205	Nut	1			
915085	Arm	1			
	ROCKER ARM Assembly	1			

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DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
IKS-206-E 1K-205 915085 1K-206-E	ROCKER ARM Assembly Screw Nut Arm	1 1 1	IKS-292 IK-292 IH-294 IH-295 IH-297 IH-298	GAUGE, Oil Level Gauge Washer Nut Cap Gasket	1 1 1 1 1
IMS-216 1M-216 IH-219-A IH-220 1H-221 1K-230	CONNECTING ROD Assembly Rod Bolt Nut Shim Bushing	1 2 2 2 2	IMS-327 1K-328 1K-328 1K-331 1K-332 1M-333 1H-335 1H-336 908315 920082	PUMP, Oil - Less Screen Body Shaft Gear Vane Cover Pin Spring Cap Screw Lock Washer	1 1 1 1 1 1 1 1
IMSA-216 1M-216 IH-219-A IH-220 1K-230	CONNECTING ROD Assembly Rod Bolt Nut Bushing	1 2 2 2	IMSA-327 1M-327 IKS-338 932017	PUMP, Oil - With Screen Pump Screen Cotter Pin	1 1 1
IMS-216-A IM-216-A 1K-219 IH-220 1K-230	CONNECTING ROD Assembly Rod Bolt Nut Bushing	1 2 2 2	IMSA-370-A 1C-346 1K-370-A 1K-371 IB-597 920081 908299	PULLEY Assembly Washer Pulley Pulley Pin Lock Washer Cap Screw	3 1 1 1 2 3
IKS-245 1K-245 IH-245-A IH-246	CABLE SET, Ignition Cable Cable Cable	2 2 2	IMSA-370-A 1C-346 1K-370-A 1K-371 IB-597 920081 908299	PULLEY Assembly Washer Pulley Pulley Pin Lock Washer Cap Screw	3 1 1 1 2 3
IKS-250	HOUSING And Bushing Assembly, Governor	1	IMS-399-A 1K-5500-A IB-5505-B IM-5507 1K-5520 1K-5521 IB-5519-B 1K-5500-C IB-5505-B IM-5507 1K-5519	FILTER, Oil Base and Tubes Gasket Element Bar Rod and Nut Transfer FILTER, Oil Base and Tube Gasket Element Transfer	1 1 1 1 1 1 1 1 1 1 1 1
IKS-250	HOUSING And Operating Lever, Governor	1	IMS-399-C 1K-5500-C IB-5505-B IM-5507 1K-5519	AIR CLEANER Package Cleener Cap Screw Spacer Lock Washer Nut	1 1 1 1 1 1
IKS-250 IKS-266 IH-275	HOUSING Lever Seal	1 1 1	IMSR-406-C IMS-406-C 1K-183 IM-397 920085 915115	AIR CLEANER Package Cleener Cap Screw Spacer Lock Washer Nut	1 1 1 1 1 1
IKS-250 1K-251 S-2983 IKS-260 1K-270	SHAFT Complete, Governor Gear Shaft Key Carrier Spool Assembly Snap Ring	1 1 1 1 1 1	IMSA-415 1M-415 1M-425 1K-426 908332 920083 S-1921	MANIFOLD - Complete Manifold Manifold Gasket Cap Screw Cap Screw Lock Washer Plug	1 1 1 1 1 1 1 1
IKS-260 1K-260 1K-262 1B-263-B 1K-270	WEIGHTS And Carrier, Governor Carrier Weight Pin	1 2 2 2	IMSA-415-A 1M-415 1M-425-E 908332 920083 S-1921 1K-426	MANIFOLD - Complete Manifold Manifold Gasket Cap Screw Lock Washer Plug Gasket	1 1 1 1 1 1 1 1
IKS-261-B 1K-261-B 1K-276-B 1KS-5001-B	SPOOL, Bearing And Washer, Governor Spool Washer Bearing	1 1 1			

SECTION XII
GENERAL INFORMATION

77 PARTS BOOK

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1MSA-415-B	MANIFOLD - Complete		1MS-499	Continued	
IM-415-B	Manifold	1	IH-305-A	Gasket	2
IK-416-D	Washer	6	IH-354	Gasket	1
IK-417	Valve	1	IH-384	Gasket	1
IH-418	Bushing	1	IK-387	Gasket	1
IK-419	Shaft	1	IB-396	Gasket	1
IMS-425-B	Manifold	1	IK-400	Gasket	1
IM-426-B	Gasket	1	IM-422	Gasket	1
IK-428-B	Stud	5	IK-426	Gasket	9
IK-428-C	Stud	1	IK-477	Gasket	1
IK-430	Stud	8	IA-526	Gasket	1
IH-432	Nut	6	IC-5304	Gasket	1
932284	Groove-Pin	1	IB-550-S-B	Gasket	1
S-1172	Set Screw	1	IK-7329	Gasket	1
S-825	Nut	1	IH-7655	Gasket	1
S-890	Nut	10	1MS-499-A	GASKET And Oil Seal Set	
1MSA-415-C	MANIFOLD - Complete		1K-113	Gasket	1
IM-415-C	Manifold	1	7K-123	Felt	1
IK-416-E	Washer	6	1K-126	Seal	1
IK-417	Valve	1	IKS-129	Gasket	1
IH-418	Bushing	1	IK-130	Gasket	1
932284	Pin	1	IH-139	Gasket	1
IK-419	Shaft	1	IM-166	Gasket	1
S-1172	Set Screw	1	IM-168	Gasket	1
S-825	Nut	1	IMA-181	Gasket	1
1MS-425-D	Manifold	1	IM-192	Gasket	1
IM-426-C	Gasket	1	IH-194	Gasket	6
IK-428-D	Stud	5	IK-213-A	Wick	12
IK-428-E	Stud	1	IK-254	Gasket	1
S-893	Nut	6	IK-275	Seal	1
IK-430	Stud	8	IH-288	Gasket	1
S-890	Nut	4	1H-305-A	Gasket	1
1MS-422	GASKET SET, Manifold		1K-387	Gasket	1
IM-422	Gasket	1	IB-396	Gasket	1
IMA-422	Gasket	1	IK-400	Gasket	1
IK-426	Gasket	1	IM-422-A	Gasket	2
1MS-422-A	GASKET SET, Manifold		1M-422-B	Gasket	1
IB-396	Gasket	1	IM-426-B	Gasket	1
IM-422-D	Gasket	2	IK-477	Gasket	1
IK-426	Gasket	1	IA-526	Gasket	1
1MS-422-B	GASKET SET, Manifold		IJ-5304	Gasket	1
IM-422-A	Gasket	1	IB-550-S-B	Gasket	1
IM-422-B	Gasket	1	IK-7329	Gasket	1
IM-426-C	Gasket	1	IH-7655	Gasket	1
1KA-422	Gasket	6			
IM-426-A	Gasket	3			
IK-1757	Gasket	1	1MS-499-B	GASKET And Oil Seal Set	
1MS-425-B	MANIFOLD, Assembly, Intake		1K-113-A	Gasket	1
IM-425-B	Manifold	1	1K-114	Gasket	1
S-2529	Plug	2	7K-123	Felt	1
1MS-425-D	MANIFOLD Assembly, Intake		1K-126	Seal	1
IM-425-D	Manifold	1	IKS-129	Seal	1
S-2529	Plug	2	IK-130	Gasket	1
1MS-499	GASKET And Oil Seal Set		IH-139	Gasket	1
IK-129	Gasket	1	IM-166	Gasket	1
7K-123	Felt	1	IMA-181-A	Gasket	1
IK-126	Seal	1	IM-192	Gasket	1
IKS-129	Seal	1	IH-194	Wick	6
IK-130	Gasket	1	IK-213-A	Gasket	12
IH-139	Gasket	1	IK-298	Gasket	1
IM-166	Gasket	1	IH-305-A	Gasket	1
IH-168	Gasket	1	IK-354	Gasket	1
IMA-181	Gasket	1	IH-384	Gasket	1
IM-192	Gasket	1	IK-387	Gasket	1
IH-194	Gasket	1	IK-400-A	Gasket	1
IK-213-A	Wick	6	IK-422	Gasket	6
IK-254	Gasket	12	IM-426-A	Gasket	3
IH-275	Seal	1	IK-471	Gasket	1
IH-298	Gasket	1	IK-477	Gasket	1
		1	IK-479	Gasket	1
		1	IA-526	Gasket	1

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
IMS-499-B	Continued		IMSR-513-G	RADIATOR Package	1
IK-1742	Gasket	1	IMS-13-G	Radiator	1
IK-1757	Gasket	1	IK-528-E	Gauge	1
IK-1758	Gasket	1	119124	Cap	1
IK-5304	Gasket	1	IKS-569	COVER - Complete, Clutch	3
IK-5304-A	Gasket	1	IBS-553-B	Eyebolt and Nut	1
IK-5356-A	Gasket	1	IK-555	Plate	1
1B-5505-B	Gasket	2	IB-559-A	Spring	9
1H-130	Gasket	1	IB-560	Spring	9
1H-139	Gasket	1	IK-565	Pin	3
1M-466	Gasket	1	IK-568	Lever	3
1H-68	Gasket	1	IK-569	Cover	3
IM-1B1-C	Gasket	1	IB-570	Strut	3
IM-192	Gasket	1	IKAS-569	COVER - Complete, Clutch	3
1H-194	Gasket	1	IBS-553-B	Eyebolt and Nut	3
IK-254	Gasket	6	IKR-555	Plate	1
1H-275	Seal	1	IB-559-A	Spring	6
1H-298	Gasket	1	IM-559-A	Spring	3
1H-305-A	Gasket	1	IB-560	Spring	3
IM-354	Gasket	1	IB-565	Pin	3
IM-422	Gasket	1	IK-568	Lever	3
IM-384	Gasket	1	IK-569	Cover	3
IK-387	Gasket	1	IB-570	Strut	3
1B-396	Gasket	1	IMAS-569	COVER " Complete, Clutch	3
1C-5304	Gasket	1	IBS-553-A	Eyebolt and Nut	1
1B-5505-B	Gasket	1	IM-555-A	Plate	1
1K-7329	Gasket	1	IB-559	Spring	9
1K-7655	Gasket	1	IB-560	Clip	3
IMS-499-D	GASKET And Oil Seal Set	1	IM-565	Pin	3
IK-113-A	Gasket	1	IM-568	Lever	3
IK-114	Gasket	1	IB-569	Cover	3
7K-123	Felt	1	IM-570	Washer	3
IK-126	Seal	1	IM-571	Screw	3
IKS-129	Seal	1	915084	Nut	3
IK-130	Gasket	1	IMAS-569	COVER Assembly, Clutch	3
IK-139	Gasket	1	IM-555-A	Plate	1
IM-166	Gasket	1	IM-559-C	Spring	3
IK-168	Gasket	1	IK-560-A	Clip	3
IM-181-B	Gasket	1	IM-565	Pin	3
IM-192	Gasket	1	IM-568-A	Lever	3
1H-194	Gasket	6	IM-569	Cover	3
1H-298	Gasket	1	IM-570	Washer	3
IK-305-A	Gasket	1	IM-571	Screw	3
IK-354	Gasket	1	915084	Nut	3
IM-384	Gasket	1	IMBS-569	COVER Assembly, Clutch	3
IK-387	Gasket	1	IBS-553-A	Eyebolt and Nut	1
IK-400-A	Gasket	1	IB-555-A	Plate	1
IK-422	Gasket	6	IM-559	Spring	3
IM-428-A	Gasket	3	IL-559-A	Spring	3
IK-471	Gasket	1	IB-560	Spring	6
IK-477	Gasket	1	IB-565	Pin	3
IA-528	Gasket	2	IM-568	Lever	3
IK-1742	Gasket	1	IB-569	Cover	3
IK-1757	Gasket	1	IB-570	Strut	3
IK-1758	Gasket	2	IKS-579-A	SHAFT And Ball Bearing Pilot	6
IK-5304	Gasket	1	IK-136-A	Pocket, Clutch	1
IK-5304-A	Gasket	1	IK-579-A	Bolt	1
IL-5386	Gasket	1	1KS-633-A	Shaft	1
IL-5384	Gasket	2	Hub	1	
1B-5505-B	Gasket	1			

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1MS-596	FRAME With Pivot Pins, Rear Main Frame Pin	1	IMSR-596-H	Continued	1
IM-596	Pin	1	IM-1119-A	Pedal	1
IH-902	Pin	2	IM-1120-A	Cotter Pin	2
IH-1122	Pin	2	IKS-1121-C	Latch	2
IK-1124	Pin	2	908321	Cap Screw	2
IK-1124-A	Pin	2	1K-1124-B	Pin	1
1MS-596-A	FRAME With Pivot Pins, Rear Main Frame Pin	1	1K-1124-C	Pin	1
IM-596-A	Pin	3	IMS-1125-C	Rod	2
IH-902	Pin	2	S-1365	Pin	1
IH-1122	Pin	2	932008	Cotter Pin	3
1MS-596-B	FRAME With Pivot Pins, Rear Main Frame Pin	1	932122	Pin	3
IM-596-A	Pin	1	IM-1413-A	Lever	1
IH-902	Pin	1	IM-1413-B	Lever	1
IM-902-A	Pin	1	IM-1430-B	Bar	1
IH-902	Pin	1	IK-1431	Pin	1
1MS-596-C	FRAME With Pivot Pins, Rear Main Frame Pin	1	932008	Cotter Pin	2
IM-596-B	Pin	1	1K-2615	Broke	2
IH-902	Pin	1	IMR-645	Rod	2
IM-902-A	Pin	1	932124	Pin	2
IH-902	Pin	3	932016	Cotter Pin	2
1K-918	Pin	2	1K-2617	Nut	2
IH-1122	Pin	2	915087	Nut	2
1MSR-596-C	FRAME Replacement Package, Rear Main Frame Brake Package	1	1MS-596-J	FRAME With Pivot Pins, Rear Main Frame Pin	1
IMSA-774-D		1	IM-596-D	Frame	1
1MS-596-D	FRAME With Pivot Pins, Rear Main Frame Pin	1	1MAS-596-I	FRAME With Pivot Pins, Rear Main Frame Pin	1
IM-596-B	Pin	1	IMA-596-D	Frame	1
IH-902	Pin	1	1M-902	Pin	1
IM-902	Pin	1	1MSR-596-J	FRAME Repair Package	1
IM-902-A	Pin	1	IMFR-645	Frame	2
IH-918	Pin	1	S-1185	Extension	4
1MSR-774-D	FRAME Replacement Package, Rear Main Frame Brake Package	1	IMR-646	Set Screw	2
IM-596-D		1	1K-647	Spindle	2
IM-596-C		1	S-2051	Washer	2
IMSA-774-D		1	1K-899-A	Nut	2
1MS-596-E	FRAME With Pivot Pins, Rear Main Frame Pin	1	932017	Rod	1
IM-596-C	Pin	1	1K-901	Cotter Pin	1
IH-902	Pin	2	IMR-902-C	Pin	1
IH-1122	Pin	1	IM-904-B	Clip	2
1MS-596-F	FRAME With Pivot Pins, Rear Main Frame Pin	1	IM-906-A	Link	2
IM-596-C	Pin	1	932016	Cotter Pin	2
IM-902	Pin	1	IMR-939-A	Spacer	1
IH-1122	Pin	1	1K-1104	Housing	2
1MS-596-G	FRAME With Pivot Pins, Rear Main Frame Pin	1	1K-1110	Seal	2
IM-596-D	Pin	1	1K-1112-A	Cover	2
IH-902	Pin	1	908358	Cap Screw	5
IH-1122	Pin	2	920085	Lock Washer	4
1MS-596-H	FRAME With Pivot Pins, Rear Main Frame Pin	1	1K-1115-B	Stud	10
IM-596-D	Pin	1	IM-1115-B	Pedal	1
IH-902	Pin	1	932037	Cotter Pin	2
IH-1122	Pin	2	IM-1120-B	Pedal	1
1MSR-596-H	FRAME Replacement Package	1	S-1371	Pin	1
IMAS-596-H	Frame	1	1MS-1121-A	Latch	2
IMR-645	Pin	1	920015	Washer	1
S-1185	Set Screw	2	932008	Cotter Pin	2
IMR-646	Spindle	4	IM-1122-A	Cap Screw	1
IKR-647	Washer	2	IM-1125-B	Link	2
S-2051	Nut	2	932016	Cotter Pin	4
IKS-899-A	Rod	1	932122	Lever	1
932017	Cotter Pin	1	IM-1413-C	Clip	1
IK-901	Pin	2	IM-1413-D	Shaft	1
IM-1104	Housing	2	IM-1417	Bracket	1
IH-1110	Seal	2	IM-1421-A	Cap Screw	1
IH-1112-A	Cover	2	908345	Lock Washer	2
908358	Cap Screw	6	920084	Spring	2
920085	Lock Washer	6	IH-1507	Brake	2
IK-1115-B	Stud	10	1KSR-2600-A	Rod	2

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Part Number	Description	No. Req.	Part Number	Description	No. Req.		
IKS-750-B IKS-6750-B S-1900	GEAR Assembly, Steering Housing Plug Cover Cap Screw Lock Washer	1 1 1 1 1	IKR-762-B IK-762-B IK-763 920083 4	BEARING Package, Self Aligning Support Bearing Lock Washer Plain Washer	2 1 2		
IA-6753-A S-1073	Cover Cap Screw	1 1	920009 915113 1	Nut Cap Screw	2 2		
IAS-6756-A 920084 S-1073	Cover Cap Screw Lock Washer	1 1 1	900333 900331 3	Cap Screw Cap Screw	1 1		
IA-6757-A 920083 I.A-6758-A 908330	Gasket Gear IA-6763-A 915086	1 1 1 1	IMSA-774-D IMS-774-E IK-776-E 1KS-1104-C 1KS-1105 IK-1108 1K1115	BRAKE Change-Over Package Band Eccentric Cover Plate Pivot Stud Lock Washer Nut Latch Cap Screw	2 2 2 4 8 8 2		
IKSA-6767-A IA-6769	Nut Shaft Bearing	1 1	920083 915002 1KS-1121-C S-3124 1	Lock Washer Nut Latch Cap Screw	8 8		
IA-6770 IA-6774-A IA-6775-A IK-6784	Cup Nut Lock Washer Packing	1 1 1 1	915266 1 1 1	Nut	2		
IA-6803-A IA-6817	Packing Seal Adjuster	1 1 1	1 1 1	Retainer Shim Shim	2 2 2		
IA-6818 IA-6822-A IA-6822-B IA-6822-C IA-6823	Retainer Shim Shim Shim Gasket	1 1 1 1 1	1 1 1 1 1	Req. Req. Req. Req. Req.	2 2 2 2 2		
IKSR-750-B IK-501-C IK-502-C IK-503	GEAR Conversion Package, Saginaw Bolster Pivot Pin	1 1 1	1 1 1	Screw Lock Washer Guide	4 4 4		
932008 1KS-712-F 923140	Colter Pin Axle Rivet	1 1 1	1 1 1	IK-9835 S-245 IK-986	4 4 4		
IKS-750-B S-3150	Gear Cap Screw	1 1	1 1	IK-1104-C IKS-1105 IK-1108 1K-1115 915002	Plugs Pivot Stud Lock Washer Nut	2 2 2 2 8	
908366 920085 IKS-741-D 920097 9.150.11	Cap Screw Lock Washer Stay Rod Lock Washer	1 1 1 1 2	1 1 1 1 2	IKS-1104-C IKS-1105 IK-1108 1K-1115 915002	Lock Washer Pivot Stud Lock Washer Nut	2 2 2 2 8	
IKAS-753-E IA-6758 908336 IK-6772	Nut Shaft Joint Cap Screw	1 1 1 1	1 1 1 1	908495 920084 IK-1108 1K-1115	Cap Screw Lock Washer Plate Stud	4 4 2 4	
IKS-750-C IKS-6750-B S-1900	GEAR Assembly, Steering Housing Plug Cover	1 1 1	1 1 1	1 1 1	920083 915002 1HS-841-A	4 4 4	
IA-6753-A S-1073	Cap Screw Lock Washer	1 1	1 1	1 1	1H-5300 1C-5301 1C-5302 1C-5304 1JS-5302 1JS-5304 1HS-5309	Body Bowl Bowl Cap and Nut Gasket Ball Screen Valve	1 1 1 1 1 1 1
IAS-6756-A 920084 908330	Cover Cap Screw Lock Washer	1 1 1	1 1 1	1 1 1	1H-5300-A 1J-5301 1JS-5302 1JS-5304 1JS-5305-A 1BS-5307-A 1HS-5309	Body Bowl Bowl Cap and Nut Gasket Ball Screen Valve	1 1 1 1 1 1 1
IA-6774-A IA-6775-A IA-6784	Bearing Cup Lock Washer	1 1 1	1 1 1	1 1 1	1J-5305 1J-5307 1JS-5309	Reg. Reg. Reg.	1 1 1
IA-6803-A IA-6817	Packing Seal Adjuster	1 1	1 1	1 1	1 1	Reg. Reg.	1 1
IA-6818 IA-6822 IA-6822-A IA-6822-B IA-6822-C	Retainer Shim Shim Shim Gasket	1 1 1 1 1					

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Part Number	Description	No. Req.	Part Number	Description	No. Req.
IMSA-1100-F 1M-644-C 1M-654	DIFFERENTIAL Assembly Gear Gear Differential Pin	1 2 1 1	IMSA-1556 915667 932119 IK-273 Spring Bar	Continued Nut Pin End Spring Bar	2 1 1 1
IM-1100-A 1M-1101 IM-1102 S-671	Ring Rivet Rivet	2 4 1	IK-291 IK-883-G IK-885 IK-1014-G	Guide Clamp Clamp Screw	1 1 1 2
IMSA-1100-G IM-644-D 1M-654	DIFFERENTIAL Assembly Gear Gear Differential Pin	1 2 1 1	IK-1014-J 909039 920080 915539 1B-1381-A	Screw Lock Washer Nut Spring Spring Pedal	1 1 1 1
IM-1100-A 1M-1101 IM-1102 S-669 S-689	Ring Rivet Rivet	2 2 1 1	IK-1552 IK-1553-A 908354 920085 908299 920081	Rest Cap Screw Lock Washer Nut	1 2 2 2
IKSA-1150-A 1K-502-D 1K-715-D 1K-717-D IKS-750-C S-3150	Pivot Arm Arm Gear Cap Screw Cap Screw Lock Washer Carrier Carrier Socket Socket Arm	1 1 1 1 1 1 1 1 1 1 1 1	IK-1547 IM-1556 920005 1K-1559 1K-1560 1K-1561 1K-1569-A 1K-1650 1K-1651 1KSA-1655	Control Washer Connector Pin Pin Latch CLUTCH Housing Plate and Lever	1 1 1 1 1 1 1 1 1 1 1 1
STEERING Conversion Package Pivot Arm Arm Gear Cap Screw Cap Screw Lock Washer Carrier Carrier Socket Socket Arm	STEERING Conversion Package Pivot Arm Arm Gear Cap Screw Cap Screw Lock Washer Carrier Carrier Socket Socket Arm	1 1 1 1 1 1 1 1 1 1 1 1	IK-1655 IK-1656 IK-1657 IK-1662 IK-1663 IK-1664 IK-1664-A IK-1665-A IK-1666 IK-1667 IK-1671 920082 908464	PLATE And Lever Assembly, Clutch Plate and Facings Plate Link Ring Pin Spring Shim Plate Sleeve Lock Washer Cap Screw	1 1 1 1 1 1 1 1 1 1 1 1
IKSR-1150-A 1K-502-D 1K-715-D 1K-717-D IKS-750-C S-3150	Pivot Arm Arm Gear Cap Screw Cap Screw Lock Washer Carrier Carrier Socket Socket Arm	1 1 1 1 1 1 1 1 1 1 1 1	IK-1655 IK-1656 IK-1657 IK-1662 IK-1663 IK-1664 IK-1664-A IK-1665-A IK-1666 IK-1667 IK-1671 920082 908464	PLATE And Lever Assembly, Clutch Plate and Facings Plate Link Ring Pin Spring Shim Plate Sleeve Lock Washer Cap Screw	1 1 1 1 1 1 1 1 1 1 1 1
IAS-1160-A 1CA-6952 1C-6953-A 1A-6954-A 1C-6956 1C-6951	TIE ROD END Spring Plug Socket Plug Seat	1 1 1 1 1 1	IK-1655 IK-1659 IK-1660 IK-1661 IK-1663	PLATE, Power Take-Off Clutch Back Plate Washer Plate Ring	1 1 1 1 1
IKS-1161-B 1C-6951 1C-6952 1C-6953-A 1C-6956	TIE ROD END Seat End Plug Socket Plug	1 1 1 1 1 1	IK-1667 IK-1667 IK-1668-B IK-1669 IK-1670	PLATE, Power Take-Off Clutch Back Plate Washer Plate Ring	1 1 1 1 1
IC-1510 1B-1510 1C-1511 1B-1512 1B-1525 1B-1526	ARM, Power Lift Trip - Front Arm Shaft Pin Roller Pin	1 1 1 1 1 1	IK-1667 IK-1667 IK-1668-B IK-1669 IK-1670 IK-1673 IK-1673 IK-1673 IK-1673 IK-1673 939017	BEARING, Power Take-Off Release Bearing Nut Cap Screw Fitting	1 1 1 1 1 1
IBS-1520-B 1B-1520-B 1B-1523 1B-1524-A	CARRIER, Roller and Pin, Power Lift Carrier Roller Pin	1 1 1 1	IKS-1686 IK-1686 IK-1687 IK-1688 915113 S-1358 S-3092	LEVER, Power Take-Off Clutch Release Lever Latch Pin Nut Pin Cap Screw	1 1 1 1 1 1
IMSA-1556 1M-264-A 932000 IKS-285 920007 1B-273	ACCELERATOR Package, Foot Complete Rod Cotter Pin Pin Washer End	1 1 1 1 1 1	IK-1686 IK-1687 IK-1688 915113 S-1358 S-3092		

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Part Number	Description	No. Req.	Part Number	Description	No. Req.		
IKSR-1686-B	LEVER Change-Over Package, Power Take-Off		IKSA-1851-A	SUSPENSION, Assembly Support	1		
1B-583	Key	2	IKS-1851-A	Rubber Stud	2		
IK-1205-B	Cover	1	IK-1854-A	Pin	1		
IK-1681-B	Shaft	1	S-1381		2		
IK-1682-A	Fork	1	IK-1857-B	Shaft	2		
900333	Cap Screw	2	IKS-1860-B	Lever	2		
920083	Lock Washer	2	IK-1865	Washer	2		
IK-1683-A	Pivot	1	IK-1870	Gear	2		
IKS-1686-B	Lever	1	IK-1871	Gear	1		
IK-1688-A	Bolt	1	S-1380	Pin	1		
920083	Lock Washer	1			2		
915085	Nut	1	IKSB-1851-A	SUSPENSION Assembly Suspension	1		
IK-1689-A	Rod	1	IKSA-1851-A	Rail	1		
932000	Coiter Pin	1	IK-1872	Rail	1		
908336	Cap Screw	1	IK-1873	Cap Screw	1		
915236	Nut	1	908332	Lock Washer	4		
932555	Pin	1	920083	Nut	4		
			12	915113	Cap Screw	4	
			12	908315	Nut	1	
1MSA-1702	INJECTION Tubing Set		915112		1		
IMS-1702	Tube	1			1		
IM-1703	Tube	1	1	IKSR-2002-C	HOUSING Repair Package, Reservoir	1	
IM-1704	Tube	1	1	IK-2002-C	Housing	1	
IM-1705	Tube	1	1	IIH-212	Plug	4	
IM-1706	Tube	1	1	IK-2039	Gasket	1	
IM-1707	Tube	1	12	IKF-2138	Plug	1	
S-1966	Sleeve	1	12	S-896	Padnut	1	
S-1996	Nut	1			1		
1MSA-1702-A	INJECTION Tubing Set			1	IKSA-2007	VALVE Assembly, Selector	1
IMS-1702-A	Tube	1		1	IK-2007	Body	1
IMS-1703-A	Tube	1		1	IK-2009	Plunger	1
IM-1704-A	Tube	1		1	IK-2010	Sect	1
IMS-1705-A	Tube	1		1	S-3735	Ball	2
IMS-1706-A	Tube	1		1	IK-2012	Spring	2
IMS-1707-A	Tube	1		1	IK-2011	'Guide	2
				1	IK-2030	Snap Flng	2
				1	IK-2036	Joint	2
				1	IK-2034	Washer	1
				1	IK-2033	Spring	1
				1	IK-2008	Spool	2
				1	IK-2028	"O" Ring	2
				1	IK-2027	Plug	2
				1	S-1919	Snap Ring	1
				1	1B-1073	Valve	1
				1	IKS-2024-B		1
IKS-1708-A	NOZZLE HOLDER		1	IKSA-2007-A	VALVE Assembly, Selector	1	
IK-5876	Cap	1	1	IK-2007-A	Body	1	
IK-5877	Screw	1	1	IK-2009	Plunger	1	
IK-5878	Nut	1	1	IK-2010	Seat	2	
IK-5879	Nut	1	1	S-3735	Ball	2	
IK-5880	Seat	1	1	IK-2012	Spring	2	
IK-5881	Gasket	1	1	IK-2011	'Guide	2	
IK-5882	Spring	1	1	IK-2030	Snap Flng	2	
IK-5883	Body	1	1	IK-2034	Joint	1	
IK-5884	Seat	1	1	IK-2033	Washer	1	
IK-5885	Nut	1	1	IK-2008	Spring	1	
IKS-1708-A	INJECTOR Holder		1	IK-2028	"O" Ring	2	
IKS-1708-A	Nozzle		1	IK-2027	"O" Ring	2	
IK-1709			1	IK-2027	Shim	2	
			1	IK-2080	Plug	2	
			1	S-1919	Snap Ring	1	
IM-1720	FUEL LINE		1	1B-1073	Valve	1	
SS-1994	Line		1	IKS-2024-B		3	
SS-1999	Connector		1				
	Elbow		1				
IKS-1722	CONNECTOR AND RESTRICTOR		1				
IK-1722	Connector		1				
IK-1723	Restrictor		1				
IMSR-1728-A	FILTER Package, Fuel		1				
IKS-942-D	Bracket		1				
IK-842-E	Bracket		1				
IMS-1716-F	Line		1				
IMS-1716-G	Line		1				
IMS-1720-C	Line		1				
IL-1729	Clamp		1				
S-2597	Screw		2				
920081	Lock Washer		2				
915147	Nut		2				
92706	Element		2				
			1				

(Includes the same parts as
IKSA-2007-A except it is assembled
for left hand installation)

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Part Number	Description	No. Req.	Part Number	Description	No. Req.
1KSRB-2202-A	ELECTROMAGNETIC Cylinder Change-Over Package Harness	1	1MSRA-2600-A	Continued	1
IKS-2091-D	Wire	1	IMS-1119-B	Pedal	1
IKS-2116-A	Relay	1	IMS-1120-B	Pedal	1
IK-2117	Screw	1	932037	Cotter Pin	2
909019	Lock Washer	2	S-1371	Pin	1
920152	Nut	2	IMS-1121-A	Latch	1
915111	Screw	2	920015	Washer	2
S-2553	Head	4	IM-1122-A	Cap Screw	1
IKSR-2202-A	SERVICE Package	1	IM-1125-B	Link	1
IKSB-2361	Frame	1	932016	Cotter Pin	2
IK-2361	Pin	2	IM-1413-C	Lever	4
IK-2380	Snap Ring	2	IM-1413-D	Lever	1
IK-2374	Cotter Pin	2	IM-1417	Clip	1
1MSRA-2600	DISC Brake Field Change-Over Package	2	IM-1421-A	Shaft	1
IMR-645	Extension	2	IM-1423	Bracket	1
IMR-646	Spindle	2	908345	Cap Screw	2
IKR-647	Washer	2	920084	Lock Washer	2
S-2051	Nut	2	1H-1507	Spring	2
IKS-899-A	Rod	2	IKSR-2600-A	Brake	2
IA-901	Pin	1	IK-2815	Rod	2
932016	Cotter Pin	2	IK-2617	Nut	2
1B-901	Pin	2	915087	Nut	2
932008	Cotter Pin	3	IM-1110	Seal	2
IK-901	Pin	3	ILSR-3330-A	SWAY CHAIN Field Change-Over Pkg.	2
IM-1104	Housing	2	IL-3330-A	Chain	2
IK-1112-A	Cover	2	IE-3332	Clevis	4
908358	Cap Screw	2	1E-3333	Pin	4
920085	Lock Washer	2	932016	Cotter Pin	4
IK-1115-B	Stud	6	1E-3336	Coupling	4
IM-1119-A	Pedal	10	908535	Cap Screw	4
IM-1120-A	Pedal	1	IE-2058	Nut	1
932045	Cotter Pin	1	1E-3337	Bolt	1
IK-1124-B	Pin	2	S-2056	Nut	2
IM-1125-A	Rod	2	920011	Washer	2
S-1385	Pin	2	920013	Washer	4
IM-1413-A	Lever	1	ILSR-3330-B	SWAY CHAIN Field Change-Over Pkg.	2
IM-1413-B	Lever	1	IL-3330-B	Chain	2
IM-1430-B	Bar	1	IE-3332	Clevis	4
IK-1431	Pin	1	1E-3333	Pin	4
932008	Cotter Pin	1	932016	Cotter Pin	4
IK-2615	Brake	1	IE-3336	Coupling	4
IK-2617	Rod	2	1E-3337	Bolt	2
Nut	2	S-2056	Nut	2	
915087	Set Screw	2	920011	Washer	2
S-1185	Seal	2	920013	Washer	4
IM-1110	Brake	4	ILS-3351	HOUSING Assembly	1
908321	Rod	2	IL-3351	Housing	1
932017	Cotter Pin	1	939001	Fitting	1
1MSRA-2600-A	DISC Brake Field Change-Over Package	2	935026	Plug	1
IMR-645	Extension	4	S-1376	Pin	1
S-1185	Set Screw	4	IL-3352	Shaft	1
IMR-646	Spindle	2	IL-3353	Pinion	1
IKF-647	Washer	2	IL-3354	Washer	1
S-2051	Nut	2	ILS-3355	Crank	1
932008	Cotter Pin	2	ILS-3351-A	HOUSING Assembly	1
IA-901	Pin	2	IH-1054	Snap Ring	1
932016	Cotter Pin	2	IL-3351-A	Housing	1
IK-901	Pin	2	S-1187	Screw	1
IMF-902-C	Cotter Pin	2	915267	Nut	1
IM-904-B	Clip	2	939049	Fitting	1
IM-906-A	Link	2	IL-3352-A	Shaft	1
932016	Cotter Pin	1	IL-3353-A	Pinion	1
IMR-939-A	Spacer	1	S-1388	PIn	1
IK-11104	Housing	2	IL-3354-A	Plate	1
IK-1112-A	Cover	2	S-1188	Screw	1
908358	Cap Screw	5	915269	Nut	1
920085	Lock Washer	5	IL-3355-A	Crank	1
IK-1115-B	Stud	10	IL-3357	Gear	1
			937082	Key	1
			IL-3358	Washer	1
			IL-3359	Bushing	1
			ILS-5035	Beating	1

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Part Number	Description	No. Req.	Part Number	Description	No. Req.
IKSR-5748-B IK-5748-A	HEAD Service Package	1	IKS-7600-C IK-7600-B IB-760-B IB-762-B IB-763-B IK-766	BOWL Assembly, Fuel Bowl Packing Retainer Plug Disc	1 1 1 1 1 1
IK-5749	Head Lock	1	IMS-7600 IM-7600 IM-7606	BODY, Throttle - Complete Body Shaft Bracket Fly Cup Screw Screw Packing Retainer	1 1 1 1 1 1
IK-5750	Seat	1	IK-5751	Spring	1
IK-5751	Retainer	1	IK-5753	Gear Guide	1
IK-5753	Washer	1	IK-5754	Ball	1
IK-5754	Screw	1	IK-5755	Gasket	1
IK-5755	Fitting	1	IK-5756	Valve	1
IK-5756	Valve	1	IK-5758	Gasket	1
IK-5758	Spring	1	IK-5759	Holder	1
IK-5759	Screw	1	IK-5760	Gasket	1
IK-5760	Fitting	1	IK-5761	Valve	1
IK-5761	Valve	1	IK-5762	Gasket	1
IK-5762	Spring	1	IK-5763	Holder	1
IK-5763	Screw	1	IK-5764	Gasket	1
IK-5764	Picre	1	IK-5765	Dowel	1
IK-5765	Screw	1	IK-5766	Screw	1
IK-5766	Screw	1	IK-5767	Screw	1
IK-5767	Screw	1	IK-5768	Screw	1
IK-5768	Screw	1	IK-5769	Sleeve	1
IK-5769	Sleeve	1	IKA-6750-A IKS-6750-A	HOUSING With Side Cover, Steering Gear Housing Cover	1
IKA-6750-A IKS-6750-A	Cup	1	IK-6755	Dowel	1
IK-6755	Dowel	1	ID-6770	Screw	1
ID-6770	Screw	1	ID-6778	COVER, Steering Gear Housing Roller	1
ID-6778	Shaft	1	IKA-6756	Shaft	1
IKA-6756	Plug	1	IKA-6751	Shaft	1
IKA-6751	Cover	1	IK-6756	Shaft	1
IK-6756	Screw	1	IK-6753	Shaft	1
IK-6753	Bushing	1	IK-6758	Bushing	1
IK-6758	Dowel	1	IKA-6767-A IKS-6767-A	SHARTH And Ball Nut Assembly	1
IKA-6767-A IKS-6767-A	Nut	1	IK-6819	Shaft and Worm	1
IK-6819	Ball	1	S-3741	Guide	1
S-3741	Clamp	1	IK-6820	Clamp	1
IK-6820	Screw	1	IK-6821	Screw	1
IK-6821	Screw	1	S-2560	Screw	1
S-2560	Screw	1	IKA-6767-B IKS-6767-B	SHARTH And Ball Nut Assembly	1
IKA-6767-B IKS-6767-B	Shaft and Worm	1	IK-6819	Shaft and Worm	1
IK-6819	Ball	1	S-3741	Guide	1
S-3741	Clamp	1	IK-6820	Clamp	1
IK-6820	Screw	1	IK-6821	Screw	1
IK-6821	Screw	1	S-2560	Screw	1
S-2560	Screw	1	IKA-6767-B IKS-6767-B	HOUSING, Shaft and Plug Assembly	1
IKA-6767-B IKS-6767-B	Shaft	1	IK-310-A 932285	Pin	1
IK-310-A 932285	Shaft	1	IK-7334	Housing	1
IK-7334	Plug	1	935013	Shaft	1
935013	Shaft	1	IK-7335	Shaft	1
IK-7335	Shaft	1	IKA-7600-B IK-7600	BODY, Throttle - Complete Body	1
IKA-7600-B IK-7600	Shaft	1	IK-7606	Shaft	1
IK-7606	Bracket	1	IK-7625	Bracket	1
IK-7625	Fly	1	IK-7634	Fly	1
IK-7634	Cup	1	IK-7641	Cup	1
IK-7641	Screw	1	IK-7642	Screw	1
IK-7642	Packing	1	IK-7648	Packing	1
IK-7648	Retainer	1	IK-7666	Retainer	1
IK-7666	Retainer	1	IK-7667	Retainer	1
IK-7667	Retainer	1	IKA-7601-A IKS-7601	BODY, Carburetor - Complete Body	1
IKA-7601-A IKS-7601	Pin	1	IK-7601	Pin	1
IK-7601	Strainer	1	IK-7604	Strainer	1
IK-7604	Plug	1	IK-7611	Plug	1
IK-7611	Washer	1	IK-7626	Washer	1
IK-7626	Plate	1	IK-7641	Plate	1
IK-7641	Retainer	1	IK-7642	Retainer	1
IK-7642	Screw	1	IK-7648	Screw	1
IK-7648	Bushing	1	IK-7660	Bushing	1
IK-7660	Pin	1	IK-7661	Pin	1
IK-7661	Brecket	1	IK-7663	Brecket	1
IK-7663	Strainer	1	IKA-7601-A IKS-7601	BODY, Carburetor - Complete Body	1
IKA-7601-A IKS-7601	Packing	1	IK-7601	Packing	1
IK-7601	Retainer	1	IK-7611	Retainer	1
IK-7611	Valve Seat	1	IK-7612	Valve Seat	1
IK-7612	Plate	1	IK-7636	Plate	1
IK-7636	Ball	1	IK-7662	Ball	1
IK-7662	Strainer	1	IK-7663	Strainer	1
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SECTION XII GENERAL INFORMATION

77 PARTS BOOK

DETAILS OF ASSEMBLY

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